1. Identification

Important information

*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier

HP Color LaserJet CF471X-XC Cyan Print Cartridge

Other means of identification

None.

Recommended use

This product is a cyan toner preparation that is used in HP Color LaserJet M652 / HP Color LaserJet M681 / HP Color LaserJet M653 / HP Color LaserJet M682 series printers.

Recommended restrictions

None known.

Manufacturer/Importer/Supplier/Distributor information

HP Inc.

1501 Page Mill Road

Palo Alto, CA 94304-1112

United States

Telephone

650-857-1501

HP Inc. health effects line

(Toll-free within the US) 1-800-457-4209

(Direct) 1-760-710-0048

HP Inc. Customer Care Line

(Toll-free within the US) 1-800-474-6836

(Direct) 1-208-323-2551

Email:

hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards

Not classified.

Health hazards

Not classified.

Environmental hazards

Not classified.

OSHA defined hazards

Not classified.

Label elements

Hazard symbol

None.

Signal word

None.

Hazard statement

Not available.

Precautionary statement

Prevention

Not available.

Response

Not available.

Storage

Not available.

Disposal

Not available.

Hazard(s) not otherwise classified (HNOC)

None of the ingredients have been classified as carcinogens according to EU, IARC, MAK, NTP, OSHA or ACGIH.

Supplemental information

This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene acrylate copolymer</td>
<td>Trade Secret</td>
<td>&lt;85</td>
<td></td>
</tr>
<tr>
<td>Wax</td>
<td>Wax</td>
<td>Trade Secret</td>
<td>&lt;10</td>
</tr>
</tbody>
</table>
4. First-aid measures

Inhalation: Move person to fresh air immediately. If irritation persists, consult a physician.

Skin contact: Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact: Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists, consult a physician.

Ingestion: Rinse mouth out with water. Drink one to two glasses of water. If symptoms occur, consult a physician.

Most important symptoms/effects, acute and delayed: Not available.

5. Fire-fighting measures

Suitable extinguishing media: CO2, water, or dry chemical

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical: Like most organic material in powder form, toner can form explosive dust-air mixtures when finely dispersed in air.

Special protective equipment and precautions for firefighters: Not available.

Fire fighting equipment/instructions: If fire occurs in the printer, treat as an electrical fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Minimize dust generation and accumulation.

Methods and materials for containment and cleaning up: Slowly vacuum or sweep the material into a bag or other sealed container. Clean remainder with a damp cloth or vacuum cleaner. If a vacuum is used, the motor must be rated as dust explosion-proof. Fine powder can form explosive dust-air mixtures. Dispose of in compliance with federal, state, and local regulations.

Environmental precautions: Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

7. Handling and storage

Precautions for safe handling: Keep out of the reach of children. Avoid inhalation of dust and contact with skin and eyes. Use with adequate ventilation. Keep away from excessive heat, sparks, and open flames.

Conditions for safe storage, including any incompatibilities: Keep out of the reach of children. Keep tightly closed and dry. Store at room temperature. Store away from strong oxidizers.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous silica (CAS 7631-86-9)</td>
<td>TWA</td>
<td>6 mg/m3</td>
</tr>
</tbody>
</table>

No biological exposure limits noted for the ingredient(s).
### Exposure guidelines
USA OSHA (TWA/PEL): 15 mg/m³ (Total Dust), 5 mg/m³ (Respirable Fraction)
ACGIH (TWA/TLV): 10 mg/m³ (Inhalable Particulate), 3 mg/m³ (Respirable Particulate)
Amorphous silica: USA OSHA (TWA/PEL): 20 mppcf 80 (mg/m³)/%SiO₂, ACGIH (TWA/TLV): 10 mg/m³
TRGS 900 (Luftgrenzwert) - 10 mg/m³ (Einatembare partikel), 3 mg/m³ (Alveolengängige fraktion)

