



# SAFETY DATA SHEET

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

**Important information** \*\*\* This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. \*\*\*

### 1.1. Product identifier

**Trade name or designation of the mixture** CN981 Series  
**Registration number** -  
**UFI** C9PJ-C62A-G30R-JCMQ  
**Synonyms** HP Scitex TJ100 Supreme Magenta Ink  
**Issue date** 25-Jun-2016  
**Version number** 08  
**Revision date** 06-Apr-2021  
**Supersedes date** 25-Mar-2021

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** Inkjet printing.  
**Uses advised against** None known.

### 1.3. Details of the supplier of the safety data sheet

**Company identification** HP Inc. UK Limited  
Cain Road, Amen Corner  
Amen Corner  
Bracknell, Berkshire RG12 1HN  
United Kingdom

### Telephone

**HP Inc. health effects line**  
**(Toll-free within the US)** 1-800-457-4209  
**(Direct)** 1-760-710-0048  
**HP Inc. Customer Care Line**  
**(Toll-free within the US)** 1-800-474-6836  
**(Direct)** 1-208-323-2551  
**Email:** hpcustomer.inquiries@hp.com  
**1.4 Emergency telephone number** 1-760-710-0048

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

**Classification according to Regulation (EC) No 1272/2008 as amended**

#### Health hazards

Acute toxicity, dermal	Category 4	H312 - Harmful in contact with skin.
Acute toxicity, inhalation	Category 4	H332 - Harmful if inhaled.
Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.

### 2.2. Label elements

**Label according to Regulation (EC) No. 1272/2008 as amended**

**Contains:** 2-butoxyethyl acetate, Cyclohexanone

#### Hazard pictograms



**Signal word** Danger

## Hazard statements

H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H318	Causes serious eye damage.

## Precautionary statements

### Prevention

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
P271	Use only outdoors or in a well-ventilated area.

### Response

P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P310	Immediately call a POISON CENTER/doctor.
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312	Call a poison center/doctor if you feel unwell.
P362 + P364	Take off contaminated clothing and wash it before reuse.

### Storage

P403 + P235	Store in a well-ventilated place. Keep cool.
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### Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
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**Supplemental label information** None.

**2.3. Other hazards** None known.

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## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
2-butoxyethyl acetate	<70	112-07-2 203-933-3	01-2119475112-47-XXXX	607-038-00-2	#
<b>Classification:</b>	Acute Tox. 4;H302, Acute Tox. 4;H312, Acute Tox. 4;H332				
2-methoxy-1-methylethyl acetate	<20	108-65-6 203-603-9	01-2119475791-29-XXXX	607-195-00-7	#
<b>Classification:</b>	Flam. Liq. 3;H226, STOT SE 3;H336				
Cyclohexanone	<5	108-94-1 203-631-1	01-2119453616-35-XXXX	606-010-00-7	#
<b>Classification:</b>	Flam. Liq. 3;H226, Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Irrit. 2;H315, Eye Dam. 1;H318, Acute Tox. 4;H332				

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## SECTION 4: First aid measures

**General information** Not available.

### 4.1. Description of first aid measures

<b>Inhalation</b>	Move person to fresh air immediately. If symptoms persist, get immediate medical attention.
<b>Skin contact</b>	In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse. Get medical attention, if needed.
<b>Eye contact</b>	In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

**4.2. Most important symptoms and effects, both acute and delayed** Not available.

**4.3. Indication of any immediate medical attention and special treatment needed** Not available.

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## SECTION 5: Firefighting measures

**General fire hazards** Not available.

<b>5.1. Extinguishing media</b>	
<b>Suitable extinguishing media</b>	Suitable extinguishing media: sand, carbon dioxide (CO <sub>2</sub> ), and dry chemical.
<b>Unsuitable extinguishing media</b>	Not available.
<b>5.2. Special hazards arising from the substance or mixture</b>	Not available.
<b>5.3. Advice for firefighters</b>	
<b>Special protective equipment for firefighters</b>	Firefighters should wear full protective clothing including self contained breathing apparatus. Avoid runoff into storm sewers and ditches which lead to waterways.
<b>Special fire fighting procedures</b>	Move containers from fire area if you can do it without risk.

