



# SAFETY DATA SHEET

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

**Trade name or designation of the mixture** CD525 Series  
**Registration number** -  
**Synonyms** HP XP221 Black Scitex Ink  
**Issue date** 12-May-2016  
**Version number** 01

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Inkjet printing  
**Uses advised against** None known.

**Company identification** HP Italy S.r.l.  
Via Giuseppe Di Vittorio 9, Pt. First Floor  
Cernusco sul Naviglio (MI), Milano, Italy 20063  
Telephone +39 02 92121  
  
HP Inc. health effects line  
(Toll-free within the US) 1-800-457-4209  
(Direct) 1-760-710-0048  
HP Inc. Customer Care Line  
(Toll-free within the US) 1-800-474-6836  
(Direct) 1-208-323-2551  
Email: hpcustomer.inquiries@hp.com  
Emergency number 118

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to Regulation (EC) No 1272/2008 as amended

#### Health hazards

Acute toxicity, oral	Category 4
Serious eye damage/eye irritation	Category 2
Carcinogenicity	Category 2
Reproductive toxicity (fertility)	Category 2

#### Environmental hazards

Hazardous to the aquatic environment, long-term aquatic hazard	Category 3
--	------------

### 2.2. Label elements

#### Label according to Regulation (EC) No. 1272/2008 as amended

**Contains:** 2-phenoxyethyl Acrylate, Acrylate ester, Carbon black, Difunctional acrylic monomer, Diphenyl (2,4,6 - trimethylbenzoyl) phosphine, Propiophenone derivative, Vinyl caprolactam (VCAP)

**Hazard pictograms** None.

**Signal word** None.

**Hazard statements** The mixture does not meet the criteria for classification.

#### Precautionary statements

**Prevention** Not available.

**Response** Not available.

**Storage** Not available.

**Disposal** Not available.

**Supplemental label information** None.

### 2.3. Other hazards

Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.

Diphenyl (2,4,6-trimethylbenzoyl) phosphineoxide - In animal testing, risk of impaired fertility was shown only after repeated ingestion of very high doses of this substance.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
2-phenoxyethyl Acrylate	<40	48145-04-6 256-360-6	-	-	
<b>Classification:</b>	Skin Sens. 1A;H317, Aquatic Chronic 2;H411				
Vinyl caprolactam (VCAP)	<25	2235-00-9 218-787-6	-	-	
<b>Classification:</b>	Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Sens. 1B;H317, Eye Irrit. 2;H319, STOT RE 1;H372				
Acrylate ester	<20	Proprietary -	-	-	
<b>Classification:</b>	Skin Sens. 1A;H317, Eye Irrit. 2;H319, Aquatic Chronic 3;H412				
Diphenyl (2,4,6 - trimethylbenzoyl) phosphine	<7.5	75980-60-8 278-355-8	-	015-203-00-X	
<b>Classification:</b>	Skin Sens. 1B;H317, Repr. 2;H361f, Aquatic Chronic 2;H411				
Difunctional acrylic monomer	<5	84170-74-1 -	01-2119970213-43-XXXX	-	
<b>Classification:</b>	Skin Sens. 1B;H317, Aquatic Chronic 2;H411				
Carbon black	<2.5	1333-86-4 215-609-9	01-2119384822-32-XXXX	-	
<b>Classification:</b>	-				
Propiophenone derivative	<2.5	71868-10-5 400-600-6	-	606-041-00-6	
<b>Classification:</b>	Acute Tox. 4;H302, Repr. 1B;H360FD, Aquatic Chronic 2;H411				

#### Composition comments

Carbon black is present only in a bound form in this preparation.

## SECTION 4: First aid measures

#### General information

Not available.

#### 4.1. Description of first aid measures

##### Inhalation

Move to fresh air. If symptoms persist, get medical attention.

##### Skin contact

Wash affected area with mild soap and water. If irritation persists get medical attention.

##### Eye contact

Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

##### Ingestion

If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting.

#### 4.2. Most important symptoms and effects, both acute and delayed

Not available.

**4.3. Indication of any immediate medical attention and special treatment needed** Not available.

---

## SECTION 5: Firefighting measures

**General fire hazards** Not available.

### 5.1. Extinguishing media

**Suitable extinguishing media** Dry powder. Carbon dioxide (CO<sub>2</sub>). Water may be ineffective.

**Unsuitable extinguishing media** Water.

**5.2. Special hazards arising from the substance or mixture** Not available.

### 5.3. Advice for firefighters

**Special protective equipment for firefighters** Avoid runoff into storm sewers and ditches which lead to waterways.

**Special fire fighting procedures** Not available.

---

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** Wear appropriate personal protective equipment.

