1. Identification

Important information
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier
CLT-K659Series

Other means of identification
None.

Recommended use
This product is a toner mixture that is used in printing systems.

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone
650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Hazard symbol
None.

Signal word
None.

Hazard statement
Not available.

Precautionary statement
Prevention
Not available.

Response
Not available.

Storage
Not available.

Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene acrylic resin</td>
<td>Proprietary</td>
<td>&lt;85%</td>
<td></td>
</tr>
</tbody>
</table>
4. First-aid measures

Inhalation
Move person to fresh air immediately. If irritation persists, consult a physician.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists, consult a physician.

Ingestion
Rinse mouth with water. Drink one to two glasses of water. DO NOT induce vomiting. Get medical attention immediately.

Most important symptoms/effects, acute and delayed
Difficulty in breathing. Coughing.

Indication of immediate medical attention and special treatment needed
Treat symptomatically.

General information
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, foam, carbon dioxide, water fog.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Firefighters should wear full protective clothing including self contained breathing apparatus.

Fire fighting equipment/instructions
Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. See Section 8 of the SDS for Personal Protective Equipment.

Methods and materials for containment and cleaning up
Avoid the generation of dusts during clean-up. Use explosion proof electric equipment. Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk. Sweep up or vacuum up spillage and collect in suitable container for disposal.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling
Minimize dust generation and accumulation. Use local exhaust ventilation. Avoid prolonged exposure. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities
Store in tightly closed original container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td>PEL</td>
<td>3.5 mg/m3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td>TWA</td>
<td>3 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>
### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wax</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Fume.</td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td>Wax</td>
<td>TWA</td>
<td>2 mg/m³</td>
</tr>
</tbody>
</table>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

- **USA OSHA (TWA/PEL):** 10 mg/m³ (Total Dust)
- **ACGIH (TWA/TLV):** 15 mg/m³ (Inhalable Particulate)

### Appropriate engineering controls

- Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

### Individual protection measures, such as personal protective equipment

- **Eye/face protection:** Wear safety glasses with side shields (or goggles).
- **Skin protection:** Rubber gloves are recommended. Wash hands after handling.
- **Hand protection:** Protection suit must be worn.
- **Respiratory protection:** No personal respiratory protective equipment required under normal conditions of use. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
- **Thermal hazards:** Wear appropriate thermal protective clothing, when necessary.
- **General hygiene considerations:** Keep away from food, drink and animal feeding stuffs. Wash hands before breaks and immediately after handling the product.

### 9. Physical and chemical properties

#### Appearance

- **Physical state:** Not available.
- **Form:** Solid. Fine powder
- **Color:** Black.
- **Odor:** Odorless
- **Odor threshold:** Not available.
- **pH:** Not available.
- **Melting point/freezing point:** Not available.
- **Initial boiling point and boiling range:** Not available.
- **Flash point:** Not available.
- **Evaporation rate:** Not available.
- **Flammability (solid, gas):** Not available.

#### Upper/lower flammability or explosive limits

- **Flammability limit - lower (%)** : Not available.
- **Flammability limit - upper (%)** : Not available.
- **Explosive limit - lower (%)** : Not available.
- **Explosive limit - upper (%)** : Not available.
- **Vapor pressure** : Not available.
- **Vapor density** : Not available.
Solubility(ies)
   Solubility (water)  Insoluble in water.
   Solubility (other) Partially soluble in toluene, chloroform and tetrahydrofuran

Partition coefficient
   (n-octanol/water) Not available.

Auto-ignition temperature Not available.
Decomposition temperature  > 392 °F (> 200 °C)
Viscosity Not available.
Other information Not available.
   Oxidizing properties No information available.

10. Stability and reactivity
Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Stable under normal storage conditions.
Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.
Conditions to avoid Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
Incompatible materials This product may react with strong oxidizing agents.
Hazardous decomposition products Carbon monoxide and carbon dioxide.

11. Toxicological information
Information on likely routes of exposure
   Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.
   Skin contact Dust or powder may irritate the skin.
   Eye contact Dust may irritate the eyes.
   Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met. LD50/oral/rat >5000 mg/kg.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 10000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation Based on available data, the classification criteria are not met. Not a known irritant. (OECD 404).

Serious eye damage/eye irritation Based on available data, the classification criteria are not met. Not a known irritant. (OECD 405).

Respiratory or skin sensitization
   Respiratory sensitization Not a respiratory sensitizer.
   Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity Based on available data, the classification criteria are not met. Negative Ames Test (Test strains: Salmonella typhimurium).
Carcinogenicity

Based on available data, the classification criteria are not met.

Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation.

IARC Monographs. Overall Evaluation of Carcinogenicity
Black Pigment (CAS Proprietary) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

In a study in rats (H.Muhle) by chronic inhalation exposure to a typical toner, a mild to moderate degree of lung fibrosis was observed in 92% of the rats in the concentration(16mg/m3) exposure group, and a minimal to mild degree of fibrosis was noted in 22% of the animals in the middle (4mg/m3) exposure group. But no pulmonary changes was reported in the lowest (1mg/m3) exposure group, the most relevant level to potential human exposures.

In 1996, the IARC revaluated carbon black as a GROUP 2B carcinogen (possible human carcinogen). This evaluation is given to carbon black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the developer of lung tumors in rat receiving chronic inhalation exposures to free carbon black at level that induce particle overload of the lung. Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moreover, a two-year cancer bioassay using a typical toner preparation containing carbon black demonstrated no association between toner exposure and tumor development in rats.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Dispose of in compliance with federal, state, and local regulations. Do not shred toner cartridge, unless dust-explosion prevention measures are taken. Do not put toner container into fire; heated toner may cause severe burns. Do not incinerate. Do not allow this material to drain into sewers/water supplies.

HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.
IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
No intentionally added HAP substances.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Proposition 65
California Proposition 65 - CRT: Listed date/Carcinogenic substance
Black Pigment (CAS Proprietary)  Listed: February 21, 2003

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Black Pigment (CAS Proprietary)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 28-Jul-2018
Revision date 21-Oct-2020
Version # 03
Other information This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.
Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>