## SECTION 6: Accidental release measures

<b>6.1. Personal precautions, protective equipment and emergency procedures</b>	
<b>For non-emergency personnel</b>	Avoid contact with skin. Avoid inhalation of vapors or mists. Do not touch or walk through spilled material. Ensure adequate ventilation. Remove all sources of ignition. Use personal protective equipment to minimize exposure to skin and eye. In the case of vapor formation use a respirator with an approved filter.
<b>For emergency responders</b>	Not available.
<b>6.2. Environmental precautions</b>	Do not flush into surface water or sanitary sewer system.
<b>6.3. Methods and material for containment and cleaning up</b>	Not available.
<b>6.4. Reference to other sections</b>	Not available.

## SECTION 7: Handling and storage

<b>7.1. Precautions for safe handling</b>	Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product. Use with adequate ventilation. Wear personal protective equipment.
<b>7.2. Conditions for safe storage, including any incompatibilities</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.
<b>7.3. Specific end use(s)</b>	Not available.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

##### Iceland. OELs. Regulation 154/1999 on occupational exposure limits

Components	Type	Value
2-butoxyethyl acetate (CAS 112-07-2)	STEL	333 mg/m <sup>3</sup>
		50 ppm
	TWA	133 mg/m <sup>3</sup> 20 ppm
Propylene Glycol Monomethyl Ether Acetate (CAS 108-65-6)	STEL	550 mg/m <sup>3</sup>
		100 ppm
	TWA	275 mg/m <sup>3</sup> 50 ppm
Cyclohexanone (CAS 108-94-1)	STEL	81.6 mg/m <sup>3</sup>
		20 ppm
	TWA	40 mg/m <sup>3</sup> 10 ppm

**EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU**

Components	Type	Value
2-butoxyethyl acetate (CAS 112-07-2)	STEL	333 mg/m3
		50 ppm
	TWA	133 mg/m3 20 ppm
Propylene Glycol Monomethyl Ether Acetate (CAS 108-65-6)	STEL	550 mg/m3
	TWA	100 ppm 275 mg/m3
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm 81.6 mg/m3
		20 ppm
	TWA	40.8 mg/m3 10 ppm

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Recommended monitoring procedures** Not available.

**Derived no effect levels (DNELs)**

Components	Type	Route	Value	Form
2-butoxyethyl acetate (CAS 112-07-2)	Workers	Dermal	169 mg/kg	Systemic long term
		Dermal	120 mg/kg	Systemic acute short term
		Inhalation	333 mg/m3	Local acute short term
		Inhalation	133 mg/m3	Systemic long term
2-methoxy-1-methylethyl acetate (CAS 108-65-6)	Workers	Dermal	796 mg/kg	Systemic long term
		Inhalation	275 mg/m3	Systemic long term
Cyclohexanone (CAS 108-94-1)	Workers	Dermal	4 mg/kg bw/d	Systemic Long Term
		Dermal	4 mg/kg bw/d	Systemic Short Term
		Inhalation	80 mg/m3	Local short term
		Inhalation	80 mg/m3	Systemic short term
		Inhalation	40 mg/m3	Local long term
		Inhalation	40 mg/m3	Systemic long term

**Predicted no effect concentrations (PNECs)**

Components	Type	Route	Value	Form
2-butoxyethyl acetate (CAS 112-07-2)	Not applicable	Freshwater	0.304 mg/l	
		Intermittent	0.56 mg/l	Releases
		Marine water	0.0304 mg/l	
		Secondary	0.06 g/kg	Food poisoning
		Sediment	2.03 mg/kg	Freshwater
		Sediment	0.203 mg/kg	Marine water
		Soil	0.42 mg/kg	
		STP	90 mg/l	Sewage Treatment Plant
2-methoxy-1-methylethyl acetate (CAS 108-65-6)	Not applicable	Freshwater	0.635 mg/l	
		Intermittent	6.35 mg/l	Releases
		Marine water	0.0635 mg/l	
		Sediment	3.29 mg/kg	Freshwater
		Sediment	0.329 mg/kg	Marine water
		Soil	0.29 mg/kg	
		STP	100 mg/l	Sewage Treatment Plant
Cyclohexanone (CAS 108-94-1)	Not applicable	Intermittent	0.329 mg/l	Releases
		Marine water	0.00329 mg/l	
		Sediment	0.168 mg/kg	Freshwater
		Sediment	0.0168 mg/kg	Marine water
		Soil	0.0143 mg/kg	

