



SAFETY DATA SHEET

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1. Chemical and company identification

Important information	*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***
Name of chemical (Product name)	CH655 Series
	HP Japan Inc. 4F Ojima2-2-1 Koto-ku Tokyo, Japan 136-8711
Poison Information Centre Telephone	0120-50-3024 (+81) 3 5749-8363
HP Inc. health effects line (Toll-free within the US) (Direct)	1-800-457-4209 1-760-710-0048
HP Inc. Customer Care Line (Toll-free within the US) (Direct)	1-800-474-6836 1-208-323-2551
Email:	hpcustomer.inquiries@hp.com
Recommended use of the chemical and restrictions on use	
Intended use	Inkjet printing

2. Hazards identification

GHS classification	
Physical hazards	The product is not classified according to GHS.
Health hazards	Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2A Sensitization, skin Category 1 Reproductive toxicity (fertility, the unborn child) Category 1B Specific target organ toxicity, single exposure Category 3 respiratory tract irritation Specific target organ toxicity, repeated exposure Category 1 (liver, respiratory system)
Environmental hazards	Hazardous to the aquatic environment, long-term hazard Category 2

GHS label elements

Symbols



Signal words

Danger

Hazard statement

Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May damage fertility. May damage the unborn child. May cause respiratory irritation. Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Avoid release to the environment.

Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical attention/advice. Get medical attention/advice if you feel unwell. Collect spillage. Take off contaminated clothing and wash before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards which do not result in classification	Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.
Supplemental information	None.

3. Composition/information on ingredients

Substance or mixture	Mixture			
	Gazette notification			
Components	CAS Number	ENCS no.	ISHL no.	Concentration (%)
Acrylic acid ester	Proprietary	(3)-3684		<25
Acrylic acid, Monoalkyl Ester	Proprietary	(2)-990	(2)-990	<25
Polyether Acrylate	Proprietary	Proprietary	Proprietary	<20
Vinylcaprolactam	Proprietary	(5)-6239	8-(1)-2044	<20
Acrylate ester 5	Proprietary	(2)-3111	(2)-3111	<7.5
Difunctional acrylic monomer	Proprietary			<5
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	Proprietary	(3)-4078	4-(3)-48	<5
Blue pigment	Proprietary	Proprietary	Proprietary	<2.5
Propiophenone derivative	Proprietary	(5)-5819	8-(7)-737	<2.5
Thioxanthone derivative	Proprietary		8-(6)-161, 8-(6)-247	<2.5

Synonym(s) HP XP222 Cyan Scitex Ink

4. First aid measures

If inhaled	If dust from the material is inhaled, remove the affected person immediately to fresh air. Move to fresh air in case of accidental inhalation of vapors or decomposition products. If breathing is difficult, give oxygen. Oxygen or artificial respiration if needed. Consult a physician for specific advice.
If on skin	Wash the skin immediately with soap and water. In case of contact with molten product, cool rapidly with water and seek immediate medical attention. Do not attempt to remove molten product from skin because skin will tear easily.
If in eyes	Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.
If swallowed	If swallowed, do NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.
Most important symptoms/effects, acute and delayed	No experiences of acute or chronic damages in humans have been made yet.
Protection of first-aid responders	Risk of skin burn caused by hot melt. Do not leave the victim unattended. Remove victim immediately from source of exposure. Victim to lie down in the recovery position, cover and keep him warm.

5. Fire-fighting measures

Extinguishing media	Dry powder. Carbon dioxide (CO2). Water may be ineffective.
Extinguishing media to avoid	Do not use water jet as an extinguisher, as this will spread the fire.
Special fire fighting procedures	Avoid runoff into storm sewers and ditches which lead to waterways.
Protection of fire-fighters	Avoid runoff into storm sewers and ditches which lead to waterways.

6. Accidental release measures

Personal precautions, protective equipment and emergency measures	Wear appropriate personal protective equipment. Do not touch or walk through spilled material.
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Environmental precautions Do not let product enter drains. Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

Methods or materials for containment and cleaning up Not available.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation) Not available.

Safe handling advice Avoid contact with skin, eyes and clothing.

Hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

Storage

Safe storage conditions Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.

Safe packaging materials Not available.

8. Exposure controls/personal protection

Occupational exposure limits No exposure limits noted for ingredient(s).

Exposure guidelines Exposure limits have not been established for this product.

