SAFETY DATA SHEET

1. Identification

Product identifier FOL89series
Other means of identification
Synonyms HP 2580 Black Solvent Ink
Recommended use Inkjet printing
Recommended restrictions None known.
Company identification HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020
HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2
Health hazards Serious eye damage/eye irritation Category 1
Environmental hazards Hazardous to the aquatic environment, long-term hazard Category 3
OSHA defined hazards Not classified.

Label elements

Signal word Danger
Hazard statement Highly flammable liquid and vapor. Causes serious eye damage. Harmful to aquatic life with long lasting effects.
Precautionary statement

Prevention
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting/equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P273 - Avoid release to the environment.

Response
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P370 + P378 - In case of fire: Use sand, carbon dioxide (CO2) or dry chemical to extinguish.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a POISON CENTER or doctor/physician.

Storage
P403 + P235 - Store in a well-ventilated place. Keep cool.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)  Prolonged or repeated skin contact may cause drying, cracking, or irritation. May produce an allergic reaction.

Supplemental information  Contains tinting agent. May produce an allergic reaction.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>ethanol</td>
<td></td>
<td>64-17-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td></td>
<td>108-94-1</td>
<td>&lt;10</td>
</tr>
<tr>
<td>Acetone</td>
<td></td>
<td>67-64-1</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>C.I. Solvent Black 29</td>
<td></td>
<td>61901-87-9</td>
<td>&lt;5</td>
</tr>
<tr>
<td>C.I. Solvent Orange 11</td>
<td></td>
<td>61725-76-6</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation  Move person to fresh air immediately. If symptoms persist, get immediate medical attention.

Skin contact  In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse. Get medical attention, if needed.

Eye contact  In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.

Ingestion  Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

Most important symptoms/effects, acute and delayed  Not available.

5. Fire-fighting measures

Suitable extinguishing media  Sand, carbon dioxide (CO2) or dry chemical.

Unsuitable extinguishing media  Not available.

Specific hazards arising from the chemical  Not applicable.

Special protective equipment and precautions for firefighters  Firefighters should wear full protective clothing including self contained breathing apparatus. Avoid runoff into storm sewers and ditches which lead to waterways.

Fire-fighting equipment/instructions  Move containers from fire area if you can do it without risk.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures  Avoid contact with skin. Avoid inhalation of vapors or mists. Do not touch or walk through spilled material. Ensure adequate ventilation. Remove all sources of ignition. Use personal protective equipment to minimize exposure to skin and eye. In the case of vapor formation use a respirator with an approved filter.

Methods and materials for containment and cleaning up  Not available.

Environmental precautions  Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling  Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product. Use with adequate ventilation. Wear personal protective equipment.

Conditions for safe storage, including any incompatibilities  Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.
8. Exposure controls/personal protection

Occupational exposure limits

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>PEL</td>
<td>2400 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1000 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>PEL</td>
<td>200 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
</tr>
<tr>
<td>Ethanol (CAS 64-17-5)</td>
<td>PEL</td>
<td>1900 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1000 ppm</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>STEL</td>
<td>750 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>500 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>STEL</td>
<td>50 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
<tr>
<td>Ethanol (CAS 64-17-5)</td>
<td>STEL</td>
<td>1000 ppm</td>
</tr>
</tbody>
</table>

**US. NIOSH: Pocket Guide to Chemical Hazards**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>TWA</td>
<td>590 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>250 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>100 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25 ppm</td>
</tr>
<tr>
<td>Ethanol (CAS 64-17-5)</td>
<td>TWA</td>
<td>1900 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1000 ppm</td>
</tr>
</tbody>
</table>

**Biological limit values**

**ACGIH Biological Exposure Indices**

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td>50 mg/l</td>
<td>Acetone</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>80 mg/l</td>
<td>1,2-Cyclohexanediol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td></td>
<td>8 mg/l</td>
<td>Cyclohexanol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

**Exposure guidelines**

**US. ACGIH Threshold Limit Values**

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

**US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants**

CYCLOHEXANONE (CAS 108-94-1) Can be absorbed through the skin.

**US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).**

Cyclohexanone (CAS 108-94-1) Skin designation applies.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

**US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A**

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

**Appropriate engineering controls**

Not available.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.
Skin protection
Hand protection
Recommended gloves: Nitrile 6 mil minimum thickness.
Other
Wear appropriate chemical resistant clothing.
Respiratory protection
Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.
Thermal hazards
Not available.
General hygiene
considerations
Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse.

9. Physical and chemical properties

Appearance
Physical state
Not available.
Color
Black.
Odor
Solvent.
Odor threshold
Not available.
pH
Not available.
Melting point/freezing point
Not available.
Initial boiling point and boiling range
Not available.
Flash point
41.0 °F (5.0 °C) Setaflash Closed Cup
Evaporation rate
Not available.
Flammability (solid, gas)
Not available.
Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.
Vapor pressure
Not available.
Solubility(ies)
Solubility (water)
Not available.
Partition coefficient (n-octanol/water)
Not available.
Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
Viscosity
Not available.
Other information
For other VOC regulatory data/information see Section 15.
VOC (Weight %)
789 g/l

10. Stability and reactivity
Reactivity
Not available.
Chemical stability
Stable at normal conditions.
Possibility of hazardous reactions
None known.
Conditions to avoid
Heat, flames and sparks.
Incompatible materials
Not available.
Hazardous decomposition products
Not available.
11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

Skin corrosion/irritation
Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity
Cyclohexanone (CAS 108-94-1) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity

- single exposure
Based on available data, the classification criteria are not met.

- repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>
| Acute
| Dermal
| LD50
| Rabbit
| 20000 mg/kg
| 20 ml/kg
| 
| Inhalation
| LC50
| Rat
| 76 mg/l, 4 Hours
| 50.1 mg/l, 8 Hours
| 
| Oral
| LD50
| Mouse
| 3000 mg/kg
| Rabbit
| 5340 mg/kg
| Rat
| 5800 mg/kg
| 
| Other
| LD50
| Mouse
| 1297 mg/kg
| Rat
| 5500 mg/kg
| 
| ethanol (CAS 64-17-5) | |
| 
| Acute
| Inhalation
| LC50
| Mouse
| 39 mg/l, 4 Hours
| Rat
| 20000 ppm, 10 Hours
| 
| Oral
| LD50
| Dog
| 5.5 g/kg
| Guinea pig
| 5.6 g/kg
| Mouse
| 3450 mg/kg

Material name: FOL89series
13112  Version #: 03  Revision date: 26-Oct-2016  Issue date: 07-Oct-2016
12. Ecological information

Aquatic toxicity
Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

LC50/96h/rainbow trout =<100 mg/l and >10 mg/l.

Ecotoxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone (CAS 67-64-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia magna)</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Rainbow trout, donaldson trout (Oncorhynchus mykiss)</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
</tr>
<tr>
<td>Ethanol (CAS 64-17-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia magna)</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)

<table>
<thead>
<tr>
<th>Component</th>
<th>Log Kow</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>-0.24</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td>0.81</td>
</tr>
<tr>
<td>Ethanol</td>
<td>-0.31</td>
</tr>
</tbody>
</table>

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN1210</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Printing ink, flammable (Ethanol, Acetone)</td>
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<tr>
<td>Transport hazard class(es)</td>
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</tr>
<tr>
<td>Class</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packaging group</td>
<td>II</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

DOT supplemental information
DOT Classification only applies to shipments within the US and Puerto Rico.

IATA

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN1210</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Printing ink, flammable (Ethanol, Acetone)</td>
</tr>
<tr>
<td>Description</td>
<td>Details</td>
</tr>
<tr>
<td>--------------------------------------------------</td>
<td>----------------------------------------------</td>
</tr>
<tr>
<td>Hazard class</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**IMDG**

<table>
<thead>
<tr>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>UN1210</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>Printing ink, flammable (Ethanol, Acetone)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class</td>
<td>3</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>No.</td>
</tr>
<tr>
<td>EmS</td>
<td>Not available.</td>
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<tr>
<td>Special precautions for user</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**ADR**

<table>
<thead>
<tr>
<th>Description</th>
<th>Details</th>
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</thead>
<tbody>
<tr>
<td>Proper shipping name</td>
<td>Printing ink, flammable (Ethanol, Acetone)</td>
</tr>
<tr>
<td>Hazard class</td>
<td>3</td>
</tr>
<tr>
<td>UN number</td>
<td>UN1210</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
</tbody>
</table>

**DOT**

- Flammable symbol
- Hazard class 3

**IATA; IMDG**

- Flammable symbol
- Hazard class 3
15. Regulatory information

**US federal regulations**

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**
- Acetone (CAS 67-64-1) Listed.
- Cyclohexanone (CAS 108-94-1) Listed.

**SARA 304 Emergency release notification**
Not regulated.

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

<table>
<thead>
<tr>
<th>Hazard categories</th>
</tr>
</thead>
<tbody>
<tr>
<td>Immediate Hazard - Yes</td>
</tr>
<tr>
<td>Delayed Hazard - No</td>
</tr>
<tr>
<td>Fire Hazard - Yes</td>
</tr>
<tr>
<td>Pressure Hazard - No</td>
</tr>
<tr>
<td>Reactivity Hazard - No</td>
</tr>
</tbody>
</table>

**SARA 302 Extremely hazardous substance**
Not listed.

**SARA 311/312 Hazardous chemical**
No

**Other federal regulations**

**Safe Drinking Water Act (SDWA)** Not regulated.

**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2)) and Chemical Code Number**
- Acetone (CAS 67-64-1) 6532

**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**
- Acetone (CAS 67-64-1) 35 %WV

**DEA Exempt Chemical Mixtures Code Number**
- Acetone (CAS 67-64-1) 6532

**US state regulations**

**US. Massachusetts RTK - Substance List**
- Acetone (CAS 67-64-1)
- Cyclohexanone (CAS 108-94-1)
- ethanol (CAS 64-17-5)

**US. New Jersey Worker and Community Right-to-Know Act**
- Acetone (CAS 67-64-1)
- Cyclohexanone (CAS 108-94-1)
- ethanol (CAS 64-17-5)

**US. Pennsylvania Worker and Community Right-to-Know Law**
- Acetone (CAS 67-64-1)
- Cyclohexanone (CAS 108-94-1)
- ethanol (CAS 64-17-5)

**US. Rhode Island RTK**
- Acetone (CAS 67-64-1)
- Cyclohexanone (CAS 108-94-1)

**US. California Proposition 65**
Not Listed.

**Other information**

VOC content (less water, less exempt compounds) = 789 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

**Regulatory information**

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

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Material name: FOL89series
13112 Version #: 03 Revision date: 26-Oct-2016 Issue date: 07-Oct-2016
16. Other information, including date of preparation or last revision

**Issue date** 07-Oct-2016

**Revision date** 26-Oct-2016

**Version #** 03

**Disclaimer**

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

**Manufacturer information**

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020

**Explanation of abbreviations**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
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