### Appropriate engineering controls
Use in a well ventilated area.

### Individual protection measures, such as personal protective equipment

<table>
<thead>
<tr>
<th>Protection Type</th>
<th>Available/Not Available</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye/face protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Hand protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other</td>
<td>Not available.</td>
</tr>
<tr>
<td>Respiratory protection</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

### 9. Physical and chemical properties

#### Appearance
- Fine powder

#### Physical state
- Solid.

#### Form
- Solid

#### Color
- Cyan

#### Odor
- Slight plastic odor

#### Odor threshold
- Not available.

#### pH
- Not applicable

#### Melting point/freezing point
- Not available.

#### Initial boiling point and boiling range
- Not available.

#### Flash point
- Not applicable

#### Evaporation rate
- Not applicable

#### Flammability (solid, gas)
- Not available.

#### Upper/lower flammability or explosive limits

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not flammable</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

#### Vapor pressure
- Not applicable

#### Vapor density
- Not applicable

#### Solubility(ies)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Solubility (water)</td>
<td>Negligible in water. Partially soluble in toluene and xylene.</td>
</tr>
</tbody>
</table>

#### Partition coefficient (n-octanol/water)
- Not available.

#### Auto-ignition temperature
- Not applicable

#### Decomposition temperature
- > 392 °F (> 200 °C)

#### Viscosity
- Not applicable

#### Other information

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oxidizing properties</td>
<td>No information available.</td>
</tr>
<tr>
<td>Percent volatile</td>
<td>0 % estimated</td>
</tr>
<tr>
<td>Softening point</td>
<td>176 - 266 °F (80 - 130 °C)</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1 - 1.2</td>
</tr>
</tbody>
</table>
10. Stability and reactivity

Reactivity
Not available.

Chemical stability
Stable under normal storage conditions.

Possibility of hazardous reactions
Will not occur.

Conditions to avoid
Imaging Drum: Exposure to light

Incompatible materials
Strong oxidizers

Hazardous decomposition products
Carbon monoxide and carbon dioxide.

11. Toxicological information

Information on likely routes of exposure

- **Inhalation**
  Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

- **Skin contact**
  Contact with skin may result in mild irritation.

- **Eye contact**
  Contact with eyes may result in mild irritation.

- **Ingestion**
  Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

- **Acute toxicity**
  Based on available data, the classification criteria are not met.

- **Skin corrosion/irritation**
  Based on available data, the classification criteria are not met.

- **Serious eye damage/eye irritation**
  Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

- **Respiratory sensitization**
  Based on available data, the classification criteria are not met.

- **Skin sensitization**
  Based on available data, the classification criteria are not met.

- **Germ cell mutagenicity**
  Negative, does not indicate mutagenic potential (Ames Test: Salmonella typhimurium)
  Based on available data, the classification criteria are not met.

Carcinogenicity

- **IARC Monographs. Overall Evaluation of Carcinogenicity**
  Amorphous silica (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

  Not listed.

- **US. National Toxicology Program (NTP) Report on Carcinogens**
  Not listed.

Reproductive toxicity

- **Reproductive toxicity**
  Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure

- **Specific target organ toxicity - repeated exposure**
  Based on available data, the classification criteria are not met.

Aspiration hazard

- **Aspiration hazard**
  Based on available data, the classification criteria are not met.

Further information

Complete toxicity data are not available for this specific formulation.
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CF471X-XC</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Algae</td>
<td>ErC50</td>
<td>Algae</td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Crustacea</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fish</td>
</tr>
</tbody>
</table>

LC50: > 100 mg/l, Fish, 96.00 Hours

Material name: CF471X-XC

14230  Version #: 06  Revision date: 02-Jul-2020  Issue date: 07-Aug-2018

SDS US

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13. Disposal considerations

Disposal instructions

Do not shred toner cartridge, unless dust-explosion prevention measures are taken. Finely dispersed particles may form explosive mixtures in air. Dispose of in compliance with federal, state, and local regulations.

HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

Further information

Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

No

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

No intentionally added HAP substances.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

Regulatory information

All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 07-Aug-2018
Revision date 02-Jul-2020
Version # 06

Other information

This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).
Disclaimer

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This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>