1. Identification

Product identifier: C6168Series
Other means of identification: None.
Recommended use: Inkjet printing
Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020
HP Inc. health effects line:
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care
Line:
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements:
Hazard symbol: None.
Signal word: None.
Hazard statement: Not available.
Precautionary statement:
Prevention: Not available.
Response: Not available.
Storage: Not available.
Disposal: Not available.

Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information:
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>75-85</td>
</tr>
<tr>
<td>Ethyl alkyl diol*</td>
<td>Proprietary*</td>
<td>&lt;20</td>
<td></td>
</tr>
<tr>
<td>Magenta colorant*</td>
<td>Proprietary*</td>
<td>&lt;1</td>
<td></td>
</tr>
<tr>
<td>1,2-Benzisothiazolin-3-one</td>
<td></td>
<td>2634-33-5</td>
<td>&lt;0.1</td>
</tr>
<tr>
<td>2-methyl-2h-isothiazol-3-one</td>
<td></td>
<td>2682-20-4</td>
<td>&lt;0.1</td>
</tr>
</tbody>
</table>

Material name: C6168Series
Version #: 05
Revision date: 01-Jan-2019
Issue date: 16-Apr-2015
### Chemical name

Sodium Hydroxide

### CAS number

1310-73-2

### Common name and synonyms

This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

### 4. First-aid measures

#### Inhalation

Remove to fresh air. If symptoms persist, get medical attention.

#### Skin contact

Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

#### Eye contact

Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

#### Ingestion

Not available.

#### Most important symptoms/effects, acute and delayed

Not available.

### 5. Fire-fighting measures

#### Suitable extinguishing media

Dry chemical, CO2, water spray or regular foam.

#### Unsuitable extinguishing media

None known.

#### Specific hazards arising from the chemical

None known.

#### Special protective equipment and precautions for firefighters

Not available.

#### Specific methods

None established.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Wear appropriate personal protective equipment.

#### Methods and materials for containment and cleaning up

Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

#### Environmental precautions

Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

#### Precautions for safe handling

Avoid contact with skin, eyes and clothing.

#### Conditions for safe storage, including any incompatibilities

Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

#### Occupational exposure limits

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sodium Hydroxide (CAS 1310-73-2)</td>
<td>PEL</td>
<td>2 mg/m3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide (CAS 1310-73-2)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide (CAS 1310-73-2)</td>
<td>Ceiling</td>
<td>2 mg/m3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Hydroxide (CAS 1310-73-2)</td>
<td></td>
</tr>
</tbody>
</table>

#### Biological limit values

No biological exposure limits noted for the ingredient(s).

#### Exposure guidelines

Exposure limits have not been established for this product.

#### Appropriate engineering controls

Use in a well ventilated area. Provide adequate ventilation.
Individual protection measures, such as personal protective equipment

**Eye/face protection**
Not required under intended use.

**Skin protection**
- **Hand protection**
  Not available.
- **Other**
  Protected gloves not required under intended use.

**Respiratory protection**
For use other than intended use (such as in the event of a large spill), goggles and respirators may be required.

**Thermal hazards**
Not available.

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.

### 9. Physical and chemical properties

#### Appearance
- **Physical state**
  Liquid.
- **Form**
  Not available.
- **Color**
  Red
- **Odor**
  Not available.
- **Odor threshold**
  Not available.
- **pH**
  7 - 8
- **Melting point/freezing point**
  Not available.
- **Initial boiling point and boiling range**
  Not determined
- **Flash point**
  > 230.0 °F (> 110.0 °C) Closed Cup
- **Evaporation rate**
  Not determined
- **Flammability (solid, gas)**
  Not available.

#### Upper/lower flammability or explosive limits
- **Flammability limit - lower (%)**
  Not determined
- **Flammability limit - upper (%)**
  Not available.
- **Explosive limit - lower (%)**
  Not available.
- **Explosive limit - upper (%)**
  Not available.

**Vapor pressure**
Not determined

**Vapor density**
>= 1 (air = 1.0)

**Solubility(ies)**
- **Solubility (water)**
  Soluble in water
- **Partition coefficient (n-octanol/water)**
  Not available.

**Auto-ignition temperature**
Not available.

**Decomposition temperature**
Not available.

**Viscosity**
>= 2 cp

**Other information**
For other VOC regulatory data/information see Section 15.

- **Oxidizing properties**
  Not determined
- **VOC**
  20.8 g/l

### 10. Stability and reactivity

#### Reactivity
Not available.

#### Chemical stability
Stable under recommended storage conditions.

#### Possibility of hazardous reactions
Will not occur.

#### Conditions to avoid
Not available.

#### Incompatible materials
Incompatible with strong bases and oxidizing agents.
11. Toxicological information

Information on likely routes of exposure

**Inhalation**
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

**Skin contact**
Contact with skin may result in mild irritation.

**Eye contact**
Contact with eyes may result in mild irritation.

**Ingestion**
Health injuries are not known or expected under normal use.

**Symptoms related to the physical, chemical and toxicological characteristics**
Not available.

Information on toxicological effects

**Acute toxicity**
Based on available data, the classification criteria are not met.

**Skin corrosion/irritation**
Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation**
Based on available data, the classification criteria are not met.

**Respiratory or skin sensitization**

Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

**Germ cell mutagenicity**
Based on available data, the classification criteria are not met.

**Carcinogenicity**

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

**Reproductive toxicity**
Based on available data, the classification criteria are not met.

**Specific target organ toxicity - single exposure**
Based on available data, the classification criteria are not met.

**Specific target organ toxicity - repeated exposure**
Based on available data, the classification criteria are not met.

**Aspiration hazard**
Based on available data, the classification criteria are not met.

**Further information**
Complete toxicity data are not available for this specific formulation

12. Ecological information

**Ecotoxicity**

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C6168Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &gt; 750 mg/l, 96 hours</td>
</tr>
<tr>
<td>Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethyl alkyldiol</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Daphnia</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish</td>
</tr>
</tbody>
</table>

**Persistence and degradability**
Not available.

**Bioaccumulative potential**
Not available.

**Mobility in soil**
Not available.

**Other adverse effects**
Not available.
13. Disposal considerations

Disposal instructions: Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information: Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Sodium Hydroxide (CAS 1310-73-2) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Sodium Hydroxide (CAS 1310-73-2)

Other information
VOC data based on formulation (Organic compounds minus solids) VOC content (less water, less exempt compounds) = 101.48 g/L (U.S. requirement, not for emissions)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date: 16-Apr-2015
Revision date: 01-Jan-2019
Version #: 05
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Revision information

1. Product and Company Identification: Alternate Trade Names
Composition / Information on Ingredients: Ingredients
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
Regulatory information: Regulatory information
Other information, including date of preparation or last revision: Disclaimer

Explanation of abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR Code of Federal Regulations
COC Cleveland Open Cup
DOT Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
RCRA Resource Conservation and Recovery Act
REC Recommended
REL Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV Threshold Limit Value
TSCA Toxic Substances Control Act
VOC Volatile Organic Compounds