1. Identification

Important information
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier
HP Indigo ElectroInk Orange for use with HP Indigo Digital Presses 10000, 20000 and 30000 Q4204A

Other means of identification
Synonyms
Part Number Q4204A

Recommended use
Printing ink for use with HP Indigo Digital Presses 10000, 20000 and 30000.

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements
Hazard symbol
None.

Signal word
None.

Hazard statement
Not available.

Precautionary statement
Prevention
Not available.

Response
Not available.

Storage
Not available.

Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alkanes C11-15 iso</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>Chemical name</td>
<td>Common name and synonyms</td>
<td>CAS number</td>
<td>%</td>
</tr>
<tr>
<td>---------------</td>
<td>--------------------------</td>
<td>------------</td>
<td>---</td>
</tr>
<tr>
<td>Proprietary*</td>
<td></td>
<td>&lt;1</td>
<td></td>
</tr>
<tr>
<td>C.I.P.O. 64 No.12760</td>
<td></td>
<td>72102-84-2</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Fluoropolymer resin</td>
<td></td>
<td>9002-84-0</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

**Composition comments**

This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

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### 4. First-aid measures

**Inhalation**

If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

**Skin contact**

Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**

Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

**Ingestion**

Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**

Not available.

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### 5. Fire-fighting measures

**Suitable extinguishing media**

Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**

None known.

**Specific hazards arising from the chemical**

None known.

**Special protective equipment and precautions for firefighters**

Not available.

**Fire fighting equipment/instructions**

Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

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### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**

Not available.

**Environmental precautions**

Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

---

### 7. Handling and storage

**Precautions for safe handling**

Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

**Conditions for safe storage, including any incompatibilities**

Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

---

### 8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>ACGIH Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>STEL</td>
<td>143 mg/m3</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 mg/m3</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3).
Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment
Eye/face protection Not available.
Skin protection
   Hand protection Not available.
   Other Not available.
Respiratory protection Not available.
Thermal hazards Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance
   Paste
Physical state
   Solid.
Form Not available.
Color Orange.
Odor mild hydrocarbon-like
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range Not available.
Flash point Not available.
Evaporation rate Not available.
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits
   Flammability limit - lower (%) Not available.
   Flammability limit - upper (%) Not available.
   Explosive limit - lower (%) Not available.
   Explosive limit - upper (%) Not available.
Vapor pressure Not available.
Vapor density Not available.

Solubility(ies)
   Solubility (water) Not soluble
Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Other information
   Oxidizing properties Not applicable.
Specific gravity 0.822
VOC 630 g/l (5.26 lbs/gal.US)

10. Stability and reactivity

Reactivity Not available.
Chemical stability Stable under recommended storage conditions.
Possibility of hazardous reactions Will not occur.
Conditions to avoid Not available.
Incompatible materials
This product may react with strong oxidizing agents.

Hazardous decomposition products
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact
Contact with skin may result in mild irritation.

Eye contact
Contact with eyes may result in mild irritation.

Ingestion
Ingestion is not a likely route of exposure. Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.O. 64 No.12760 (CAS 72102-84-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td>LD50</td>
<td>&gt;= 5000 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Not classified.

Serious eye damage/eye irritation
Not classified.

Respiratory or skin sensitization

Respiratory sensitization
Not classified.

Skin sensitization
Not classified.

Germ cell mutagenicity
Not classified.

Carcinogenicity
Not classified.

IARC Monographs. Overall Evaluation of Carcinogenicity
Fluoropolymer resin (CAS 9002-84-0)
3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Not classified.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not classified.

Further information
Complete toxicity data are not available for this specific formulation

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity
This product has not been tested for ecological effects.

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.
### 13. Disposal considerations

**Disposal instructions** Dispose of in compliance with federal, state, and local regulations.

### 14. Transport information

#### DOT
- **UN number**: Not available.
- **UN proper shipping name**: Not Regulated
- **Transport hazard class(es)**:
  - **Class**: Not available.
  - **Subsidiary risk**: Not available.
- **Packing group**: Not available.
- **Environmental hazards**: Not available.
- **Marine pollutant**: No
- **Special precautions for user**: Not available.

#### IATA
- **UN number**: Not available.
- **UN proper shipping name**: Not Regulated
- **Transport hazard class(es)**:
  - **Class**: Not available.
  - **Subsidiary risk**: Not available.
- **Packing group**: Not available.
- **Environmental hazards**: No.
- **Special precautions for user**: Not available.

#### IMDG
- **UN number**: Not available.
- **UN proper shipping name**: Not Regulated
- **Transport hazard class(es)**:
  - **Class**: Not available.
  - **Subsidiary risk**: Not available.
- **Packing group**: Not available.
- **Transport hazard class(es)**:
  - **Marine pollutant**: No.
- **EmS**: Not available.
- **Special precautions for user**: Not available.

#### ADR
- **UN number**: Not available.
- **UN proper shipping name**: Not Regulated
- **Transport hazard class(es)**:
  - **Class**: Not available.
  - **Subsidiary risk**: Not available.
- **Hazard No. (ADR)**: Not available.
- **Tunnel restriction code**: Not available.
- **Packing group**: Not available.
- **Environmental hazards**: No.
- **Special precautions for user**: Not available.

**Further information**
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC code: Not applicable.
- Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

### 15. Regulatory information

#### US federal regulations
- **US EPA TSCA Inventory**: All chemical substances in this product comply with all rules or orders under TSCA.
- **US TSCA 12(b)**: Does not contain listed chemicals.

**Toxic Substances Control Act (TSCA)**
- **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**: Not regulated.
- **TSCA Chemical Action Plans, Chemicals of Concern**
  - Fluoropolymer resin (CAS 9002-84-0)
  - Long-Chain Perfluorinated Chemicals (PFCs) Action Plan
CERCLA Hazardous Substance List (40 CFR 302.4)  
Not listed.

SARA 304 Emergency release notification  
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)  
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)  
SARA 302 Extremely hazardous substance  
Not listed.

Other federal regulations  
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List  
No intentionally added HAP substances.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)  
Not regulated.

Safe Drinking Water Act (SDWA)  
Not regulated.

Regulatory information  
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date  
01-Jun-2014

Revision date  
08-Mar-2021

Version #  
09

Other information  
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer  
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### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>