SAFETY DATA SHEET

1. Identification

Product identifier: Q7485Series

Other means of identification: None.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:
- Hazard symbol: None.
- Signal word: None.
- Hazard statement: Not available.

Precautionary statement:
- Prevention: Not available.
- Response: Not available.
- Storage: Not available.
- Disposal: Not available.

Hazard(s) not otherwise classified (HNOC):
Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&lt;80</td>
<td></td>
</tr>
<tr>
<td>1,5-pentanediol</td>
<td>111-29-5</td>
<td>&lt;10</td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td>616-45-5</td>
<td>&lt;10</td>
<td></td>
</tr>
</tbody>
</table>
CAS number | Common name and synonyms | Proprietary* | %
--- | --- | --- | ---
Ethyl alkyldiol* | This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard). | Proprietary* | <10

### 4. First-aid measures

**Inhalation**
Remove to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
- Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
- None known.

**Specific hazards arising from the chemical**
- None known.

**Special protective equipment and precautions for firefighters**
- Not available.

**Specific methods**
- None established.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
- Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
- Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
- Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**Biological limit values**
- No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
- Exposure limits have not been established for this product.

**Appropriate engineering controls**
- Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  - Not available.

- **Skin protection**
  - **Hand protection**
    - Not available.

  - **Other**
    - Not available.

  - **Respiratory protection**
    - Not available.

  - **Thermal hazards**
    - Not available.

- **General hygiene considerations**
  - Handle in accordance with good industrial hygiene and safety practice.

### 9. Physical and chemical properties

**Appearance**
### Physical state
- Liquid.

### Form
- Not available.

### Color
- Not available.

### Odor
- Not available.

### Odor threshold
- Not available.

### pH
- 6.7 - 7.3

### Melting point/freezing point
- Not available.

### Initial boiling point and boiling range
- Not determined

### Flash point
- Not available.

### Evaporation rate
- Not determined

### Flammability (solid, gas)
- Not available.

### Upper/lower flammability or explosive limits
- **Flammability limit - lower (%)**
  - Not determined

- **Flammability limit - upper (%)**
  - Not available.

- **Explosive limit - lower (%)**
  - Not available.

- **Explosive limit - upper (%)**
  - Not available.

### Vapor pressure
- Not determined

### Vapor density
- >= 1 (air = 1.0)

### Solubility(ies)
- **Solubility (water)**
  - Soluble in water

### Partition coefficient (n-octanol/water)
- Not available.

### Auto-ignition temperature
- Not available.

### Decomposition temperature
- Not available.

### Viscosity
- >= 2 cp

### Other information
- For other VOC regulatory data/information see Section 15.

### Oxidizing properties
- Not determined

### Stability and reactivity

#### Reactivity
- Not available.

#### Chemical stability
- Stable under recommended storage conditions.

#### Possibility of hazardous reactions
- Will not occur.

#### Conditions to avoid
- Not available.

#### Incompatible materials
- Incompatible with strong bases and oxidizing agents.

#### Hazardous decomposition products
- Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

### Toxicological information

#### Information on likely routes of exposure

- **Inhalation**
  - Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

- **Skin contact**
  - Contact with skin may result in mild irritation.

- **Eye contact**
  - Contact with eyes may result in mild irritation.

- **Ingestion**
  - Health injuries are not known or expected under normal use.

#### Symptoms related to the physical, chemical and toxicological characteristics
- Not available.
Acute toxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat &gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation Not available.
Serious eye damage/eye irritation Not available.
Respiratory or skin sensitization
- Respiratory sensitization Not available.
- Skin sensitization Not available.
Germ cell mutagenicity Not available.

Carcinogenicity

- IARC Monographs. Overall Evaluation of Carcinogenicity Not listed.
- US. National Toxicology Program (NTP) Report on Carcinogens Not listed.

Reproductive toxicity Not available.
Specific target organ toxicity - single exposure Not available.
Specific target organ toxicity - repeated exposure Not available.
Aspiration hazard Not available.

Further information
This ink formulation has not been tested for toxicological effects. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q7485Series (CAS Mixture)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &gt; 750 mg/l, 96 hours</td>
</tr>
<tr>
<td>Components</td>
<td>Species</td>
<td>Test Results</td>
</tr>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia pulex) 13.21 mg/l, 48 hours</td>
</tr>
<tr>
<td>Ethyl alkyldiol (CAS Proprietary)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia 102, 48 Hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish 1000, 96 Hours</td>
</tr>
</tbody>
</table>

Persistence and degradability Not available.
Bioaccumulative potential Not available.
Partition coefficient n-octanol / water (log Kow) 2-pyrrolidone -0.85
Mobility in soil Not available.
Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Dispose of in compliance with federal, state, and local regulations.
14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
Not List

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date
16-Apr-2015

Revision date
16-Jan-2019

Version #
02

Other information
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).
Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Revision information

Hazard(s) identification: Hazard(s) not otherwise classified (HNOC)
3. Composition / Information on Ingredients: Disclosure Overrides
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
Regulatory information: Regulatory information
Other information, including date of preparation or last revision: Disclaimer
GHS: Classification

Explanation of abbreviations

ACGIH                   American Conference of Governmental Industrial Hygienists
CAS                    Chemical Abstracts Service
CERCLA                 Comprehensive Environmental Response Compensation and Liability Act
CFR                    Code of Federal Regulations
COC                    Cleveland Open Cup
DOT                    Department of Transportation
EPCRA                  Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC                   International Agency for Research on Cancer
NIOSH                  National Institute for Occupational Safety and Health
NTP                    National Toxicology Program
OSHA                   Occupational Safety and Health Administration
PEL                    Permissible Exposure Limit
RCRA                   Resource Conservation and Recovery Act
REC                    Recommended
REL                    Recommended Exposure Limit
SARA                   Superfund Amendments and Reauthorization Act of 1986
STEL                   Short-Term Exposure Limit
TCLP                   Toxicity Characteristics Leaching Procedure
TLV                    Threshold Limit Value
TSCA                   Toxic Substances Control Act
VOC                    Volatile Organic Compounds

Material name: Q7485Series
9440  Version #: 02  Revision date: 16-Jan-2019  Issue date: 16-Apr-2015