1. Identification

<table>
<thead>
<tr>
<th>Product identifier</th>
<th>Q2320Series</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other means of identification</td>
<td>None.</td>
</tr>
<tr>
<td>Recommended use</td>
<td>Inkjet printing</td>
</tr>
<tr>
<td>Recommended restrictions</td>
<td>None known.</td>
</tr>
</tbody>
</table>

Manufacturer/Importer/Supplier/Distributor information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone 650-857-1501

2. Hazard(s) identification

<table>
<thead>
<tr>
<th>Physical hazards</th>
<th>Not classified.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health hazards</td>
<td>Reproductive toxicity (fertility, the unborn child) Category 1B</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Not classified.</td>
</tr>
<tr>
<td>OSHA defined hazards</td>
<td>Not classified.</td>
</tr>
</tbody>
</table>

Label elements

Signal word Danger
Hazard statement May damage fertility or the unborn child.
Precautionary statement

| Prevention | Wear protective gloves/protective clothing/eye protection. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. |
| Response   | IF exposed or concerned: Get medical advice/attention. |
| Storage    | Store locked up. |
| Disposal   | Dispose of contents/container in accordance with local/regional/national/international regulations. |

Hazard(s) not otherwise classified (HNOC) Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions.

Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>80-90</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Aliphatic diol</td>
<td></td>
<td>Proprietary</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Modified carbon black*</td>
<td></td>
<td>Proprietary*</td>
<td>&lt;5</td>
</tr>
</tbody>
</table>

Composition comments
This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard). Carbon black is present only in a bound form in this preparation.


4. First-aid measures

Inhalation
Remove to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. Workplace Environmental Exposure Level (WEEL) Guides Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aliphatic diol</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>
Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection

Hand protection
Not available.

Other
Use personal protective equipment to minimize exposure to skin and eye.

Respiratory protection
Not available.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state
Liquid.

Form
Not available.

Color
Black.

Odor
Not available.

Odor threshold
Not available.

pH
9 - 9.4

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not determined

Flash point
> 230.0 °F (> 110.0 °C) Pensky-Martens Closed Cup

Evaporation rate
Not determined

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Solubility(ies)

Solubility (water)
Soluble in water

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

Other information
For other VOC regulatory data/information see Section 15.

Oxidizing properties
Not determined

Percent volatile
4 % estimated

VOC
< 159 g/l

10. Stability and reactivity

Reactivity
Not available.

Chemical stability
Stable under recommended storage conditions.
Possibility of hazardous reactions Will not occur.

Conditions to avoid Not available.

Incompatible materials Incompatible with strong bases and oxidizing agents.

Hazardous decomposition products Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact Contact with skin may result in mild irritation.

Eye contact Contact with eyes may result in mild irritation.

Ingestion Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q2320Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met. Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity May damage fertility or the unborn child.

2-pyrrolidone: This component showed developmental effects only at high, maternally toxic doses in test animals. Uptake by people of small doses is not expected to cause developmental toxicity.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Further information Complete toxicity data are not available for this specific formulation.
12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Q2320Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>&gt; 750 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Partition coefficient n-octanol / water (log Kow)

- 2-pyrrolidone: -0.85
- Aliphatic diol: -0.106

Mobility in soil

Not available.

Other adverse effects

Not available.

13. Disposal considerations

Disposal instructions

Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

**DOT**

<table>
<thead>
<tr>
<th>UN number</th>
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</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>Not available.</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No</td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>No</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
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</table>

**IATA**

<table>
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<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Not Regulated</td>
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<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>Not available.</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**IMDG**

<table>
<thead>
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<th>UN number</th>
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<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Not Regulated</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
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</tr>
<tr>
<td>Class</td>
<td>Not available.</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>No</td>
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<tr>
<td>EmS</td>
<td>Not available.</td>
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<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>
ADR

<table>
<thead>
<tr>
<th>Field</th>
<th>Details</th>
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</thead>
<tbody>
<tr>
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<tr>
<td>UN proper shipping name</td>
<td>Not Regulated</td>
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<tr>
<td>Transport hazard class(es)</td>
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</tr>
<tr>
<td>Class</td>
<td>Not available.</td>
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<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Hazard No. (ADR)</td>
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<tr>
<td>Tunnel restriction code</td>
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<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Further information

- Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.
- Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code: Not applicable.

15. Regulatory information

US federal regulations

- US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
- Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
- Not listed.

SARA 304 Emergency release notification
- Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
- Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

- Hazard categories:
  - Immediate Hazard - No
  - Delayed Hazard - Yes
  - Fire Hazard - No
  - Pressure Hazard - No
  - Reactivity Hazard - No

- SARA 302 Extremely hazardous substance
  - Not listed.

- SARA 311/312 Hazardous chemical
  - No

Other federal regulations

- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  - Not regulated.

- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  - Not regulated.

- Safe Drinking Water Act (SDWA)
  - Not regulated.

US state regulations

- Not Listed

Other information

- VOC content (less water, less exempt compounds) = < 1616 g/L (U.S. requirement, not for emissions)
- VOC data based on formulation (Organic compounds minus solids)

Regulatory information

- All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

- Issue date: 19-Jun-2015
- Revision date: 17-Jan-2020
- Version #: 07

Material name: Q2320Series

SDS US

9340  Version #: 07  Revision date: 17-Jan-2020  Issue date: 19-Jun-2015 6 / 7
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Revision information

3. Composition / Information on Ingredients: Disclosure Overrides

Explanation of abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR Code of Federal Regulations
COC Cleveland Open Cup
DOT Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
RCRA Resource Conservation and Recovery Act
REC Recommended
REL Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV Threshold Limit Value
TSCA Toxic Substances Control Act
VOC Volatile Organic Compounds