SAFETY DATA SHEET

1. Identification

Important information
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier
HP Indigo ElectroInk Violet for use with HP Indigo Digital Presses 3000 series, 4000 series, 5000 series, 7000, 7500, 7600, 7800, 7900 and 7r
Q4093A

Other means of identification
Synonyms
Part Number Q4093A

Recommended use
Printing ink for use with HP Indigo Digital Presses 3000 series, 4000 series, 5000 series, 7000, 7500, 7600, 7800, 7900 and 7r.

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone
650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Hazard symbol
None.

Signal word
None.

Hazard statement
Not available.

Precautionary statement
Prevention
Not available.
Response
Not available.
Storage
Not available.
Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

Material name: Q4093A
10571 Version #: 12 Revision date: 28-Feb-2021 Issue date: 03-Jun-2014
4. First-aid measures

**Inhalation**
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

**Ingestion**
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

5. Fire-fighting measures

**Suitable extinguishing media**
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Special protective equipment and precautions for firefighters**
Not available.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Not available.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

**Precautions for safe handling**
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

**Conditions for safe storage, including any incompatibilities**
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>ACGIH Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>STEL</td>
<td>143 mg/m3</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 mg/m3</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).
Exposure guidelines
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171 ppm (1200 mg/m³).

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection

Hand protection
Not available.

Other
Not available.

Respiratory protection
Not available.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance
Paste

Physical state
Solid.

Form
Not available.

Color
Violet.

Odor
mild hydrocarbon-like

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
Not available.

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Solubility(ies)

Solubility (water)
Not soluble

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

Other information

Oxidizing properties
Not applicable.

Specific gravity
0.807

VOC
665 g/L (5.54 lbs.gal. US)

10. Stability and reactivity

Reactivity
Not available.

Chemical stability
Stable under recommended storage conditions.
Possibility of hazardous reactions
Will not occur.

Conditions to avoid
Not available.

Incompatible materials
This product may react with strong oxidizing agents.

Hazardous decomposition products
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact
Contact with skin may result in mild irritation.

Eye contact
Contact with eyes may result in mild irritation.

Ingestion
Health injuries are not known or expected under normal use. Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

Components

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.V. 3:4 No. 42535:6 (CAS 67989-22-4)</td>
<td></td>
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</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
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<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt;= 2000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Not classified.

Serious eye damage/eye irritation
Not classified.

Respiratory or skin sensitization

Respiratory sensitization
Not classified.

Skin sensitization
Not classified.

Germ cell mutagenicity
Not classified.

Carcinogenicity
IARC Monographs. Overall Evaluation of Carcinogenicity
Fluoropolymer resin (CAS 9002-84-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Not classified.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not classified.

Further information
Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity
This product has not been tested for ecological effects.

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.
13. Disposal considerations
Disposal instructions Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT
UN number Not available.
UN proper shipping name Not Regulated.
Transport hazard class(es) Not available.
Class Not available.
Subsidiary risk -
Packing group Not available.
Environmental hazards Not available.
Marine pollutant No.
Special precautions for user Not available.

IATA
UN number Not available.
UN proper shipping name Not Regulated.
Transport hazard class(es) Not available.
Class Not available.
Subsidiary risk -
Packing group Not available.
Environmental hazards No.
Special precautions for user Not available.

IMDG
UN number Not available.
UN proper shipping name Not Regulated.
Transport hazard class(es) Not available.
Class Not available.
Subsidiary risk -
Packing group Not available.
Transport hazard class(es) No.
Marine pollutant EmS Not available.
Special precautions for user Not available.

ADR
UN number Not available.
UN proper shipping name Not Regulated.
Transport hazard class(es) Not available.
Class Not available.
Subsidiary risk -
Hazard No. (ADR) Not available.
Tunnel restriction code Not available.
Packing group Not available.
Environmental hazards No.
Special precautions for user Not available.

Further information Transport in bulk according to Annex II of MARPOL73/78 and the IBC code: Not applicable.
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information
US federal regulations US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
US TSCA 12(b): Does not contain listed chemicals.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
Fluoropolymer resin (CAS 9002-84-0) Long-Chain Perfluorinated Chemicals (PFCs) Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
No intentionally added HAP substances.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 03-Jun-2014
Revision date 28-Feb-2021
Version # 12

Other information
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.
### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
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<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
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<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
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<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
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<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
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<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
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<tr>
<td>DOT</td>
<td>Department of Transportation</td>
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<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
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<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
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<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
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<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
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<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
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<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
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<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
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<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
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<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
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