1. Identification

Product identifier C6641Series[C][3]
Other means of identification Not available.
Recommended use Inkjet printing
Recommended restrictions None known.
Company identification HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements
Hazard symbol None.
Signal word None.
Hazard statement Not available.

Precautionary statement
Prevention Not available.
Response Not available.
Storage Not available.
Disposal Not available.

Hazard(s) not otherwise classified (HNOC) Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>60-70</td>
<td></td>
</tr>
<tr>
<td>1,5-pentanediol</td>
<td>111-29-5</td>
<td>&lt;10</td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td>616-45-5</td>
<td>&lt;7.5</td>
<td></td>
</tr>
<tr>
<td>magnesium nitrate hexahydrate</td>
<td>10377-60-3</td>
<td>&lt;7.5</td>
<td></td>
</tr>
<tr>
<td>Alkyldiol ethoxylate</td>
<td>Proprietary</td>
<td>&lt;2.5</td>
<td></td>
</tr>
<tr>
<td>Cyan colorant</td>
<td>Proprietary</td>
<td>&lt;2.5</td>
<td></td>
</tr>
</tbody>
</table>
Composition comments

This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
Remove to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection
Hand protection
Not available.

Other
Not available.

Respiratory protection
Not available.

Thermal hazards
Not available.
9. Physical and chemical properties

**Appearance**
- **Physical state**: Liquid.
- **Color**: Cyan
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: 6.2 - 6.8

**Melting point/freezing point**: Not available.

**Initial boiling point and boiling range**: Not determined

**Flash point**: $\geq 200.0 \, ^\circ\text{F} \, (\geq 93.3 \, ^\circ\text{C})$ Pensky-Martens Closed Cup

**Evaporation rate**: Not determined

**Flammability (solid, gas)**: Not available.

**Upper/lower flammability or explosive limits**
- **Flammability limit - lower (%)**: Not determined
- **Flammability limit - upper (%)**: Not available.
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.

**Vapor pressure**: Not determined

**Solubility(ies)**
- **Solubility (water)**: Soluble in water

**Partition coefficient (n-octanol/water)**: Not available.

**Auto-ignition temperature**: Not available.

**Decomposition temperature**: Not available.

**Viscosity**: $\geq 2 \, \text{cp}$

**VOC (Weight %)**: $< 168 \, \text{g/l}$

10. Stability and reactivity

**Reactivity**: Not available.

**Chemical stability**: Stable under recommended storage conditions.

**Possibility of hazardous reactions**: Will not occur.

**Conditions to avoid**: Not available.

**Incompatible materials**: Incompatible with strong bases and oxidizing agents.

**Hazardous decomposition products**: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

**Symptoms related to the physical, chemical and toxicological characteristics**: Not available.

**Information on toxicological effects**
- **Acute toxicity**: Based on available data, the classification criteria are not met.
- **Skin corrosion/irritation**: Based on available data, the classification criteria are not met.
- **Serious eye damage/eye irritation**: Based on available data, the classification criteria are not met.
Respiratory or skin sensitization

Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity
Substituted triphenylmethane salt #<@1> (CAS Proprietary)
3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity
- single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity
- repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

Test Results

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Guinea pig</td>
<td></td>
<td>6500 mg/kg</td>
</tr>
<tr>
<td>Rat</td>
<td></td>
<td>6500 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Aquatic toxicity
Static acute toxicity (trout), survival (100 mg/L) = 67%
Static acute toxicity (trout), survival (10 mg/L) = 100%

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C6641Series[C][3]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &lt; 400 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Components

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia pulex) 13.21 mg/l, 48 hours</td>
</tr>
<tr>
<td>Cyan colorant (CAS Proprietary)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia 50 - 100 mg/l, 48 Hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Coho salmon, silver salmon (Oncorhynchus kisutch) 332 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)
2-pyrrolidone -0.85

Mobility in soil
Not available.

Other adverse effects
Not available.
13. Disposal considerations

**Disposal instructions**

Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies.

Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**ADR**

Not regulated as dangerous goods.

**Further information**

Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

**US federal regulations**

US TSCA 12(b): Does not contain listed chemicals.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.


Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**

Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**

No

**Other federal regulations**

**Safe Drinking Water Act (SDWA)**

Not regulated.

**US state regulations**

**US. Massachusetts RTK - Substance List**

2-pyrrolidone (CAS 616-45-5)
Substituted triphenylmethane salt #<@1> (CAS Proprietary)

**US. New Jersey Worker and Community Right-to-Know Act**

Not listed.

**US. Pennsylvania Worker and Community Right-to-Know Law**

2-pyrrolidone (CAS 616-45-5)

**US. Rhode Island RTK**

Not regulated.