**For emergency responders** Not available.

**6.2. Environmental precautions** Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

**6.3. Methods and material for containment and cleaning up** Not available.

**6.4. Reference to other sections** Not available.

---

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling** Avoid contact with skin, eyes and clothing.

**7.2. Conditions for safe storage, including any incompatibilities** Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.

**7.3. Specific end use(s)** Not available.

---

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### Italy. Occupational Exposure Limits

Components	Type	Value	Form
Carbon black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Recommended monitoring procedures** Not available.

#### Derived no-effect level (DNEL)

Components	Type	Route	Value	Form
2-phenoxyethyl Acrylate (CAS 48145-04-6)	Industry	Dermal	1.5 mg/kg/day	
		Inhalation	10 mg/m <sup>3</sup>	
	Workers	Dermal	1.5 mg/kg	Systemic long term
		Inhalation	77 mg/m <sup>3</sup>	Local long term
Acrylate ester (CAS Proprietary)	Industry	Inhalation	10 mg/m <sup>3</sup>	Systemic long term
		Dermal	0.5 mg/kg/day	

Components	Type	Route	Value	Form
Carbon black (CAS 1333-86-4)	Consumers	Inhalation	1.76 mg/m3	
		Inhalation	1.75 mg/m3	Local long term
	Workers	Inhalation	0.06 mg/m3	Systemic long term
		Inhalation	2 mg/m3	Local long term
Difunctional acrylic monomer (CAS 84170-74-1)	Workers	Inhalation	1 mg/m3	Systemic long term
		Dermal	3.33 mg/kg	Systemic long term
	Vinyl caprolactam (VCAP) (CAS 2235-00-9)	Workers	Inhalation	11.75 mg/m3
Dermal			0.7 mg/kg	Systemic long term
Inhalation			4.9 mg/m3	Systemic long term
		Inhalation	0.17 mg/m3	Local long term

#### Predicted no effect concentrations (PNECs)

Components	Type	Route	Value	Form
2-phenoxyethyl Acrylate (CAS 48145-04-6)	Not applicable	Freshwater	0.002 mg/l	
		Intermittant	0.0121 mg/l	Releases
		Marine water	0.0002 mg/l	
		Sediment	0.02 mg/kg	Freshwater
		Sediment	0.002 mg/kg	Marine water
		Soil	0.006 mg/kg	
		STP	1.77 mg/l	Sewage Treatment Plant
Carbon black (CAS 1333-86-4)	Not applicable	Freshwater	5 mg/l	
		Marine water	5 mg/l	
Difunctional acrylic monomer (CAS 84170-74-1)	Not applicable	Freshwater	0.0027 mg/l	
		Intermittant	0.027 mg/l	Releases
		Marine water	0.00027 mg/l	
		Sediment	0.188 mg/kg	Freshwater
		Sediment	0.018 mg/kg	Marine water
		Soil	0.036 mg/kg	
		STP	0.2 mg/l	Sewage Treatment Plant
Vinyl caprolactam (VCAP) (CAS 2235-00-9)	Not applicable	Freshwater	0.1 mg/l	
		Intermittant	1 mg/l	Releases
		Marine water	0.01 mg/l	
		Sediment	0.829 mg/kg	Freshwater
		Sediment	0.0829 mg/kg	Marine water
		Soil	0.107 mg/kg	
		STP	262 mg/l	Sewage Treatment Plant

**Exposure guidelines** Exposure limits have not been established for this product.

#### 8.2. Exposure controls

##### Appropriate engineering controls

Use in a well ventilated area.  
Additional area ventilation or local exhaust may be required to maintain air concentrations below recommended exposure limits.

##### Individual protection measures, such as personal protective equipment

<b>General information</b>	Not available.
<b>Eye/face protection</b>	Not available.
<b>Skin protection</b>	
- <b>Hand protection</b>	Nitrile rubber.
- <b>Other</b>	Not available.
<b>Respiratory protection</b>	Not available.
<b>Thermal hazards</b>	Not available.

##### Hygiene measures

Handle in accordance with good industrial hygiene and safety practice. Launder contaminated clothing before reuse. Keep away from food and drink.

