1. Identification

Product identifier: CR328Series[B][2]
Other means of identification: None.
Recommended use: Inkjet printing
Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements
Hazard symbol: None.
Signal word: None.
Hazard statement: Not available.

Precautionary statement
Prevention: Not available.
Response: Not available.
Storage: Not available.
Disposal: Not available.

Hazard(s) not otherwise classified (HNOC)
Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA. Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>60-70</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;15</td>
</tr>
</tbody>
</table>
Chemical name | Common name and synonyms | CAS number | %
--- | --- | --- | ---
Substituted diol* | Proprietary* | <15
Carbon black | 1333-86-4 | <2.5

**Composition comments**
This ink supply contains an aqueous ink formulation.
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).
Carbon black is present only in a bound form in this preparation.

### 4. First-aid measures

**Inhalation**
Move to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
CO2, water, dry chemical, or foam For small (incipient) fires, use media such as foam, sand, dry chemical, or carbon dioxide. For large fires use very large (flooding) quantities of water and/or foam, applied as a mist or spray.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Special protective equipment and precautions for firefighters**
Not available.

**Specific methods**
None established.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction</td>
</tr>
</tbody>
</table>
US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  Not available.

- **Skin protection**
  - **Hand protection**
    Not available.
  - **Other**
    Not available.

- **Respiratory protection**
  Not available.

- **Thermal hazards**
  Not available.

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.

---

**9. Physical and chemical properties**

**Appearance**
- **Physical state**
  Liquid.
- **Form**
  Not available.
- **Color**
  Black.
- **Odor**
  Not available.
- **Odor threshold**
  Not available.
- **pH**
  9
- **Melting point/freezing point**
  Not available.
- **Initial boiling point and boiling range**
  Not available.
- **Flash point**
  > 230.0 °F (> 110.0 °C) Pensky-Martens Closed Cup
- **Evaporation rate**
  Not available.
- **Flammability (solid, gas)**
  Not available.

**Upper/lower flammability or explosive limits**
- **Flammability limit - lower (%)**
  Not available.
- **Flammability limit - upper (%)**
  Not available.
- **Explosive limit - lower (%)**
  Not available.
- **Explosive limit - upper (%)**
  Not available.

**Vapor pressure**
Not available.

**Vapor density**
Not available.

**Solubility(ies)**
- **Solubility (water)**
  Not available.

**Partition coefficient (n-octanol/water)**
Not available.

**Auto-ignition temperature**
Not available.

**Decomposition temperature**
Not available.

**Viscosity**
Not available.

**Other information**
For other VOC regulatory data/information see Section 15.
- **Specific gravity**
  1.05 g/cm³
- **VOC**
  294 g/l Method 24/ASTM D403-93
10. Stability and reactivity

Reactivity: Not available.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: Will not occur.
Conditions to avoid: Not available.
Incompatible materials: Incompatible with strong bases and oxidizing agents.
Hazardous decomposition products: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons, hydrogen fluoride, fluorinated hydrocarbons.

11. Toxicological information

Information on likely routes of exposure
- Inhalation: Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
- Skin contact: Contact with skin may result in mild irritation.
- Eye contact: Contact with eyes may result in mild irritation.
- Ingestion: Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics: Not available.

Information on toxicological effects

Acute toxicity: Based on available data, the classification criteria are not met.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Oral LD50</td>
<td>Rat</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Oral LD50</td>
<td>Rat</td>
<td>&gt; 10000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Not classified as an irritant according to, OECD 405.
Serious eye damage/eye irritation: Not available.
Respiratory or skin sensitization
- Respiratory sensitization: Based on available data, the classification criteria are not met.
- Skin sensitization: Based on available data, the classification criteria are not met.

Germ cell mutagenicity: Negative, does not indicate mutagenic potential (Ames Test: Salmonella typhimurium)

Carcinogenicity: Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation.

IARC Monographs. Overall Evaluation of Carcinogenicity
- Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
- Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
- Not listed.

Reproductive toxicity: Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure: Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation.
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CR328Series[B][2]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &lt; 531.3 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)
2-pyrrolidone -0.85

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.
HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.
Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
- Not listed.

SARA 311/312 Hazardous chemical
- No

SARA 313 (TRI reporting)
- Not regulated.

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  - Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  - Not regulated.

