1. Identification

Important information  
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier  
HP Indigo ElectroInk Orange for use with HP Indigo Digital Presses 10000, 20000 and 30000 Q4204B

Other means of identification  
Synonyms  
Part Number Q4204B

Recommended use  
Printing ink for use with HP Indigo Digital Presses 10000, 20000 and 30000.

Recommended restrictions  
None known.

Manufacturer/Importer/Supplier/Distributor information  
HP Inc.  
1501 Page Mill Road  
Palo Alto, CA 94304-1112  
United States  
650-857-1501

HP Inc. health effects line  
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line  
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email:  
hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards  
Not classified.

Health hazards  
Not classified.

Environmental hazards  
Not classified.

OSHA defined hazards  
Not classified.

Label elements  
Hazard symbol  
None.

Signal word  
None.

Hazard statement  
Not available.

Precautionary statement  
Prevention  
Not available.

Response  
Not available.

Storage  
Not available.

Disposal  
Not available.

Hazard(s) not otherwise classified (HNOC)  
None known.

Supplemental information  
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures  

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkanes C11-15 iso</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;80</td>
</tr>
</tbody>
</table>

Material name: Q4204B

13918  Version #: 05  Revision date: 06-Mar-2021  Issue date: 12-Jul-2016
4. First-aid measures

**Inhalation**
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

**Ingestion**
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

5. Fire-fighting measures

**Suitable extinguishing media**
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Special protective equipment and precautions for firefighters**
Not available.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Not available.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

**Precautions for safe handling**
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

**Conditions for safe storage, including any incompatibilities**
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>ACGIH Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>STEL</td>
<td>143 mg/m3</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 mg/m3</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3).
Appropriate engineering controls

Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection Not available.
Skin protection
Hand protection Not available.
Other Not available.
Respiratory protection Not available.
Thermal hazards Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Form</td>
<td>Not available</td>
</tr>
<tr>
<td>Color</td>
<td>Orange</td>
</tr>
<tr>
<td>Odor</td>
<td>mild hydrocarbon-like</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not available</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not soluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>0.822</td>
</tr>
<tr>
<td>VOC</td>
<td>630 g/l (5.26 lbs/gal.US)</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

Reactivity Not available.
Chemical stability Stable under recommended storage conditions.
Possibility of hazardous reactions Will not occur.
Conditions to avoid Not available.
Incompatible materials
This product may react with strong oxidizing agents.

Hazardous decomposition products
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

**Inhalation**
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

**Skin contact**
Contact with skin may result in mild irritation.

**Eye contact**
Contact with eyes may result in mild irritation.

**Ingestion**
Ingestion is not a likely route of exposure. Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

**Acute toxicity**
Based on available data, the classification criteria are not met.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.O. 64 No.12760 (CAS 72102-84-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>&gt;= 5000 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**
Not classified.

**Serious eye damage/eye irritation**
Not classified.

**Respiratory or skin sensitization**
Not classified.

**Respiratory sensitization**
Not classified.

**Skin sensitization**
Not classified.

**Germ cell mutagenicity**
Not classified.

**Carcinogenicity**
Not classified.

IARC Monographs. Overall Evaluation of Carcinogenicity
Fluoropolymer resin (CAS 9002-84-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

**Reproductive toxicity**
Not classified.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

**Aspiration hazard**
Not classified.

**Further information**
Complete toxicity data are not available for this specific formulation

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

**Aquatic toxicity**
This product has not been tested for ecological effects.

**Ecotoxicity**
No ecotoxicity data noted for the ingredient(s).

**Persistence and degradability**
Not available.

**Bioaccumulative potential**
Not available.

**Mobility in soil**
Not available.

**Other adverse effects**
Not available.
13. Disposal considerations

Disposal instructions
Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT

<table>
<thead>
<tr>
<th>Field</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
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</tr>
<tr>
<td>UN proper shipping name</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
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</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td></td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>No</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

IATA

<table>
<thead>
<tr>
<th>Field</th>
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</thead>
<tbody>
<tr>
<td>UN number</td>
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</tr>
<tr>
<td>UN proper shipping name</td>
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<tr>
<td>Transport hazard class(es)</td>
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</tr>
<tr>
<td>Class</td>
<td>Not available.</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
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</table>

IMDG

<table>
<thead>
<tr>
<th>Field</th>
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</thead>
<tbody>
<tr>
<td>UN number</td>
<td>Not available.</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>Not available.</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Environmental hazards</td>
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</tr>
<tr>
<td>Special precautions for user</td>
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</tr>
</tbody>
</table>

ADR

<table>
<thead>
<tr>
<th>Field</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>Not available.</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>Not available.</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Hazard No. (ADR)</td>
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</tr>
<tr>
<td>Tunnel restriction code</td>
<td>Not available.</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Further information
Transport in bulk according to Annex II of MARPOL73/78 and the IBC code: Not applicable.
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
US TSCA 12(b): Does not contain listed chemicals.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
Fluoropolymer resin (CAS 9002-84-0) Long-Chain Perfluorinated Chemicals (PFCs) Action Plan
CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
No intentionally added HAP substances.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 12-Jul-2016
Revision date 06-Mar-2021
Version # 05
Other information
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
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Explanation of abbreviations

- **ACGIH**: American Conference of Governmental Industrial Hygienists
- **CAS**: Chemical Abstracts Service
- **CERCLA**: Comprehensive Environmental Response Compensation and Liability Act
- **CFR**: Code of Federal Regulations
- **COC**: Cleveland Open Cup
- **DOT**: Department of Transportation
- **EPCRA**: Emergency Planning and Community Right-to-Know Act (aka SARA)
- **IARC**: International Agency for Research on Cancer
- **NIOSH**: National Institute for Occupational Safety and Health
- **NTP**: National Toxicology Program
- **OSHA**: Occupational Safety and Health Administration
- **PEL**: Permissible Exposure Limit
- **RCRA**: Resource Conservation and Recovery Act
- **REC**: Recommended
- **REL**: Recommended Exposure Limit
- **SARA**: Superfund Amendments and Reauthorization Act of 1986
- **STEL**: Short-Term Exposure Limit
- **TCLP**: Toxicity Characteristics Leaching Procedure
- **TLV**: Threshold Limit Value
- **TSCA**: Toxic Substances Control Act
- **VOC**: Volatile Organic Compounds