**US. California Proposition 65**

Not Listed.
Other information

VOC content (less water, less exempt compounds) = <532 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Regulatory information

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date: 15-Jun-2015
Revision date: 03-Aug-2016
Version #: 03

Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Manufacturer information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020

Explanation of abbreviations

ACGIH: American Conference of Governmental Industrial Hygienists
CAS: Chemical Abstracts Service
CERCLA: Comprehensive Environmental Response Compensation and Liability Act
CFR: Code of Federal Regulations
COC: Cleveland Open Cup
DOT: Department of Transportation
EPCRA: Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC: International Agency for Research on Cancer
NIOSH: National Institute for Occupational Safety and Health
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PEL: Permissible Exposure Limit
RCRA: Resource Conservation and Recovery Act
REC: Recommended
REL: Recommended Exposure Limit
SARA: Superfund Amendments and Reauthorization Act of 1986
STEL: Short-Term Exposure Limit
TCLP: Toxicity Characteristics Leaching Procedure
TLV: Threshold Limit Value
TSCA: Toxic Substances Control Act
VOC: Volatile Organic Compounds
1. Identification

Product identifier: C6641Series[M][3]

Other means of identification: Not available.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Company identification: HP Inc.

1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.

Signal word: None.

Hazard statement: Not available.

Precautionary statement

Prevention: Not available.

Response: Not available.

Storage: Not available.

Disposal: Not available.

Hazard(s) not otherwise classified (HNOC): Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information: This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>60-70</td>
</tr>
<tr>
<td>1,5-pentanediol</td>
<td></td>
<td>111-29-5</td>
<td>&lt;10</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>magnesium nitrate hexahydrate</td>
<td></td>
<td>10377-60-3</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Magenta colorant</td>
<td>Proprietary</td>
<td></td>
<td>&lt;5</td>
</tr>
<tr>
<td>Alkyldiol ethoxylate</td>
<td>Proprietary</td>
<td></td>
<td>&lt;2.5</td>
</tr>
</tbody>
</table>
### Composition comments
This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

### 4. First-aid measures

**Inhalation**
Remove to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

**Specific methods**
None established.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
No exposure limits noted for ingredient(s).

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Not available.

**Skin protection**

**Hand protection**
Not available.

**Other**
Not available.

**Respiratory protection**
Not available.

**Thermal hazards**
Not available.

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.

### 9. Physical and chemical properties

**Appearance**

---

9423  Version #: 03  Revision date: 03-Aug-2016  Issue date: 15-Jun-2015
**Physical state**  
Liquid.

**Color**  
Magenta

**Odor**  
Not available.

**Odor threshold**  
Not available.

**pH**  
6.2 - 6.8

**Melting point/freezing point**  
Not available.

**Initial boiling point and boiling range**  
Not determined

**Flash point**  
> 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup

**Evaporation rate**  
Not determined

**Flammability (solid, gas)**  
Not available.

**Upper/lower flammability or explosive limits**

| Flammability limit - lower (%) | Not determined |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |

**Vapor pressure**  
Not determined

**Solubility(ies)**

| Solubility (water) | Soluble in water |
| Partition coefficient (n-octanol/water) | Not available. |

**Auto-ignition temperature**  
Not available.

**Decomposition temperature**  
Not available.

**Viscosity**  
> = 2 cp

**VOC (Weight %)**  
< 168 g/l

---

### 10. Stability and reactivity

**Reactivity**  
Not available.

**Chemical stability**  
Stable under recommended storage conditions.

**Possibility of hazardous reactions**  
Will not occur.

**Conditions to avoid**  
Not available.

**Incompatible materials**  
Incompatible with strong bases and oxidizing agents.

**Hazardous decomposition products**  
Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

---

### 11. Toxicological information

**Symptoms related to the physical, chemical and toxicological characteristics**  
Not available.

**Information on toxicological effects**

**Acute toxicity**  
Based on available data, the classification criteria are not met.

**Skin corrosion/irritation**  
Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation**  
Based on available data, the classification criteria are not met.

**Respiratory or skin sensitization**

| Respiratory sensitization | Based on available data, the classification criteria are not met. |
| Skin sensitization | Based on available data, the classification criteria are not met. |
| Germ cell mutagenicity | Based on available data, the classification criteria are not met. |
Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Further information Complete toxicity data are not available for this specific formulation

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td>Guinea pig</td>
<td>6500 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>6500 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Aquatic toxicity Static acute toxicity (trout), survival (100 mg/L) = 100%

Static acute toxicity (trout), survival (10 mg/L) = 100%

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C6641Series[M][3]</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>&lt; 400 mg/l, 96 hours</td>
</tr>
<tr>
<td>Acquatic</td>
<td>( \text{LC50} ) Fish</td>
<td>13.21 mg/l, 48 hours</td>
</tr>
</tbody>
</table>

13. Disposal considerations

Disposal instructions

Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.
15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312

Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
2-pyrrolidone (CAS 616-45-5)

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
2-pyrrolidone (CAS 616-45-5)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
Not Listed.

