SAFETY DATA SHEET

1. Identification

Important information
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier
HP Indigo ElectroInk Transparent for use with HP Indigo Digital Presses 10000, 20000, 30000 Q4223B

Other means of identification
Synonyms
Part Number Q4223B

Recommended use
Printing ink for use with HP Indigo Digital Presses 10000, 20000 and 30000.

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone
650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email:
hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements
Hazard symbol None.
Signal word None.
Hazard statement Not available.

Precautionary statement
Prevention Not available.
Response Not available.
Storage Not available.
Disposal Not available.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkanes C11-15 iso</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>Chemical name</td>
<td>Common name and synonyms</td>
<td>CAS number</td>
<td>%</td>
</tr>
<tr>
<td>-----------------------------</td>
<td>--------------------------</td>
<td>------------</td>
<td>----</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Proprietary</td>
<td>&lt;20</td>
<td></td>
</tr>
<tr>
<td>Fluoropolymer resin</td>
<td></td>
<td>9002-84-0</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

Composition comments

This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Fire fighting equipment/instructions
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>ACGIH Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>STEL</td>
<td>143 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171 ppm (1200 mg/m³).
**Appropriate engineering controls**

Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

<table>
<thead>
<tr>
<th>Protection</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye/face protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin protection</td>
<td></td>
</tr>
<tr>
<td>Hand protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other</td>
<td>Not available.</td>
</tr>
<tr>
<td>Respiratory protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Thermal hazards</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**General hygiene considerations**

Handle in accordance with good industrial hygiene and safety practice.

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### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Paste</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Solid.</td>
</tr>
<tr>
<td><strong>Form</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Transparent</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>mild hydrocarbon-like</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility(ies)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not soluble in water</td>
</tr>
<tr>
<td><strong>Partition coefficient</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td>(n-octanol/water)</td>
<td></td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Specific gravity</strong></td>
<td>0.806</td>
</tr>
<tr>
<td><strong>VOC</strong></td>
<td>620 g/l (5.17 lbs/gal. US)</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Reactivity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Chemical stability</strong></td>
<td>Stable under recommended storage conditions.</td>
</tr>
<tr>
<td><strong>Possibility of hazardous reactions</strong></td>
<td>Will not occur.</td>
</tr>
<tr>
<td><strong>Conditions to avoid</strong></td>
<td>Not available.</td>
</tr>
</tbody>
</table>
Incompatible materials

This product may react with strong oxidizing agents.

Hazardous decomposition products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact
Contact with skin may result in mild irritation.

Eye contact
Contact with eyes may result in mild irritation.

Ingestion
Ingestion is not a likely route of exposure. Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics

Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

Skin corrosion/irritation
Not classified.

Serious eye damage/eye irritation
Not classified.

Respiratory or skin sensitization

Respiratory sensitization
Not classified.

Skin sensitization
Not classified.

Germ cell mutagenicity
Not classified.

Carcinogenicity
Not classified.

IARC Monographs. Overall Evaluation of Carcinogenicity

Fluoropolymer resin (CAS 9002-84-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity
Not classified.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not classified.

Further information
Complete toxicity data are not available for this specific formulation.

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity
This product has not been tested for ecological effects.

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT

UN number
Not available.
Not Regulated

UN proper shipping name
Not available.

Transport hazard class(es)
- Not available.

Class
- Not available.

Subsidiary risk
- Not available.

Packing group
- Not available.

Environmental hazards
No.

Marine pollutant
- Not available.

Special precautions for user
- Not available.

IATA

UN number
- Not available.

UN proper shipping name
- Not available.

Transport hazard class(es)
- Not available.

Class
- Not available.

Subsidiary risk
- Not available.

Packing group
- Not available.

Environmental hazards
No.

Special precautions for user
- Not available.

IMDG

UN number
- Not available.

UN proper shipping name
- Not available.

Transport hazard class(es)
- Not available.

Class
- Not available.

Subsidiary risk
- Not available.

Packing group
- Not available.

Transport hazard class(es)
- Not available.

Marine pollutant
No.

EmS
- Not available.

Special precautions for user
- Not available.

ADR

UN number
- Not available.

UN proper shipping name
- Not available.

Transport hazard class(es)
- Not available.

Class
- Not available.

Subsidiary risk
- Not available.

Hazard No. (ADR)
- Not available.

Tunnel restriction code
- Not available.

Packing group
- Not available.

Environmental hazards
No.

Special precautions for user
- Not available.

Further information
Transport in bulk according to Annex II of MARPOL73/78 and the IBC code: Not applicable.

Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

US TSCA 12(b): Does not contain listed chemicals.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
Fluoropolymer resin (CAS 9002-84-0) Long-Chain Perfluorinated Chemicals (PFCs) Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.
SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
No intentionally added HAP substances.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision
Issue date: 28-May-2020
Revision date: 28-Feb-2021
Version #: 02
Other information: This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer:
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Explanation of abbreviations

A
ACGIH American Conference of Governmental Industrial Hygienists
C
CAS Chemical Abstracts Service
E
CERCLA Comprehensive Environmental Response Compensation and Liability Act
F
CFR Code of Federal Regulations
O
COC Cleveland Open Cup
P
DOT Department of Transportation
C
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
I
IARC International Agency for Research on Cancer
N
NIOSH National Institute for Occupational Safety and Health
T
OSHA Occupational Safety and Health Administration
P
PEL Permissible Exposure Limit
R
RCRA Resource Conservation and Recovery Act
E
REC Recommended
L
REL Recommended Exposure Limit
A
SARA Superfund Amendments and Reauthorization Act of 1986
L
STEL Short-Term Exposure Limit
C
TCLP Toxicity Characteristics Leaching Procedure
T
TLV Threshold Limit Value
S
TSCA Toxic Substances Control Act
C
VOC Volatile Organic Compounds