SAFETY DATA SHEET

1. Identification

Product identifier: Q2321Series

Other means of identification: Not available.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Company identification: HP
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.
Signal word: None.
Hazard statement: Not available.
Precautionary statement
Prevention: Not available.
Response: Not available.
Storage: Not available.
Disposal: Not available.

Hazard(s) not otherwise classified (HNOC): Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information: This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>80-90</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Aliphatic diol</td>
<td></td>
<td>Proprietary</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Modified carbon black</td>
<td></td>
<td>Proprietary</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Composition comments: This ink supply contains an aqueous ink formulation.
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).
4. First-aid measures

Inhalation
Remove to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aliphatic diol (CAS Proprietary)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection
Hand protection
Not available.

Other
Not available.

Respiratory protection
Not available.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.
9. Physical and chemical properties

**Appearance**
- Physical state: Liquid.
- Color: Black.
- Odor: Not available.
- Odor threshold: Not available.
- pH: 9 - 9.4
- Melting point/freezing point: Not available.
- Initial boiling point and boiling range: Not determined
- Flash point: > 230.0 °F (> 110.0 °C) Pensky-Martens Closed Cup
- Evaporation rate: Not determined
- Flammability (solid, gas): Not available.

**Upper/lower flammability or explosive limits**
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.
- Vapor pressure: Not available.

**Solubility(ies)**
- Solubility (water): Soluble in water
- Partition coefficient (n-octanol/water): Not available.

**Chemical stability**
- Stable under recommended storage conditions.

**Possibility of hazardous reactions**
- Will not occur.

**Conditions to avoid**
- Not available.

**Incompatible materials**
- Incompatible with strong bases and oxidizing agents.

**Hazardous decomposition products**
- Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

10. Stability and reactivity

**Reactivity**
- Not available.

**Chemical stability**
- Stable under recommended storage conditions.

**Possibility of hazardous reactions**
- Will not occur.

**Conditions to avoid**
- Not available.

**Incompatible materials**
- Incompatible with strong bases and oxidizing agents.

**Hazardous decomposition products**
- Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

**Symptoms related to the physical, chemical and toxicological characteristics**
- Not available.

**Information on toxicological effects**
- Acute toxicity: Based on available data, the classification criteria are not met.
- Skin corrosion/irritation: Based on available data, the classification criteria are not met.
- Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.
Respiratory or skin sensitization

Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Based on available data, the classification criteria are not met.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity
- single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity
- repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q2321Series (CAS Mixture)</td>
<td></td>
<td></td>
</tr>
</tbody>
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<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>2-pyrrolidone (CAS 616-45-5)</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Guinea pig</td>
<td>6500 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>6500 mg/kg</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Aliphatic diol (CAS Proprietary)</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 10000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>LD50</td>
<td>3730 mg/kg</td>
</tr>
<tr>
<td>Other</td>
<td>LD50</td>
<td>1738 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q2321Series (CAS Mixture)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &gt; 750 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Components

| 2-pyrrolidone (CAS 616-45-5)   |         |              |
| Aquatic                        |         |              |
| Crustacea                      | EC50    | Water flea (Daphnia pulex) 13.21 mg/l, 48 hours |

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)

- 2-pyrrolidone: -0.85
- Aliphatic diol: -0.106

Mobility in soil
Not available.

Other adverse effects
Not available.
13. Disposal considerations

Disposal instructions Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT Not regulated as dangerous goods.

IATA Not regulated as dangerous goods.

IMDG Not regulated as dangerous goods.

ADR Not regulated as dangerous goods.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4) Not listed.

SARA 304 Emergency release notification Not regulated.


Superfund Amendments and Reauthorization Act of 1986 (SARA) Hazard categories Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance Not listed.

SARA 311/312 Hazardous chemical No

Other federal regulations Safe Drinking Water Act (SDWA) Not regulated.

US state regulations US. Massachusetts RTK - Substance List
2-pyrrolidone (CAS 616-45-5)

US. New Jersey Worker and Community Right-to-Know Act Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
2-pyrrolidone (CAS 616-45-5)

US. Rhode Island RTK Not regulated.

US. California Proposition 65 Not Listed.

Other information VOC content (less water, less exempt compounds) = < 1616 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)
Regulatory information

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 19-Jun-2015
Revision date 25-Aug-2015
Version # 02

Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information

Other information, including date of preparation or last revision: Disclaimer

Manufacturer information

HP
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020

Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>