Components	Type	Route	Value	Form
		STP	10 mg/l	Sewage Treatment Plant
<b>Exposure guidelines</b>				
<b>Iceland OELs: Skin designation</b>				
2-butoxyethyl acetate (CAS 112-07-2)				Can be absorbed through the skin.
Cyclohexanone (CAS 108-94-1)				Can be absorbed through the skin.
Propylene glycol monomethyl ether acetate (CAS Proprietary)				Can be absorbed through the skin.
<b>8.2. Exposure controls</b>				
<b>Appropriate engineering controls</b>	Not available.			
<b>Individual protection measures, such as personal protective equipment</b>				
<b>General information</b>	Not available.			
<b>Eye/face protection</b>	Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.			
<b>Skin protection</b>				
- <b>Hand protection</b>	Recommended gloves: Nitrile 6 mil minimum thickness.			
- <b>Other</b>	Wear appropriate chemical resistant clothing.			
<b>Respiratory protection</b>	Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.			
<b>Thermal hazards</b>	Not available.			
<b>Hygiene measures</b>	Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse.			
<b>Environmental exposure controls</b>	Not available.			

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	Not available.
<b>Form</b>	Liquid.
<b>Color</b>	Magenta
<b>Odor</b>	Solvent.
<b>Odor threshold</b>	Not available.
<b>pH</b>	5.8 - 6.2 Metler Toledo pH Meter T25C
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	177.8 °F (81.0 °C) Closed Cup EPA Method 1020
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	13.4 - 14.8 cP Brookfield Viscometer T 22C Spindle #18 (S18) RPM 100
<b>Explosive properties</b>	Not available.
<b>Oxidizing properties</b>	Not available.

## 9.2. Other information

VOC < 897 g/L Calculated

### SECTION 10: Stability and reactivity

10.1. Reactivity	Not available.
10.2. Chemical stability	Stable at normal conditions.
10.3. Possibility of hazardous reactions	None known.
10.4. Conditions to avoid	Heat, flames and sparks.
10.5. Incompatible materials	Not available.
10.6. Hazardous decomposition products	Not available.

### SECTION 11: Toxicological information

General information Not available.

#### Information on likely routes of exposure

Inhalation	Harmful if inhaled.
Skin contact	Harmful in contact with skin.
Eye contact	Causes serious eye damage.
Ingestion	Ingestion is not a likely route of exposure.

Symptoms Not available.

#### 11.1. Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful in contact with skin.

Components	Species	Test Results
Cyclohexanone (CAS 108-94-1)		
<u>Acute</u> Inhalation Vapor LC50	Rat	> 6.2 mg/l, 4 Hours

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Cyclohexanone (CAS 108-94-1) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Mixture versus substance information Not available.

Other information Complete toxicity data are not available for this specific formulation.

### SECTION 12: Ecological information

12.1. Toxicity No toxicity data noted for the ingredient(s).

12.2. Persistence and degradability Not available.

12.3. Bioaccumulative potential Not available.

Partition coefficient  
n-octanol/water (log Kow)

Cyclohexanone 0.81

Bioconcentration factor (BCF) Not available.

<b>12.4. Mobility in soil</b>	Not available.
<b>12.5. Results of PBT and vPvB assessment</b>	Not a PBT or vPvB substance or mixture.
<b>12.6. Other adverse effects</b>	Not available.

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## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

<b>Residual waste</b>	Not available.
<b>Contaminated packaging</b>	Not available.
<b>EU waste code</b>	Not available.
<b>Disposal methods/information</b>	Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Ensure collection and disposal with an appropriately licensed waste contractor.