##### Environmental exposure controls

Not available.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	
<b>Physical state</b>	Liquid.
<b>Color</b>	Black.
<b>Odor</b>	Characteristic.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not applicable.
<b>Melting point/freezing point</b>	Not determined.
<b>Initial boiling point and boiling range</b>	Not determined.
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not determined.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not determined.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Solubility (other)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Explosive properties</b>	Not available.
<b>Oxidizing properties</b>	Not determined
<b>9.2. Other information</b>	
<b>VOC (Weight %)</b>	< 95 g/L

---

## SECTION 10: Stability and reactivity

<b>10.1. Reactivity</b>	Not available.
<b>10.2. Chemical stability</b>	Stable under recommended storage conditions.
<b>10.3. Possibility of hazardous reactions</b>	Hazardous polymerization can occur with decreased inhibitor content.
<b>10.4. Conditions to avoid</b>	Exposure to sunlight.
<b>10.5. Incompatible materials</b>	oxidizing agents alkaline metals strong bases
<b>10.6. Hazardous decomposition products</b>	Nitrogen oxides (NOx). Carbon monoxide hydrocarbons

---

## SECTION 11: Toxicological information

<b>General information</b>	Not available.
<b>11.1. Information on toxicological effects</b>	
<b>Skin corrosion/irritation</b>	Not available.
<b>Serious eye damage/eye irritation</b>	Not available.
<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	Not available.
<b>Germ cell mutagenicity</b>	Not available.
<b>Carcinogenicity</b>	Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon black (CAS 1333-86-4)

2B Possibly carcinogenic to humans.

<b>Reproductive toxicity</b>	Not available.
------------------------------	----------------

**Specific target organ toxicity - single exposure** Not available.

**Specific target organ toxicity - repeated exposure** Not available.

**Aspiration hazard** Not available.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
-------------------	----------------	---------------------

Carbon black (CAS 1333-86-4)

**Acute**

*Oral*

LD50

Rat

> 8000 mg/kg

**Mixture versus substance information** Not available.

**Other information** Complete toxicity data are not available for this specific formulation

---

## SECTION 12: Ecological information

**12.1. Toxicity** Not available.

**12.2. Persistence and degradability** Not available.

**12.3. Bioaccumulative potential** Not available.

**Partition coefficient n-octanol/water (log Kow)** Not available.

**Bioconcentration factor (BCF)** Not available.

**12.4. Mobility in soil** Not available.

**12.5. Results of PBT and vPvB assessment** Not a PBT or vPvB substance or mixture.

**12.6. Other adverse effects** Not available.

---

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Residual waste** Not available.

**Contaminated packaging** Not available.

**EU waste code** Not available.

**Disposal methods/information** Do not dispose of together with general office waste.  
Do not allow this material to drain into sewers/water supplies.  
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.  
Ensure collection and disposal with an appropriately licensed waste contractor.

---

## SECTION 14: Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

### ADR

Not regulated as dangerous goods.

**Further information** Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

---

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I**

Not listed.

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II**

Not listed.

**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended**

Not listed.

**Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA**

Not listed.

**Authorizations**

**Regulation (EC) No. 143/2011 Annex XIV Substances Subject to Authorization**

Not listed.

**Restrictions on use**

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work**

Not regulated.

**Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding**

Not regulated.

**Other EU regulations**

**Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances**

Not regulated.

**Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work**

Diphenyl (2,4,6 - trimethylbenzoyl) phosphine (CAS 75980-60-8)

Propiophenone derivative (CAS 71868-10-5)

**Directive 94/33/EC on the protection of young people at work**

Not regulated.

**Other regulations**

Notified according to EU Regulations.

**National regulations**

Not available.

**15.2. Chemical safety assessment**

See attached SUMI or GEIS document, if applicable.

---

**SECTION 16: Other information**

**References**

Not available.

**Information on evaluation method leading to the classification of mixture**

Not available.

**Issue date**

12-May-2016

**Revision information**

SECTION 16: Other information: Disclaimer

**Training information**

Not available.

**Disclaimer**

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

**Manufacturer information**

HP Inc.  
1501 Page Mill Road  
Palo Alto, CA 94304-1112 US  
(Direct) +972 (9) 892-4628