Personal protective equipment

Respiratory protection Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Hand protection Wear appropriate chemical resistant gloves. Recommended gloves: Nitrile 6 mil minimum thickness.

Hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

Personal protective equipment

Eye protection Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

Skin and body protection Wear appropriate chemical resistant gloves.
Wear appropriate chemical resistant clothing.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Cyan

Odor Characteristic.

pH 6.8 - 7.2 Metler Toledo pH Meter. Temperature 25°C

Melting point/Freezing point Not available.

Boiling point, initial boiling point, and boiling range Not available.

Flash point > 200.0 °F (> 93.3 °C) Closed Cup EPA Method 1020

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Specific gravity Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity (Coefficient of viscosity)	13.5 - 14.5 cP Brookfield Viscometer (\pm 0.5) Temperature 45°C. Spindle # 18 (S18) RPM 100. Wait approx 10 min to take the reading.
Other information	
VOC	27.51 g/L Method 24/ASTM D403-93

10. Stability and reactivity

Reactivity	Not available.
Chemical stability	Stable under normal storage conditions.
Possibility of hazardous reactions	Hazardous polymerization can occur with decreased inhibitor content.
Conditions to avoid	Exposure to sunlight.
Incompatible materials	Incompatible with strong bases and oxidizing agents. alkaline metals
Hazardous decomposition products	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Acute toxicity Based on available data, the classification criteria are not met.

Components	Species	Test Results
Vinylcaprolactam		
Acute		
Dermal		
LD50	Rabbit	1700 mg/kg
Inhalation		
LC50	Rat	> 1.6 mg/l
Oral		
LD50	Rat	1114 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization May cause sensitization by skin contact.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity May damage fertility. May damage the unborn child.

Specific target organ toxicity - single exposure May cause irritation to the respiratory system.

Specific target organ toxicity - repeated exposure Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure.

Aspiration hazard Based on available data, the classification criteria are not met.

Other information Complete toxicity data are not available for this specific formulation

12. Ecological information

Aquatic toxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. This product has not been tested for ecological effects.

Ecotoxicological data

Components	Species	Test Results	
Acrylic acid ester			
<i>Acute</i>			
	EC10	Desmodesmus subcapitatus	0.71 mg/l, 72 h (DIN 38412 L9)
	EC50	Desmodesmus subcapitatus	4.44 mg/l, 72 h (DIN 38412 L9)
	LC50	Leuciscus idus	10 mg/l, 96 h (DIN 38 412)
	NOEC	Desmodesmus subcapitatus	0.71 mg/l, 72 h (DIN 38412 L9)

Components	Species	Test Results	
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	1.21 mg/l, 48 h (Directive CE 79/831/CEE, Annex V, Part C)
Acrylic acid, Monoalkyl Ester			
<i>Acute</i>			
	ErC50	Pseudokirchneriella subcapitata	> 0.274 µg/l, 72 h (OECD 201)
	LC50	Leuciscus idus	460 mg/l, 96 h (DIN 38 412, part L 15, 1982)
	NOEC	Leuciscus idus	215 mg/l, 96 h (DIN 38 412, part L 15, 1982)
<i>Chronic</i>			
	LOEC	Daphnia magna	> 0.25 µg/l, 21 d (OECD 211)
Aquatic			
<i>Chronic</i>			
Crustacea	NOEC	Daphnia magna	0.25 µg/l, 21 d (OECD 211)
Fish	LOEC	Danio rerio	> 1 µg/l, 36 d (OECD 210)
Difunctional acrylic monomer			
<i>Acute</i>			
	EC10	Pseudokirchneriella subcapitata	2.3 mg/l, 72 h (OECD 201)
	EC50	Pseudokirchneriella subcapitata	11 mg/l, 72 h (OECD 201)
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia Magna	37 mg/l, 48 h (OECD 202)
Fish	LC50	Danio rerio	2.7 mg/l, 96 h (OECD 203)
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide			
<i>Acute</i>			
	EC10	Pseudokirchneriella subcapitata	1.56 mg/l, 72 h (OECD 201)
	EC50	Pseudokirchneriella subcapitata	> 2.01 mg/l, 72 h (OECD 201)
	LC50	Cyprinus carpio	1.4 mg/l, 96 h (OECD 203)
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	3.53 mg/l, 48 h (OECD 202)
Ecotoxicity	Not available.		
Persistence and degradability	Not available.		
Bioaccumulation	Not available.		
Bioaccumulative potential			
Bioconcentration factor			
Acrylic acid, Monoalkyl Ester	2.34, (EPA Epiwin (v.4.11))		
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	72, (JIS K 0102-1986, 71 - Kanpogyo No .S, Yakuhatsu No . 615, 49-Kikyoku No . 392, MITI/MHW Chemical Substance Control Law, Japan)		
Mobility in soil	Not available.		
Hazardous to the ozone layer	Not available.		