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## SECTION 14: Transport information

<b>DOT</b>	
<b>UN number</b>	NA1993
<b>UN proper shipping name</b>	Combustible liquid n.o.s. (2-methoxy-1-methylethyl acetate, cyclohexanone) -Not regulated in quantities less than 119 gallons
<b>Transport hazard class(es)</b>	
<b>Class</b>	Combustible
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Special precautions for user</b>	Not available.
<b>DOT Supplemental Information</b>	DOT Classification only applies to shipments within the US and Puerto Rico.
<b>IATA</b>	
<b>UN number</b>	Not available.
<b>UN proper shipping name</b>	Not Regulated
<b>Transport hazard class(es)</b>	
<b>Class</b>	Not available.
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not available.
<b>Environmental hazards</b>	No
<b>Special precautions for user</b>	Not available.
<b>IMDG</b>	
<b>UN number</b>	Not available.
<b>UN proper shipping name</b>	Not Regulated
<b>Transport hazard class(es)</b>	
<b>Class</b>	Not available.
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not available.
<b>Transport hazard class(es)</b>	
<b>Marine pollutant</b>	No
<b>EmS</b>	Not available.
<b>Special precautions for user</b>	Not available.
<b>ADR</b>	
<b>UN number</b>	Not available.
<b>UN proper shipping name</b>	Not Regulated
<b>Transport hazard class(es)</b>	
<b>Class</b>	Not available.
<b>Subsidiary risk</b>	-
<b>Hazard No. (ADR)</b>	Not available.
<b>Tunnel restriction code</b>	Not available.
<b>Packing group</b>	Not available.
<b>Environmental hazards</b>	No
<b>Special precautions for user</b>	Not available.
<b>Further information</b>	Transport in bulk according to Annex II of MARPOL73/78 and the IBC code: Not applicable.

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## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

**Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended**

Not listed.

**Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended**

Not listed.

**Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended**

Not listed.

**Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended**

Not listed.

**Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA**

Not listed.

#### **Authorizations**

**Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended**

Not listed.

#### **Restrictions on use**

**Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended**

Not listed.

**Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended**

Not listed.

#### **Other EU regulations**

**Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended**

Cyclohexanone (CAS 108-94-1)

Propylene glycol monomethyl ether acetate (CAS Proprietary)

#### **Other regulations**

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

#### **Other information**

This Safety Data Sheet complies with the requirements of Regulation (EU) 2015/830. Classification according to Regulation (EC) No 1272/2008 as amended.

Specific Provisions: Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC (in the amended version OJ L 396 from 29.05.2007 page 3 with further rectifications and amendments).

#### **National regulations**

Not available.

#### **15.2. Chemical safety assessment**

See attached SUMI or GEIS document, if applicable.

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## **SECTION 16: Other information**

#### **References**

Regulation (EC) No. 1907/2006 of December 18, 2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH) and establishing a European Chemicals Agency (REACH).

Regulation (EU) 2015/830 of May 28, 2015 amending Regulation (EC) No. 1907/2006.

Regulation (EC) No. 1272/2008 of December 16, 2008 on classification, labeling and packaging of substances and mixtures, and amendments (CLP).

#### **Information on evaluation method leading to the classification of mixture**

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

#### **Full text of any H-statements not written out in full under Sections 2 to 15**

H226 Flammable liquid and vapor.  
H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.



**Revision information**  
**Training information**  
**Disclaimer**

H318 Causes serious eye damage.  
H332 Harmful if inhaled.  
H336 May cause drowsiness or dizziness.

Composition / Information on Ingredients: Ingredients

Follow training instructions when handling this material.

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

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**Explanation of abbreviations**

<b>ACGIH</b>	American Conference of Governmental Industrial Hygienists
<b>CAS</b>	Chemical Abstracts Service
<b>CERCLA</b>	Comprehensive Environmental Response Compensation and Liability Act
<b>CFR</b>	Code of Federal Regulations
<b>COC</b>	Cleveland Open Cup
<b>DOT</b>	Department of Transportation
<b>EPCRA</b>	Emergency Planning and Community Right-to-Know Act (aka SARA)
<b>IARC</b>	International Agency for Research on Cancer
<b>NIOSH</b>	National Institute for Occupational Safety and Health
<b>NTP</b>	National Toxicology Program
<b>OSHA</b>	Occupational Safety and Health Administration
<b>PEL</b>	Permissible Exposure Limit
<b>RCRA</b>	Resource Conservation and Recovery Act
<b>REC</b>	Recommended
<b>REL</b>	Recommended Exposure Limit
<b>SARA</b>	Superfund Amendments and Reauthorization Act of 1986
<b>STEL</b>	Short-Term Exposure Limit
<b>TCLP</b>	Toxicity Characteristics Leaching Procedure
<b>TLV</b>	Threshold Limit Value
<b>TSCA</b>	Toxic Substances Control Act
<b>VOC</b>	Volatile Organic Compounds

