



SAFETY DATA SHEET

1. Identification

Important information	*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***	
Product identifier	C5025Series	
Other means of identification	None.	
Recommended use of the chemical and restrictions on use		
Recommended use	Inkjet printing	
Restrictions on use	Not available.	
Manufacturer/Importer/Supplier/Distributor information		
Company identification	HP Inc. Hong Kong Limited 25th Floor, Cityplaza One, 1111 King's Road Taikoo Shing, Hong Kong	
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2. Hazards identification

Physical hazards	Not classified.	
Health hazards	Reproductive toxicity (fertility, the unborn child)	Category 1B
Environmental hazards	Not classified.	
Label elements		



Signal word	Danger	
Hazard statement		
H360	May damage fertility or the unborn child.	
Precautionary statement		
Prevention		
P280	Wear protective gloves/protective clothing/eye protection.	
P202	Do not handle until all safety precautions have been read and understood.	
P201	Obtain special instructions before use.	
Response		
P308 + P313	IF exposed or concerned: Get medical advice/attention.	
Storage		
P405	Store locked up.	
Disposal		
P501	Dispose of contents/container in accordance with local/regional/national/international regulations.	

Other hazards which do not result in classification Complete toxicity data are not available for this specific formulation.
Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions.

Supplemental information 2-pyrrolidone: Specific Concentration Limits, Reproductive toxicity Category 1B, fertility or the unborn child 3%. Mixture classification threshold based on data related to developmental toxicity in animals. No adverse effects on sexual function or damage to fertility have been observed in an animal study. See Section 11.

3. Composition/information on ingredients

Mixtures

Hazardous components

Chemical name	Common name and synonyms	CAS number	%
2-pyrrolidone		616-45-5	<7.5
succinic acid		110-15-6	<7.5

Non-hazardous components

Chemical name	Common name and synonyms	CAS number	%
Water		7732-18-5	65-85
Substituted xanthylum salt #1		Proprietary	<2.5

Composition comments This ink supply contains an aqueous ink formulation.
2-pyrrolidone: Specific Concentration Limit 3%. Mixture classification threshold based on data related to developmental toxicity in animals. No adverse effects on sexual function or damage to fertility have been observed in an animal study. See Section 11.

4. First-aid measures

Inhalation Remove to fresh air. If symptoms persist, get medical attention.
Skin contact Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.
Eye contact Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.
Ingestion If ingestion of a large amount does occur, seek medical attention.
Most important symptoms/effects, acute and delayed Not available.

5. Fire-fighting measures

Suitable extinguishing media Dry chemical, CO₂, water spray or regular foam.
Unsuitable extinguishing media None known.
Specific hazards arising from the chemical Not applicable.
Special protective equipment and precautions for firefighters Not available.
Specific methods None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Wear appropriate personal protective equipment.
Methods and materials for containment and cleaning up Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.
Environmental precautions Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling Avoid contact with skin, eyes and clothing.
Conditions for safe storage, including any incompatibilities Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Exposure limit values No exposure limits noted for ingredient(s).

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Exposure limits have not been established for this product.
Appropriate engineering controls	Use in a well ventilated area.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Not available.
Skin protection	
Hand protection	Not available.
Other	Use personal protective equipment to minimize exposure to skin and eye.
Respiratory protection	Not available.
Thermal hazards	Not available.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Not available.
Color	Magenta
Odor	Not available.
Odor threshold	Not available.
pH	3.8 - 4.2
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not determined
Flash point	> 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup
Evaporation rate	Not determined
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not determined
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not determined
Vapor density	>= 1 (air = 1.0)
Solubility(ies)	
Solubility (water)	Soluble in water
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	>= 2 cp
Other information	
Oxidizing properties	Not determined
Percent volatile	9.2 % estimated
VOC	< 140 g/l estimated

10. Stability and reactivity

Reactivity	Not available.
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	Will not occur.
Conditions to avoid	Not available.
Incompatible materials	Incompatible with strong bases and oxidizing agents.

