1. Identification

Important information
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier
HP Color LaserJet CF541A-X Cyan Print Cartridge

Other means of identification
None.

Recommended use
This product is a cyan toner preparation that is used in HP Color LaserJet Pro M254/HP Color LaserJet Pro MFP M280/HP Color LaserJet Pro MFP M281 series printers.

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone
650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email:
hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements
Hazard symbol
None.

Signal word
None.

Hazard statement
Not available.

Precautionary statement
Prevention
Not available.

Response
Not available.

Storage
Not available.

Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
None known.

GHS Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene acrylate copolymer</td>
<td></td>
<td>Trade Secret</td>
<td>&lt;85</td>
</tr>
<tr>
<td>Wax</td>
<td></td>
<td>Trade Secret</td>
<td>&lt;10</td>
</tr>
</tbody>
</table>

Material name: CF541A-X

SDS US
14372   Version #: 03   Revision date: 26-Sep-2019   Issue date: 04-Oct-2017

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4. First-aid measures

Inhalation
Move person to fresh air immediately. If irritation persists, consult a physician.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists, consult a physician.

Ingestion
Rinse mouth out with water. Drink one to two glasses of water. If symptoms occur, consult a physician.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
CO2, water, or dry chemical

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
Like most organic material in powder form, toner can form explosive dust-air mixtures when finely dispersed in air.

Special protective equipment and precautions for firefighters
If fire occurs in the printer, treat as an electrical fire.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Minimize dust generation and accumulation.

Methods and materials for containment and cleaning up
Slowly vacuum or sweep the material into a bag or other sealed container. Clean remainder with a damp cloth or vacuum cleaner. If a vacuum is used, the motor must be rated as dust explosion-proof. Fine powder can form explosive dust-air mixtures. Dispose of in compliance with federal, state, and local regulations.

Environmental precautions
Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

7. Handling and storage

Precautions for safe handling
Keep out of the reach of children. Avoid inhalation of dust and contact with skin and eyes. Use with adequate ventilation. Keep away from excessive heat, sparks, and open flames.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep tightly closed and dry. Store at room temperature. Store away from strong oxidizers.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous silica (CAS 7631-86-9)</td>
<td>TWA 6 mg/m3</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

USA OSHA (TWA/PEL): 15 mg/m3 (Total Dust), 5 mg/m3 (Respirable Fraction)

ACGIH (TWA/TLV): 10 mg/m3 (Inhalable Particulate), 3 mg/m3 (Respirable Particulate)

Amorphous silica: USA OSHA (TWA/PEL): 20 mppcf 80 (mg/m3)/%SiO2, ACGIH (TWA/TLV): 10 mg/m3

TRGS 900 (Luftgrenzwert) - 10 mg/m3 (Einatembare partikel), 3 mg/m3 (Alveolengängige fraktion)
Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment
Eye/face protection  Not available.
Skin protection
   Hand protection  Not available.
   Other  Not available.
Respiratory protection  Not available.
Thermal hazards  Not available.

9. Physical and chemical properties

Appearance  Fine powder
Physical state  Solid.
Form  solid
Color  Cyan
Odor  Slight plastic odor
Odor threshold  Not available.
pH  Not applicable
Melting point/freezing point  Not available.
Initial boiling point and boiling range  Not applicable
Flash point  Not applicable
Evaporation rate  Not applicable
Flammability (solid, gas)  Not available.

Flammability (solid, gas) - lower
Flammability limit (%)  Not flammable
Flammability limit - upper (%)  Not available.
Explosive limit - lower (%)  Not available.
Explosive limit - upper (%)  Not available.

Vapor pressure  Not applicable
Vapor density  Not applicable

Solubility(ies)
   Solubility (water)  Negligible in water. Partially soluble in toluene and xylene.

Partition coefficient (n-octanol/water)  Not available.
Auto-ignition temperature  Not applicable
Decomposition temperature  > 392 °F (> 200 °C)
Viscosity  Not applicable

Other information
   Oxidizing properties  No information available.
   Percent volatile  0 % estimated
   Softening point  176 - 266 °F (80 - 130 °C)
   Specific gravity  1 - 1.2

10. Stability and reactivity

Reactivity  Not available.
Chemical stability  Stable under normal storage conditions.
Possibility of hazardous reactions  Will not occur.
Conditions to avoid  Imaging Drum: Exposure to light
Incompatible materials  Strong oxidizers
11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
- **Skin contact**: Contact with skin may result in mild irritation.
- **Eye contact**: Contact with eyes may result in mild irritation.
- **Ingestion**: Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics

Not available.

Information on toxicological effects

- **Acute toxicity**: Based on available data, the classification criteria are not met.
- **Skin corrosion/irritation**: Based on available data, the classification criteria are not met.
- **Serious eye damage/eye irritation**: Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitization**: Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity**: Negative, does not indicate mutagenic potential (Ames Test: Salmonella typhimurium)
- **Carcinogenicity**: Based on available data, the classification criteria are not met.
  - IARC Monographs. Overall Evaluation of Carcinogenicity: Amorphous silica (CAS 7631-86-9) Not classifiable as to carcinogenicity to humans.
  - US. National Toxicology Program (NTP) Report on Carcinogens: Not listed.
- **Reproductive toxicity**: Based on available data, the classification criteria are not met.
- **Specific target organ toxicity - single exposure**: Based on available data, the classification criteria are not met.
- **Specific target organ toxicity - repeated exposure**: Based on available data, the classification criteria are not met.
- **Aspiration hazard**: Based on available data, the classification criteria are not met.

Further information:

Complete toxicity data are not available for this specific formulation. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

**Ecotoxicity**

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CF541A-X</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>ErC50</td>
<td>Algae</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Crustacea</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish</td>
</tr>
</tbody>
</table>

**Persistence and degradability**: Not available.

**Bioaccumulative potential**: Not available.

**Mobility in soil**: Not available.

**Other adverse effects**: Not available.
13. Disposal considerations

Disposal instructions  
Do not shred toner cartridge, unless dust-explosion prevention measures are taken. Finely dispersed particles may form explosive mixtures in air. Dispose of in compliance with federal, state, and local regulations.

HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

Further information  
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations  
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)  
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)  
Not listed.

SARA 304 Emergency release notification  
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)  
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)  
Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

SARA 302 Extremely hazardous substance  
Not listed.

SARA 311/312 Hazardous chemical  
No

Other federal regulations  
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List  
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)  
Not regulated.

Safe Drinking Water Act (SDWA)  
Not regulated.

US state regulations  
Not Listed

Regulatory information  
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date  
04-Oct-2017

Revision date  
26-Sep-2019

Version #  
03

Other information  
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

**Revision information**

Identification: Important information

**Explanation of abbreviations**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>