**Explanation of abbreviations**

<b>ACGIH</b>	American Conference of Governmental Industrial Hygienists
<b>CAS</b>	Chemical Abstracts Service
<b>CERCLA</b>	Comprehensive Environmental Response Compensation and Liability Act
<b>CFR</b>	Code of Federal Regulations
<b>COC</b>	Cleveland Open Cup
<b>DOT</b>	Department of Transportation
<b>EPCRA</b>	Emergency Planning and Community Right-to-Know Act (aka SARA)
<b>IARC</b>	International Agency for Research on Cancer
<b>NIOSH</b>	National Institute for Occupational Safety and Health
<b>NTP</b>	National Toxicology Program
<b>OSHA</b>	Occupational Safety and Health Administration
<b>PEL</b>	Permissible Exposure Limit
<b>RCRA</b>	Resource Conservation and Recovery Act
<b>REC</b>	Recommended
<b>REL</b>	Recommended Exposure Limit
<b>SARA</b>	Superfund Amendments and Reauthorization Act of 1986
<b>STEL</b>	Short-Term Exposure Limit
<b>TCLP</b>	Toxicity Characteristics Leaching Procedure
<b>TLV</b>	Threshold Limit Value
<b>TSCA</b>	Toxic Substances Control Act
<b>VOC</b>	Volatile Organic Compounds

**List of abbreviations**

Not available.



# Safe Use of Mixture Information (SUMI)

--

## UV digital printing inks: UV01 \*English\*

### Disclaimer

*This SUMI is a generic document for communicating conditions of safe use of a product in response to the REACH obligation. This document relates only to conditions of safe use and is not specific to a product. By adding this SUMI to a specific product SDS, the importer/formulator declares that the mixture can safely be used following the instructions below. Following occupational health legislation, the employer of workers remains responsible for communicating relevant use information to employees. When developing workplace instructions for employees, SUMI Sheets should always be considered in combination with the SDS and the label of the product. Derived No Effect Levels (DNEL) and Predicted No Effect Concentration (PNEC) values of substances derived from the Chemical Safety Assessment (CSA) will be given in section 8 of the SDS.  
The REACH registration number(s), where applicable, completes an extended product SDS.*

### Operational conditions

<b>Maximum duration</b>	Up to 8 hours per day
<b>Frequency of exposure</b>	< 240 days per year
<b>Process conditions</b>	Covers use at ambient temperatures. Adequate ventilation should be provide for the areas where printing is performed. ANSI/ASHRAE Standard 62.1-2013 provides guidelines to ensure acceptable air quality in the workspace. Keep emissions below the occupational exposure limits of the ingredients specified in section 8 of the SDS. Avoid direct contact. Regular cleaning of equipment and work area. Supervision in place to check that Risk Management Measures are in place are being correctly used and Operational Conditions foll

### Risk management measures

<b>Conditions and measures related to Personal Protection Equipment, hygiene and health evaluation</b>	<p>Wear safety glasses with side shields (or goggles), if splashing is possible. Wear appropriate chemical resistant gloves: see section 8 of the SDS. Wear appropriate chemical resistant clothing. Eye wash fountain and emergency showers are recommended. Avoid breathing mist/vapours. Avoid contact with skin, eyes and clothing. Training of workers in relation to proper use and maintenance of all Personal protection equipment (PPE) must be ensured.</p> <div style="display: flex; justify-content: space-around; align-items: center;">     </div>
--	--

### Good practice advice

<p>Use personal protective equipment as required. Wash hands before breaks and after work. Keep good industrial hygiene and safety practice. Use only with adequate ventilation. Do no eat, drink or smoke when using this product. Wash contaminated clothing before reuse. Store in a well-ventilated place. Keep container tightly closed. Store at room temperature.</p>	 
--	---

### Environmental measures

Do not allow this material to drain into sewers/water supplies.  
Dispose of waste material according to Local, State, Federal and Provincial Environmental Regulations.  
Ensure collection and disposal with appropriately licenced waste contractor.

### Use descriptors

- IS-Use at industrial sites
- PW-Widespread use by professional workers
- SU7-Printing and reproduction media
- PC18-Inks and Toners
- PROC1-Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions.
- PROC2-Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
- PROC3- Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
- PROC8a-Transfer of substance or mixture (charging and discharging) at non-dedicated facilities
- PROC8b-Transfer of substance or mixture (charging and discharging) at dedicated facilities
- ERC5-Use at industrial site leading to inclusion into/onto article
- ERC8c-Widespread use leading to inclusion into/onto article (indoor)

### Additional information on product composition

In section 2 of the SDS as well as on the label, the classification of the mixture is provided.  
The classification of the mixture is based on the individual ingredients and their concentration within the mixture.  
All ingredients contributing to the classification are stated in Section 3 of the SDS.  
Relevant limit values of ingredients on which the exposure assessment is based, are listed in section 8 of the SDS.  
The product may contain sensitizing ingredients that may cause allergic reaction to certain people.  
Section 2 of the SDS states these ingredients where applicable.  
The product is classified as toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.