

Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical attention/advice. Get medical attention/advice if you feel unwell. Collect spillage. Take off contaminated clothing and wash before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.
Supplemental information	None.

3. Composition/information on ingredients

Mixture

Chemical name	CAS Number	Concentration (%)
2-Phenoxyethyl acrylate	48145-04-6	<30
Dodecyl acrylate	2156-97-0	<25
1-vinylhexahydro-2H-azepin-2-one	2235-00-9	<20
2-[[[3-hydroxy-2,2-bis[[[(1-oxoallyl)oxy]methyl]propoxy]methyl]-2-[[[(1-oxoallyl)oxy]methyl]-1,3-propandiyldiacrylat	60506-81-2	<2.5
2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one	71868-10-5	<2.5
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	<2.5
Propoxylated Neopentyl Glycol Diacrylate	84170-74-1	<2.5

4. First aid measures

First aid measures for different exposure routes

Inhalation	If dust from the material is inhaled, remove the affected person immediately to fresh air. Move to fresh air in case of accidental inhalation of vapors or decomposition products. If breathing is difficult, give oxygen. Oxygen or artificial respiration if needed. Consult a physician for specific advice.
Skin contact	Wash the skin immediately with soap and water. In case of contact with molten product, cool rapidly with water and seek immediate medical attention. Do not attempt to remove molten product from skin because skin will tear easily.
Eye contact	Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.
Ingestion	If swallowed, do NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

Most important symptoms and effects No experiences of acute or chronic damages in humans have been made yet.

Personal protection for first-aid responders Risk of skin burn caused by hot melt.
Do not leave the victim unattended.
Remove victim immediately from source of exposure.
Victim to lie down in the recovery position, cover and keep him warm.

Notes to physician Not available.

5. Fire-fighting measures

Extinguishing media	Dry powder. Carbon dioxide (CO ₂). Water may be ineffective.
Extinguishing media to avoid	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards during fire fighting	None.
Special fire fighting procedures	Avoid runoff into storm sewers and ditches which lead to waterways.
Protection of fire-fighters	Avoid runoff into storm sewers and ditches which lead to waterways.

6. Accidental release measures

Personal precautions	Wear appropriate personal protective equipment. Do not touch or walk through spilled material.
Environmental precautions	Do not let product enter drains. Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.
Spill cleanup methods	Not available.

7. Handling and storage

Handling	Avoid contact with skin, eyes and clothing.
Storage	Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.

8. Exposure controls/personal protection

Exposure limits

No exposure limits noted for ingredient(s).

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Exposure limits have not been established for this product.

Appropriate engineering controls Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

Skin protection

Hand protection Recommended gloves: Nitrile 6 mil minimum thickness. Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant gloves.
Wear appropriate chemical resistant clothing.

Respiratory protection Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Thermal hazards Not available.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Light yellow.

Odor Characteristic.

Odor threshold Not available.

Melting point/freezing point Not available.

pH 6.8 - 7.2 Metler Toledo pH Meter. Temperature 25°C

Boiling point, initial boiling point, and boiling range Not available.

Flammability (solid, gas) Not available.

Flash point > 200.0 °F (> 93.3 °C) Closed Cup EPA Method 1020

Decomposition temperature Not available.

Auto-ignition temperature Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Density 1.00 g/cm³

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Evaporation rate Not available.

Other data

Viscosity	13.5 - 14.5 cP Brookfield Viscometer (± 0.5) Temperature 45°C. Spindle # 18 (S18) RPM 100. Wait approx 10 min to take the reading.
VOC	26.57 g/L Method 24/ASTM D403-93

10. Stability and reactivity

Stability	Stable under normal storage conditions.
Possibility of hazardous reactions	Hazardous polymerization can occur with decreased inhibitor content.
Conditions to avoid	Exposure to sunlight.
Incompatible materials	Incompatible with strong bases and oxidizing agents. alkaline metals
Hazardous decomposition products	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information**Information on likely routes of exposure**

Inhalation	Inhalation may result in mild irritation to the respiratory system.
Skin contact	Causes skin irritation. May cause sensitization by skin contact.
Eye contact	Causes serious eye irritation.
Ingestion	Ingestion is not a likely route of exposure.

Symptoms Not available.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Components	Species	Test Results
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1-vinylhexahydro-2H-azepin-2-one (CAS 2235-00-9)

Acute**Dermal**

LD50	Rabbit	1700 mg/kg
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Inhalation

LC50	Rat	> 1.6 mg/l
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Oral

LD50	Rat	1114 mg/kg
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Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization May cause sensitization by skin contact.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity May damage fertility. May damage the unborn child.

Specific target organ toxicity - single exposure May cause irritation to the respiratory system.

Specific target organ toxicity - repeated exposure Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure.

Aspiration hazard Based on available data, the classification criteria are not met.

Chronic effects Not available.

Other information Refer to Section 2 for potential health effects and Section 4 for first aid measures. Complete toxicity data are not available for this specific formulation

12. Ecological information

Aquatic toxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. This product has not been tested for ecological effects.

