1. Identification

Product identifier: Q7485Series

Other means of identification: Not available.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Company identification: Hewlett-Packard Company
3000 Hanover Street
Palo Alto, CA 94304-1185
United States
Telephone 650-857-5020

Hewlett-Packard health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements
- Hazard symbol: None.
- Signal word: None.
- Hazard statement: Not available.

Precautionary statement
- Prevention: Not available.
- Response: Not available.
- Storage: Not available.
- Disposal: Not available.

Hazard(s) not otherwise classified (HNOC):

This UV/IR ink is not classified according to EU Directive 1999/45/EC. Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>1,5-pentanediol</td>
<td></td>
<td>111-29-5</td>
<td>&lt;10</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;10</td>
</tr>
<tr>
<td>Ethyl alkyldiol</td>
<td></td>
<td>Proprietary</td>
<td>&lt;10</td>
</tr>
</tbody>
</table>

Material name: Q7485Series
9440 Version #: 01 Issue date: 16-Apr-2015
SDS US 1 / 6
Composition comments
This ink supply contains an aqueous ink formulation.
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

**Inhalation**
Remove to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

5. Fire-fighting measures

**Suitable extinguishing media**
Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

**Specific methods**
None established.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

**Occupational exposure limits**
No exposure limits noted for ingredient(s).

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Not available.

**Skin protection**

**Hand protection**
Not available.

**Other**
Not available.

**Respiratory protection**
Not available.

**Thermal hazards**
Not available.

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

**Appearance**

Material name: Q7485Series
9440 Version #: 01 Issue date: 16-Apr-2015

sds us 2 / 6
Physical state  
Liquid.

Color  
Not available.

Odor  
Not available.

Odor threshold  
Not available.

pH  
6.7 - 7.3
6.7 - 7.3

Melting point/freezing point  
Not available.

Initial boiling point and boiling range  
Not determined

Flash point  
Not available.

Evaporation rate  
Not determined

Flammability (solid, gas)  
Not available.

Upper/lower flammability or explosive limits  
Flammability limit - lower (%)  
Not determined

Flammability limit - upper (%)  
Not available.

Explosive limit - lower (%)  
Not available.

Explosive limit - upper (%)  
Not available.

Vapor pressure  
Not determined

Solubility(ies)  
Solubility (water)  
Soluble in water

Partition coefficient  
(n-octanol/water)  
Not available.

Auto-ignition temperature  
Not available.

Decomposition temperature  
Not available.

Viscosity  
>= 2 cp
>= 2 cp

Other information  
For other VOC regulatory data/information see Section 15.

10. Stability and reactivity

Reactivity  
Not available.

Chemical stability  
Stable under recommended storage conditions.

Possibility of hazardous reactions  
Will not occur.

Conditions to avoid  
Not available.

Incompatible materials  
Incompatible with strong bases and oxidizing agents.

Hazardous decomposition products  
Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics  
Not available.

Information on toxicological effects

Acute toxicity

Skin corrosion/irritation  
Not available.

Serious eye damage/eye irritation  
Not available.

Respiratory or skin sensitization

Respiratory sensitization  
Not available.

Skin sensitization  
Not available.
Germ cell mutagenicity
Not available.

Carcinogenicity
Not available.

Reproductive toxicity
Not available.

Specific target organ toxicity
- single exposure
Not available.

Specific target organ toxicity
- repeated exposure
Not available.

Aspiration hazard
Not available.

Further information
This ink formulation has not been tested for toxicological effects. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
</table>

2-pyrrolidone (CAS 616-45-5)

<table>
<thead>
<tr>
<th>Acute</th>
<th>Guinea pig</th>
<th>6500 mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>6500 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q7485Series (CAS Mixture)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
</tr>
</tbody>
</table>

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
</table>

2-pyrrolidone (CAS 616-45-5)

| Aquatic | | |
|---------| | |
| Crustacea | EC50 | Water flea (Daphnia pulex) | 13.21 mg/l, 48 hours |

Ethyl alkyldiol (CAS Proprietary)

| Aquatic | | |
|---------| | |
| Crustacea | EC50 | Daphnia | 102, 48 Hours |
| Fish | LC50 | Fish | 1000, 96 Hours |

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)
2-pyrrolidone
-0.85

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.
15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312
Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. Massachusetts RTK - Substance List
2-pyrrolidone (CAS 616-45-5)

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
2-pyrrolidone (CAS 616-45-5)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
Not Listed.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date
16-Apr-2015

Version #
01

Disclaimer
This Safety Data Sheet document is provided without charge to customers of Hewlett-Packard Company. Data is the most current known to Hewlett-Packard Company at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
Composition / Information on Ingredients: Ingredients
Physical & Chemical Properties: Multiple Properties
Ecological Information: Ecotoxicity
15. Regulatory Information: United States
Material Attributes & Uses; Experimental Data: Physical States
HazReg Data: Europe - EU
**Manufacturer information**
Hewlett-Packard Company  
3000 Hanover Street  
Palo Alto, California 94304-1112 US  
Direct 1-650-857-5020

**Explanation of abbreviations**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>