Other information
VOC content (less water, less exempt compounds) = <523.2 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

16. Other information, including date of preparation or last revision

Issue date 15-Jun-2015
Revision date 03-Aug-2016
Version # 03

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.
Material name: C6641Series[M][3]
9423    Version #: 03    Revision date: 03-Aug-2016    Issue date: 15-Jun-2015

Manufacturer information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020

Explanation of abbreviations

ACGIH: American Conference of Governmental Industrial Hygienists
CAS: Chemical Abstracts Service
CERCLA: Comprehensive Environmental Response Compensation and Liability Act
CFR: Code of Federal Regulations
COC: Cleveland Open Cup
DOT: Department of Transportation
EPCRA: Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC: International Agency for Research on Cancer
NIOSH: National Institute for Occupational Safety and Health
NTP: National Toxicology Program
OSHA: Occupational Safety and Health Administration
PEL: Permissible Exposure Limit
RCRA: Resource Conservation and Recovery Act
REC: Recommended
REL: Recommended Exposure Limit
SARA: Superfund Amendments and Reauthorization Act of 1986
STEL: Short-Term Exposure Limit
TCLP: Toxicity Characteristics Leaching Procedure
TLV: Threshold Limit Value
TSCA: Toxic Substances Control Act
VOC: Volatile Organic Compounds
SAFETY DATA SHEET

1. Identification

Product identifier  C6641Series[Y][3]
Other means of identification  Not available.
Recommended use  Inkjet printing
Recommended restrictions  None known.
Company identification  HP Inc.
  1501 Page Mill Road
  Palo Alto, CA 94304-1112
  United States
  Telephone 650-857-5020

HP Inc. health effects line
  (Toll-free within the US) 1-800-457-4209
  (Direct) 1-760-710-0048
HP Inc. Customer Care Line
  (Toll-free within the US) 1-800-474-6836
  (Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards  Not classified.
Health hazards  Specific target organ toxicity, repeated exposure (oral) Category 2 (kidney)
Environmental hazards  Not classified.
OSHA defined hazards  Not classified.

Label elements

Signal word  Warning
Hazard statement  May cause damage to organs (Kidney) through prolonged or repeated exposure.
Precautionary statement
  Prevention  P270 - Do not eat, drink or smoke when using this product.
  Response  P314 - Get medical attention/advice if you feel unwell.
  Storage  Not available.
  Disposal  Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)  Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information  None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>70-80</td>
</tr>
<tr>
<td>metal nitrate # 1</td>
<td>Proprietary</td>
<td>&lt;7.5</td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;5</td>
</tr>
<tr>
<td>arylazopyrazolesulfonate salt # 1</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
</tbody>
</table>
**Chemical name** | **Common name and synonyms** | **CAS number** | **%**
--- | --- | --- | ---
Diethylene glycol | | 111-46-6 | <5
Alkylol ethoxylate | Proprietary | | <2.5

**Composition comments**
- This ink supply contains an aqueous ink formulation.
- This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

## 4. First-aid measures

**Inhalation**
- Remove to fresh air. If symptoms persist, get medical attention.

**Skin contact**
- Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
- Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
- If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
- Not available.

## 5. Fire-fighting measures

**Suitable extinguishing media**
- Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
- None known.

**Specific hazards arising from the chemical**
- Not applicable.

**Special protective equipment and precautions for firefighters**
- Not available.

**Specific methods**
- None established.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
- Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
- Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
- Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

## 7. Handling and storage

**Precautions for safe handling**
- Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
- Keep out of the reach of children. Keep away from excessive heat or cold.

## 8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol (CAS 111-46-6)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

**Biological limit values**
- No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
- Exposure limits have not been established for this product.