13. Disposal considerations

Local disposal regulations	Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Ensure collection and disposal with an appropriately licensed waste contractor.
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14. Transport information

DOT

Not regulated as dangerous goods.

DOT Supplemental Information DOT Classification only applies to shipments within the US and Puerto Rico.

IATA
UN number UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates, Propiophenone derivative)
Transport hazard class(es)
Class 9
Subsidiary risk -
Packing group III
Environmental hazards Yes
Special precautions for user Not available.

IATA Supplemental Information When shipping ≤ 5L inner packaging, Special Provision A197 may apply.

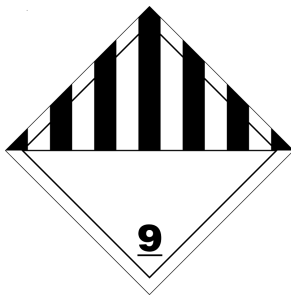
IMDG
UN number UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates, Propiophenone derivative), MARINE POLLUTANT
Transport hazard class(es)
Class 9
Subsidiary risk -
Packing group III
Transport hazard class(es)
Marine pollutant Yes
EmS F-A, S-F
Special precautions for user Not available.

IMDG Supplemental Information When shipping ≤ 5L containers, IMDG 2.10.2.7 may apply.

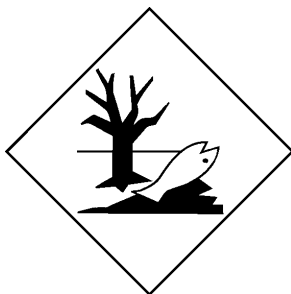
ADR
UN number UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates, Propiophenone derivative)
Transport hazard class(es)
Class 9
Subsidiary risk -
Hazard No. (ADR) Not available.
Tunnel restriction code Not available.
Packing group III
Environmental hazards Yes
Special precautions for user Not available.

ADR Supplemental Information When shipping ≤ 5L containers, ADR 375 may apply.

ADR; IATA; IMDG



Marine pollutant



15. Regulatory information

Industrial Safety and Health Act

Notifiable substances

Acrylic acid, Monoalkyl Ester

0 - 25 %

Labeling substances

Acrylic acid, Monoalkyl Ester

0 - 25 %

Poisonous and Deleterious Substances Control Act

Specified poisonous substances

Not regulated.

Poisonous substances

Not regulated.

Deleterious substances

Not regulated.

Act on the Evaluation of Chemical Substances and Regulation of Their Manufacture, etc.

Class I specified chemical substances

Not regulated.

Class II specified chemical substances

Not regulated.

Monitoring chemical substances

Not regulated.

Priority Assessment Chemical Substances (PACs)

Not regulated.

Reporting Exempted Substances

Not regulated.

Law concerning Pollutant Release and Transfer Register

Specified class 1 substances (substance name, ordinance number and content)

Not regulated.

Class 1 substances (substance name, ordinance number and content)

Not regulated.

Class 2 substances (substance name, ordinance number and content)

Not regulated.

Fire Service Act

Class 4 Group 3 oils (Non-water soluble) Hazard rank III

Ship Safety Law, Dangerous Goods Marine Transport and Storage Rule

Miscellaneous dangerous substances

Air Law, Enforcement Rule

Miscellaneous dangerous goods

Explosives Control Act

Not regulated.

Regulatory information

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

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Revision information

1. Product and Company Identification: EU Poison Center
3. Composition / Information on Ingredients: Disclosure Overrides

Explanation of abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CFR	Code of Federal Regulations
COC	Cleveland Open Cup
DOT	Department of Transportation
EPCRA	Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
RCRA	Resource Conservation and Recovery Act
REC	Recommended
REL	Recommended Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986
STEL	Short-Term Exposure Limit
TCLP	Toxicity Characteristics Leaching Procedure
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act
VOC	Volatile Organic Compounds