Hazardous decomposition products

Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

- Inhalation** Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
- Skin contact** Contact with skin may result in mild irritation.
- Eye contact** Contact with eyes may result in mild irritation.
- Ingestion** Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Components	Species	Test Results
2-pyrrolidone (CAS 616-45-5)		
<u>Acute</u>		
Oral		
LD50	Rat	> 5000 mg/kg
Substituted xanthylum salt #1		
<u>Acute</u>		
Oral		
LD50	Rat	<= 10000 mg/kg

Skin corrosion/irritation Based on available data, the classification criteria are not met. Non irritant in rabbit (OECD 404)

Serious eye damage/eye irritation Based on available data, the classification criteria are not met. Not classified as an irritant according to, OECD 405.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

ACGIH Carcinogens

Not available.

Controlled and Prohibited Carcinogens List

Not available.

Reproductive toxicity May damage fertility or the unborn child.

2-pyrrolidone: This component showed developmental effects only at high doses that were toxic to pregnant test animals (OECD Testing Guideline 414: Prenatal Developmental Toxicity Study). Uptake by people of small doses is not expected to cause developmental toxicity. This component has not caused adverse effects on sexual function or damage to fertility in an animal study (OECD Testing Guideline 443: Extended One-Generation Reproductive Toxicity Study).

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Further information Complete toxicity data are not available for this specific formulation Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity Static acute toxicity (trout), survival (100 mg/L) = 100%
Static acute toxicity (trout), survival (10 mg/L) = 100%

Ecotoxicity

Product	Species	Test Results
C5025Series		
Aquatic		
<i>Acute</i>		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) < 400 mg/l, 96 hours

Components	Species	Test Results
2-pyrrolidone (CAS 616-45-5)		
Aquatic		
Crustacea	EC50	Water flea (<i>Daphnia pulex</i>) 13.21 mg/l, 48 hours
succinic acid (CAS 110-15-6)		
Aquatic		
Fish	LC50	Fish 101, 96 Hours

Persistence and degradability Not available.

Bioaccumulative potential Not available.

Partition coefficient n-octanol / water (log Kow)

2-pyrrolidone	-0.85
succinic acid	-0.59

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

Waste from residues / unused products Not available.

Contaminated packaging Not available.

14. Transport information

DOT

UN number	Not available.
UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not available.
Environmental hazards	
Marine pollutant	No
Special precautions for user	Not available.

IATA

UN number	Not available.
UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not available.
Environmental hazards	No
Special precautions for user	Not available.

IMDG

UN number	Not available.
UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not available.
Transport hazard class(es)	
Marine pollutant	No
EmS	Not available.
Special precautions for user	Not available.

ADR

UN number	Not available.
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UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Hazard No. (ADR)	Not available.
Tunnel restriction code	Not available.
Packing group	Not available.
Environmental hazards	No
Special precautions for user	Not available.
Further information	Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC code: Not applicable.

15. Regulatory information

Safety, health and environmental regulations specific for the product in question

Controlled and Prohibited Carcinogens: Listed substance

Not regulated.

CWC. Chemical Weapons (Convention) Ordinance, Schedules of Chemicals 1-3 (L.N. 62 of 2004, as amended)

Not regulated.

Drug Precursors for Imports and Exports

Not regulated.

Drug Precursors Subject to Conditional Exports

Not regulated.

Listed Substances (Factories and Industrial Undertakings (Dangerous Substances) Regulations, First Schedule, as amended)

Not regulated.

Narcotics and Psychotropic Substances

Not regulated.

Ozone Depleting Substances (ODS) (Ozone Layer Protection Ordinance, Cap. 403, July 1989)

Not regulated.

International regulations

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Montreal Protocol

Not applicable.

Kyoto protocol

Not applicable.

Basel Convention

Not applicable.

16. Other information, including date of preparation or last revision

Issue date	29-Sep-2018
Revision date	17-Jul-2020
Version #	05

Disclaimer

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This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Revision information

Composition / Information on Ingredients: Ingredients

Explanation of abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CFR	Code of Federal Regulations
COC	Cleveland Open Cup
DOT	Department of Transportation
EPCRA	Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
RCRA	Resource Conservation and Recovery Act
REC	Recommended
REL	Recommended Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986
STEL	Short-Term Exposure Limit
TCLP	Toxicity Characteristics Leaching Procedure
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act
VOC	Volatile Organic Compounds