## Safe Use of Mixture Information (SUMI)

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### Solvent based inks: SB01 \*English\*

#### Disclaimer

*This SUMI is a generic document for communicating conditions of safe use of a product in response to the REACH obligation. This document relates only to conditions of safe use and is not specific to a product. By adding this SUMI to a specific product SDS, the importer/formulator declares that the mixture can safely be used following the instructions below. Following occupational health legislation, the employer of workers remains responsible for communicating relevant use information to employees. When developing workplace instructions for employees, SUMI Sheets should always be considered in combination with the SDS and the label of the product. Derived No Effect Levels (DNEL) and Predicted No Effect Concentration (PNEC) values of substances derived from the Chemical Safety Assessment (CSA) will be given in section 8 of the SDS.*

*The REACH registration number(s), where applicable, completes an extended product SDS.*

#### Operational conditions

**Maximum duration** Up to 8 hours per day

**Frequency of exposure** < 240 days per year

**Process conditions**

- Covers use at ambient temperatures.
- Use of an integrated local exhaust ventilation is required in drying zone.
- Adequate ventilation should be provide for the areas where printing is performed. ANSI/ASHRAE Standard 62.1-2013 provides guidelines to ensure acceptable air quality in the workspace.
- Use explosion proof electrical equipment.
- Keep emissions below the occupational exposure limits of the ingredients specified in section 8 of the SDS.
- Avoid direct contact.
- Regular cleaning of equipment and work area.
- Supervision in place to check that Risk Management Measures are in place are being correctly used and Operational Conditions followed.

#### Risk management measures

**Conditions and measures related to Personal Protection Equipment, hygiene and health evaluation**

- Wear safety glasses with side shields (or goggles), if splashing is possible.
- Wear appropriate chemical resistant gloves: see section 8 of the SDS.
- Wear appropriate chemical resistant clothing.
- In case of inadequate ventilation wear respiratory protection.
- Eye wash fountain and emergency showers are recommended.
- Avoid breathing mist/vapours.
- Avoid contact with skin, eyes and clothing.
- Training of workers in relation to proper use and maintenance of all Personal protection equipment (PPE) must be ensured.



#### Good practice advice

- Use personal protective equipment as required.
- Wash hands before breaks and after work.
- Keep good industrial hygiene and safety practice.
- Use only with adequate ventilation.
- Do no eat, drink or smoke when using this product.
- Wash contaminated clothing before reuse.
- Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
- Store in a well-ventilated place.
- Keep container tightly closed.
- Store at room temperature.



#### Environmental measures

- Do not allow this material to drain into sewers/water supplies.
- Dispose of waste material according to Local, State, Federal and Provincial Environmental Regulations.
- Ensure collection and disposal with appropriately licenced waste contractor.

#### Use descriptors

IS-Use at industrial sites

PW-Widespread use by professional workers

SU7-Printing and reproduction media

PC18-Inks and Toners

PROC1-Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions.

PROC2-Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions

PROC3- Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition

PROC8a-Transfer of substance or mixture (charging and discharging) at non-dedicated facilities

PROC8b-Transfer of substance or mixture (charging and discharging) at dedicated facilities

ERC5-Use at industrial site leading to inclusion into/onto article

ERC8c-Widespread use leading to inclusion into/onto article (indoor)

#### Additional information on product composition

In section 2 of the SDS as well as on the label, the classification of the mixture is provided.

The classification of the mixture is based on the individual ingredients and their concentration within the mixture.

All ingredients contributing to the classification are stated in Section 3 of the SDS.

Relevant limit values of ingredients on which the exposure assessment is based, are listed in section 8 of the SDS.

The product may contain sensitizing ingredients that may cause allergic reaction to certain people.

Section 2 of the SDS states these ingredients where applicable.