**Appropriate engineering controls**
- Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
- Not available.

**Skin protection**
- Not available.

**Hand protection**
- Not available.
9. Physical and chemical properties

Appearance
- Physical state: Liquid.
- Color: Yellow
- Odor: Not available.
- Odor threshold: Not available.
- pH: 6.2 - 6.8
- Melting point/freezing point: Not available.
- Initial boiling point and boiling range: Not determined
- Flash point: >= 200.0 °F (>= 93.3 °C) Pensky-Martens Closed Cup
- Evaporation rate: Not determined
- Flammability (solid, gas): Not available.
- Upper/lower flammability or explosive limits:
  - Flammability limit - lower (%): Not determined
  - Flammability limit - upper (%): Not available.
  - Explosive limit - lower (%): Not available.
  - Explosive limit - upper (%): Not available.
- Vapor pressure: Not determined
- Solubility(ies):
  - Solubility (water): Soluble in water
- Partition coefficient (n-octanol/water): Not available.
- Auto-ignition temperature: Not available.
- Decomposition temperature: Not available.
- Viscosity: >= 2 cp
- VOC (Weight %): < 89.6 g/l

10. Stability and reactivity

Reactivity: Not available.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: Will not occur.
Conditions to avoid: Not available.
Incompatible materials: Incompatible with strong bases and oxidizing agents.
Hazardous decomposition products: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics: Not available.

Information on toxicological effects

Acute toxicity: Based on available data, the classification criteria are not met.
Skin corrosion/irritation
Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation
Based on available data, the classification criteria are not met.

Respiratory or skin sensitization
  Respiratory sensitization
  Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Based on available data, the classification criteria are not met.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity
  - single exposure
  - repeated exposure
May cause damage to organs (Kidney) through prolonged or repeated exposure.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation

Components

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Guinea pig</td>
<td>6500 mg/kg</td>
</tr>
<tr>
<td>Rat</td>
<td>6500 mg/kg</td>
<td></td>
</tr>
<tr>
<td>aryazopyrazolesulfonate salt # 1 (CAS Proprietary)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>2000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>81 mg/kg</td>
</tr>
<tr>
<td>Chronic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>NOAEL</td>
<td>Rat</td>
<td>1 mg/kg</td>
</tr>
<tr>
<td>Diethylene glycol (CAS 111-46-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>11890 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Cat</td>
<td>3300 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Dog</td>
<td>9000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Guinea pig</td>
<td>8700 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Mouse</td>
<td>13.3 g/kg</td>
</tr>
<tr>
<td></td>
<td>Rabbit</td>
<td>26.9 g/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>12565 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Other</td>
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</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>9.6 g/kg</td>
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<tr>
<td></td>
<td>Rabbit</td>
<td>2000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>7700 mg/kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7.7 g/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Aquatic toxicity
Static acute toxicity (trout), survival (100 mg/L) = 23%
Static acute toxicity (trout), survival (10 mg/L) = 93%
## Ecotoxicity

### Product Test Results

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
</tr>
</tbody>
</table>

### Components Test Results

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
</tr>
<tr>
<td>arylazopyrazolesulfonate salt # 1 (CAS Proprietary)</td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>IC50</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
</tr>
<tr>
<td>Diethylene glycol (CAS 111-46-6)</td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
</tr>
</tbody>
</table>

### Persistence and degradability
- Not available.

### Bioaccumulative potential
- Not available.

### Partition coefficient n-octanol / water (log Kow)
- 2-pyrrolidone: -0.85

### Mobility in soil
- Not available.

### Other adverse effects
- Not available.

## 13. Disposal considerations

### Disposal instructions
Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

## 14. Transport information

### DOT
- Not regulated as dangerous goods.

### IATA
- Not regulated as dangerous goods.

### IMDG
- Not regulated as dangerous goods.

### ADR
- Not regulated as dangerous goods.

### Further information
- Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

## 15. Regulatory information

### US federal regulations
- US TSCA 12(b): Does not contain listed chemicals.
- TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
  - Not regulated.
- CERCLA Hazardous Substance List (40 CFR 302.4)
  - Not listed.
- SARA 304 Emergency release notification
  - Not regulated.
  - Not listed.
**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**
- Immediate Hazard - No
- Delayed Hazard - Yes
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**
Not listed.

**SARA 311/312 Hazardous chemical**
No

**Other federal regulations**
- **Safe Drinking Water Act (SDWA)**
  Not regulated.

**US state regulations**
- **US. Massachusetts RTK - Substance List**
  - 2-pyrrolidone (CAS 616-45-5)
- **US. New Jersey Worker and Community Right-to-Know Act**
  Not listed.
- **US. Pennsylvania Worker and Community Right-to-Know Law**
  - 2-pyrrolidone (CAS 616-45-5)
  - Diethylene glycol (CAS 111-46-6)
- **US. Rhode Island RTK**
  Not regulated.
- **US. California Proposition 65**
  Not Listed.

**Other information**
- VOC content (less water, less exempt compounds) = <364.8 g/L (U.S. requirement, not for emissions)
- VOC data based on formulation (Organic compounds minus solids)

**Regulatory information**
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

### 16. Other information, including date of preparation or last revision

**Issue date**
15-Jun-2015

**Revision date**
03-Aug-2016

**Version #**
03

**Disclaimer**
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

**Manufacturer information**
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020
### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>