1. Identification

Product identifier: Q7468Series
Other means of identification: Not available.
Recommended use: Inkjet printing
Recommended restrictions: None known.
Company identification: HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards:
- Acute toxicity, oral: Category 4
- Serious eye damage/eye irritation: Category 1
- Reproductive toxicity: Category 2
- Specific target organ toxicity, repeated exposure: Category 2

Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements

<table>
<thead>
<tr>
<th>Signal word</th>
<th>Hazard statement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Danger</td>
<td>Harmful if swallowed. Causes serious eye damage. Suspected of damaging fertility or the unborn child. May cause damage to organs (testes) through prolonged or repeated exposure.</td>
</tr>
</tbody>
</table>

Precautionary statement

Prevention:
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P270 - Do not eat, drink or smoke when using this product.
- P264 - Wash hands thoroughly after handling.

Response:
- P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 - Immediately call a POISON CENTER or doctor/physician.
- P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P330 - Rinse mouth.
- P308 + P313 - IF exposed or concerned: Get medical attention/advice.
- P314 - Get medical attention/advice if you feel unwell.

Storage:
- P405 - Store locked up.

Disposal:
 Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)
Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>40-50</td>
</tr>
<tr>
<td>1,3-dimethylimidazolidin-2-one</td>
<td></td>
<td>80-73-9</td>
<td>&lt;50</td>
</tr>
<tr>
<td>Carbon black</td>
<td></td>
<td>1333-86-4</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Isopropyl alcohol</td>
<td></td>
<td>67-63-0</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Composition comments
Carbon black is present only in a bound form in this preparation.

4. First-aid measures

Inhalation
Move to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
CO₂, water, dry chemical, or foam

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

Fire-fighting equipment/instructions
Wear suitable protective equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Not available.

Methods and materials for containment and cleaning up
Wipe up with adsorbent material (e.g. cloth, fleece).

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing. Wear personal protective equipment.

Conditions for safe storage, including any incompatibilities
Store in a cool, dry place out of direct sunlight.
Keep containers tightly closed. Keep out of reach of children.
8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
</tr>
<tr>
<td>Isopropyl alcohol (CAS 67-63-0)</td>
<td>PEL</td>
<td>980 mg/m³</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Isopropyl alcohol (CAS 67-63-0)</td>
<td>STEL</td>
<td>400 ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>200 ppm</td>
<td></td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td>Isopropyl alcohol (CAS 67-63-0)</td>
<td>STEL</td>
<td>1225 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>980 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>400 ppm</td>
</tr>
</tbody>
</table>

Biological limit values

ACGIH Biological Exposure Indices

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropyl alcohol (CAS 67-63-0)</td>
<td>40 mg/l</td>
<td>Acetone</td>
<td>Urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

Exposure guidelines

Exposure limits have not been established for this product.

Appropriate engineering controls

Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear suitable protective clothing and eye/face protection. Remove and wash contaminated clothing before re-use.

Respiratory protection

Provide adequate ventilation.

Thermal hazards

Not available.

General hygiene considerations

When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Appearance

Physical state

Not available.

Color

Black.

Odor

Not available.

Odor threshold

Not available.

pH

9.5 - 10.5

Melting point/freezing point

Not available.
Initial boiling point and boiling range
Not available.

Flash point
> 200.0 °F (> 93.3 °C) Cleveland Closed Cup

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Solubility(ies)
Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

VOC (Weight %)
< 543 g/L

10. Stability and reactivity
Reactivity
Not available.

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
Will not occur.

Conditions to avoid
Avoid high temperatures.

Incompatible materials
Incompatible with strong acids and oxidizing agents.

Hazardous decomposition products
Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information
Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Harmful if swallowed.

Skin corrosion/irritation
Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitization
Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

**Reproductive toxicity**
- Suspected of damaging fertility or the unborn child.

**Specific target organ toxicity**
- single exposure
  - Based on available data, the classification criteria are not met.
- repeated exposure
  - May cause damage to organs (testes) through prolonged or repeated exposure.

**Aspiration hazard**
- Based on available data, the classification criteria are not met.

**Further information**
- Complete toxicity data are not available for this specific formulation
- Refer to Section 2 for potential health effects and Section 4 for first aid measures.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q7468Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 2000 mg/kg</td>
</tr>
<tr>
<td><strong>Components</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 8000 mg/kg</td>
</tr>
<tr>
<td>Isopropyl alcohol (CAS 67-63-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>12800 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Dog</td>
<td>4797 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Mouse</td>
<td>3600 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rabbit</td>
<td>5.03 g/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>4.7 g/kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Other</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Mouse</td>
<td>1509 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>1099 mg/kg</td>
</tr>
</tbody>
</table>

### 12. Ecological information

**Ecotoxicity**

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q7468Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Killfish (Aplocheilus lineatus) &gt; 1000 mg/l, 96 hours</td>
</tr>
<tr>
<td></td>
<td>NOAEC</td>
<td>Killfish (Aplocheilus lineatus) 1000 mg/l, 96 hours</td>
</tr>
<tr>
<td><strong>Components</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropyl alcohol (CAS 67-63-0)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Bluegill (Lepomis macrochirus) &gt; 1400 mg/l, 96 hours</td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>EC50</td>
<td>Algae        &gt; 1000 mg/l, 72 hours</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia      13299 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) 9460 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

**Persistence and degradability**
- Not available.

**Bioaccumulative potential**
- Not available.
Partition coefficient n-octanol / water (log Kow)
Isopropyl alcohol
0.05

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations
Disposal instructions
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

14. Transport information
DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

15. Regulatory information
US federal regulations
All ingredients are listed or exempt
US TSCA 12(b): Contains CAS No: 80-73-9, subject to export notification requirements.
TSCA Section 5(a)(2) Significant New Use Rules: This product contains CAS No: 80-73-9 which is subject to a Significant New Use Rule at 40CFR721.9892.
Contains Metal > 0.1ppm

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
1,3-dimethylimidazolidin-2-one (CAS 80-73-9) 1.0 % One-Time Export Notification only.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. Massachusetts RTK - Substance List
Carbon black (CAS 1333-86-4)

US. New Jersey Worker and Community Right-to-Know Act
Carbon black (CAS 1333-86-4)

US. Pennsylvania Worker and Community Right-to-Know Law
Carbon black (CAS 1333-86-4)

US. Rhode Island RTK
Not regulated.
US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [<= 10 MICROMETERS]) (CAS 1333-86-4)

Other information
VOC content (less water, less exempt compounds) = < 948 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date
01-Jul-2015

Revision date
02-Apr-2016

Version #
04

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Manufacturer information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020

Explanation of abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR Code of Federal Regulations
COC Cleveland Open Cup
DOT Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
RCRA Resource Conservation and Recovery Act
REC Recommended
REL Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV Threshold Limit Value
TSCA Toxic Substances Control Act
VOC Volatile Organic Compounds