1. Identification

Product identifier: Q2323Series

Other means of identification: None.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.

Signal word: None.

Hazard statement: Not available.

Precautionary statement
Prevention: Not available.
Response: Not available.
Storage: Not available.
Disposal: Not available.

Hazard(s) not otherwise classified (HNOC): Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

GHS Supplemental information: This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>70-80</td>
</tr>
<tr>
<td>Ethyl alkylidiol*</td>
<td>Proprietary*</td>
<td>&lt;20</td>
<td></td>
</tr>
<tr>
<td>Substituted triphenylmethane salt #1*</td>
<td>Proprietary*</td>
<td>&lt;2.5</td>
<td></td>
</tr>
<tr>
<td>1,2-Benzisothiazolin-3-one</td>
<td></td>
<td>2634-33-5</td>
<td>&lt;0.1</td>
</tr>
</tbody>
</table>
### 4. First-aid measures

**Inhalation**
Remove to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Special protective equipment and precautions for firefighters**
None established.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide (CAS 1310-73-2)</td>
<td>PEL</td>
<td>2 mg/m3</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values Components**

| Sodium Hydroxide (CAS 1310-73-2) | Ceiling | 2 mg/m3 |

**US. NIOSH: Pocket Guide to Chemical Hazards Components**

| Sodium Hydroxide (CAS 1310-73-2) | Ceiling | 2 mg/m3 |

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.
Appropriate engineering controls
Use in a well ventilated area.
Provide adequate ventilation.

Individual protection measures, such as personal protective equipment
Eye/face protection Not required under intended use.
Skin protection
Hand protection Not available.
Other Protected gloves not required under intended use.
Respiratory protection For use other than intended use (such as in the event of a large spill), goggles and respirators may be required.
Thermal hazards Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance
Physical state Liquid.
Form Not available.
Color Blue
Odor Not available.
Odor threshold Not available.
pH 7 - 8
Melting point/freezing point Not available.
Initial boiling point and boiling range Not determined
Flash point > 230.0 °F (> 110.0 °C) Closed Cup
Evaporation rate Not determined
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Flammability limit - upper (%)
Explosive limit - lower (%)
Explosive limit - upper (%)
Vapor pressure Not determined
Vapor density >= 1 (air = 1.0)
Solubility(ies)
Solubility (water) Soluble in water
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Other information
For other VOC regulatory data/information see Section 15.
Oxidizing properties Not determined
VOC < 31 g/l

10. Stability and reactivity
Reactivity Not available.
Chemical stability Stable under recommended storage conditions.
Possibility of hazardous reactions Will not occur.
Conditions to avoid Not available.
Incompatible with strong bases and oxidizing agents.

Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

### 11. Toxicological information

#### Information on likely routes of exposure

<table>
<thead>
<tr>
<th>Route</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Under normal conditions of intended use, this material is not expected to be an inhalation hazard.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>Contact with skin may result in mild irritation.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Contact with eyes may result in mild irritation.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Health injuries are not known or expected under normal use.</td>
</tr>
</tbody>
</table>

#### Symptoms related to the physical, chemical and toxicological characteristics

Not available.

#### Information on toxicological effects

<table>
<thead>
<tr>
<th>Effect</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Based on available data, the classification criteria are not met.</td>
</tr>
</tbody>
</table>

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Not listed.


Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

#### Reproductive toxicity

Based on available data, the classification criteria are not met.

#### Specific target organ toxicity - single exposure

Based on available data, the classification criteria are not met.

#### Specific target organ toxicity - repeated exposure

Based on available data, the classification criteria are not met.

#### Aspiration hazard

Based on available data, the classification criteria are not met.

#### Further information

Complete toxicity data are not available for this specific formulation.

### 12. Ecological information

#### Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q2323Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &gt; 750 mg/l, 96 hours</td>
</tr>
<tr>
<td>Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethyl alkyldiol (CAS Proprietary)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish</td>
</tr>
</tbody>
</table>

#### Persistence and degradability

Not available.

#### Bioaccumulative potential

Not available.

#### Mobility in soil

Not available.

#### Other adverse effects

Not available.
13. Disposal considerations

Disposal instructions: Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information:
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Sodium Hydroxide (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Sodium Hydroxide (CAS 1310-73-2)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date: 13-Jun-2015
Revision date: 03-Oct-2019
Version #: 04
Other information: This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).
Disclaimer

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Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS  Chemical Abstracts Service
CERCLA  Comprehensive Environmental Response Compensation and Liability Act
CFR  Code of Federal Regulations
COC  Cleveland Open Cup
DOT  Department of Transportation
EPCRA  Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC  International Agency for Research on Cancer
NIOSH  National Institute for Occupational Safety and Health
NTP  National Toxicology Program
OSHA  Occupational Safety and Health Administration
PEL  Permissible Exposure Limit
RCRA  Resource Conservation and Recovery Act
REC  Recommended
REL  Recommended Exposure Limit
SARA  Superfund Amendments and Reauthorization Act of 1986
STEL  Short-Term Exposure Limit
TCLP  Toxicity Characteristics Leaching Procedure
TLV  Threshold Limit Value
TSCA  Toxic Substances Control Act
VOC  Volatile Organic Compounds