Ecotoxicity

Components		Species	Test Results
2-Phenoxyethyl acrylate (CAS 48145-04-6)			
<i>Acute</i>			
	EC10	Desmodesmus subcapitatus	0.71 mg/l, 72 h (DIN 38412 L9)
	EC50	Desmodesmus subcapitatus	4.44 mg/l, 72 h (DIN 38412 L9)
	LC50	Leuciscus idus	10 mg/l, 96 h (DIN 38 412)
	NOEC	Desmodesmus subcapitatus	0.71 mg/l, 72 h (DIN 38412 L9)
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	1.21 mg/l, 48 h (Directive CE 79/831/CEE, Annex V, Part C)
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide (CAS 75980-60-8)			
<i>Acute</i>			
	EC10	Pseudokirchneriella subcapitata	1.56 mg/l, 72 h (OECD 201)
	EC50	Pseudokirchneriella subcapitata	> 2.01 mg/l, 72 h (OECD 201)
	LC50	Cyprinus carpio	1.4 mg/l, 96 h (OECD 203)
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	3.53 mg/l, 48 h (OECD 202)
Dodecyl acrylate (CAS 2156-97-0)			
<i>Acute</i>			
	ErC50	Pseudokirchneriella subcapitata	> 0.274 µg/l, 72 h (OECD 201)
	LC50	Leuciscus idus	460 mg/l, 96 h (DIN 38 412, part L 15, 1982)
	NOEC	Leuciscus idus	215 mg/l, 96 h (DIN 38 412, part L 15, 1982)
<i>Chronic</i>			
	LOEC	Daphnia magna	> 0.25 µg/l, 21 d (OECD 211)
Aquatic			
<i>Chronic</i>			
Crustacea	NOEC	Daphnia magna	0.25 µg/l, 21 d (OECD 211)
Fish	LOEC	Danio rerio	> 1 µg/l, 36 d (OECD 210)
Propoxylated Neopentyl Glycol Diacrylate (CAS 84170-74-1)			
<i>Acute</i>			
	EC10	Pseudokirchneriella subcapitata	2.3 mg/l, 72 h (OECD 201)
	EC50	Pseudokirchneriella subcapitata	11 mg/l, 72 h (OECD 201)
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia Magna	37 mg/l, 48 h (OECD 202)
Fish	LC50	Danio rerio	2.7 mg/l, 96 h (OECD 203)

Persistence and degradability Not available.

Bioaccumulation**Bioaccumulative potential****Bioconcentration factor**

Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide 72, (JIS K 0102-1986, 71 - Kanpogyo No .S, Yakuhatsu No . 615, 49-Kikyoku No . 392, MITI/MHW Chemical Substance Control Law, Japan)

Dodecyl acrylate 2.34, (EPA Epiwin (v.4.11))

Mobility in soil Not available.

Other hazardous effects Not available.

13. Disposal considerations

Disposal instructions	Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Ensure collection and disposal with an appropriately licensed waste contractor.
Residual waste	Not available.
Contaminated packaging	Not available.
Local disposal regulations	Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

DOT Supplemental Information DOT Classification only applies to shipments within the US and Puerto Rico.

IATA

UN number	UN3082
UN proper shipping name	Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates, Propiophenone derivative)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
Special precautions for user	Not available.

IATA Supplemental Information When shipping ≤ 5L inner packaging, Special Provision A197 may apply.

IMDG

UN number	UN3082
UN proper shipping name	Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates, Propiophenone derivative), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Transport hazard class(es)	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Not available.

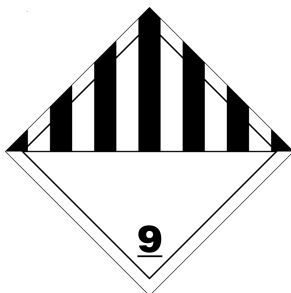
IMDG Supplemental Information When shipping ≤ 5L containers, IMDG 2.10.2.7 may apply.

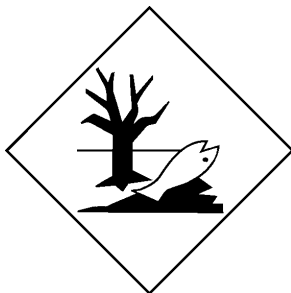
ADR

UN number	UN3082
UN proper shipping name	Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates, Propiophenone derivative)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Hazard No. (ADR)	Not available.
Tunnel restriction code	Not available.
Packing group	III
Environmental hazards	Yes
Special precautions for user	Not available.

ADR Supplemental Information When shipping ≤ 5L containers, ADR 375 may apply.

ADR; IATA; IMDG





15. Regulatory information

Applicable regulations

Methods and Facilities Standards for the Storage, Clearance and Disposal of Industrial Waste

Not listed.

Priority Management Chemical List (Regulations on Handling Priority Managed Chemicals), as amended

Not listed.

Toxic Chemical Substances (TCS) List (EPA Toxic Substances Notice No. 0960095331E, Tables 1-3, Dec. 17, 2007, as amended)

Not listed.

GHS Classification List: GHS implementation phase 1, 2 and 3 (CLA No. 0980145063, 0990146707, and 1020146801)

Acrylate ester 5 (CAS Proprietary)

Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide (CAS Proprietary)

Rules on Road Transportation Safety

Regulated.

International regulations

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Montreal Protocol

Not applicable.

Kyoto protocol

Not applicable.

Basel Convention

Not applicable.

16. Other information

References

Not available.

Issued by

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Explanation of abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CFR	Code of Federal Regulations
COC	Cleveland Open Cup
DOT	Department of Transportation
EPCRA	Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
RCRA	Resource Conservation and Recovery Act
REC	Recommended
REL	Recommended Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986
STEL	Short-Term Exposure Limit
TCLP	Toxicity Characteristics Leaching Procedure
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act
VOC	Volatile Organic Compounds