Safe Drinking Water Act (SDWA)
- Not regulated.

US state regulations
- US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
  - CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [<= 10 MICROMETERS]) (CAS 1333-86-4)
    - Listed: February 21, 2003
- US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
  - Carbon black (CAS 1333-86-4)

Other information
- VOC content (less water, less exempt compounds) = 779 g/L (U.S. requirement, not for emissions)
- VOC data based on formulation (Organic compounds minus solids)

Regulatory information
- All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date
- 26-May-2015

Revision date
- 08-Feb-2018

Version #
- 05

Other information
- This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
- This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision information
- Physical & Chemical Properties: Multiple Properties
<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>
1. Identification

Product identifier: CR328Series[C][2]

Other means of identification: None.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line (Toll-free within the US): 1-800-457-4209

(Direct): 1-760-710-0048

HP Inc. Customer Care Line (Toll-free within the US): 1-800-474-6836

(Direct): 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:

Hazard symbol: None.

Signal word: None.

Hazard statement: Not available.

Precautionary statement:

Prevention: Not available.

Response: Not available.

Storage: Not available.

Disposal: Not available.

Hazard(s) not otherwise classified (HNOC):

Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information:

This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>60-70</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;15</td>
</tr>
<tr>
<td>Substituted diol*</td>
<td>Proprietary*</td>
<td></td>
<td>&lt;15</td>
</tr>
<tr>
<td>Pigment Blue*</td>
<td>Proprietary*</td>
<td></td>
<td>&lt;2.5</td>
</tr>
</tbody>
</table>
This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

### 4. First-aid measures

**Inhalation**
Move to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
CO₂, water, dry chemical, or foam. For small (incipient) fires, use media such as foam, sand, dry chemical, or carbon dioxide. For large fires use very large (flooding) quantities of water and/or foam, applied as a mist or spray.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
Not available.

**Special protective equipment and precautions for firefighters**
None established.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

<table>
<thead>
<tr>
<th>Category</th>
<th>Protection Measures</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Eye/face protection</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Skin protection</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Hand protection</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Other</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Respiratory protection</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Thermal hazards</strong></td>
<td>Not available.</td>
</tr>
</tbody>
</table>

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.

### 9. Physical and chemical properties

**Appearance**

| Physical state | Liquid. |

---

Material name: CR328Series[C][2]
12893 Version #: 06 Revision date: 08-Feb-2018 Issue date: 26-May-2015

SDS US 2 / 6
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Not available.</td>
</tr>
<tr>
<td>Color</td>
<td>Cyan</td>
</tr>
<tr>
<td>Odor</td>
<td>Not available.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>9</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 230.0 °F (&gt; 110.0 °C) Pensky-Martens Closed Cup</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td>For other VOC regulatory data/information see Section 15.</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1.04 g/cm³</td>
</tr>
<tr>
<td>VOC</td>
<td>293 g/l Method 24/ASTM D403-93</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity                                      | Not available.                                   |
Chemical stability                              | Stable under recommended storage conditions.     |
Possibility of hazardous reactions              | Will not occur.                                  |
Conditions to avoid                             | Not available.                                  |
Incompatible materials                          | Incompatible with strong bases and oxidizing agents. |
Hazardous decomposition products                | Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. |

11. Toxicological information

Information on likely routes of exposure

Inhalation                                      | Under normal conditions of intended use, this material is not expected to be an inhalation hazard. |
Skin contact                                    | Contact with skin may result in mild irritation. |
Eye contact                                     | Contact with eyes may result in mild irritation. |
Ingestion                                       | Health injuries are not known or expected under normal use. |

Symptoms related to the physical, chemical and toxicological characteristics

Information on toxicological effects

Acute toxicity                                  | Based on available data, the classification criteria are not met. |
**Test Results**

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td><strong>Skin corrosion/irritation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Serious eye damage/eye irritation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Respiratory or skin sensitization</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not classified as an irritant according to, OECD 405.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Respiratory sensitization</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Skin sensitization</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Germ cell mutagenicity</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Carcinogenicity</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>IARC Monographs. Overall Evaluation of Carcinogenicity</td>
<td>Not listed.</td>
<td></td>
</tr>
<tr>
<td>US. National Toxicology Program (NTP) Report on Carcinogens</td>
<td>Not listed.</td>
<td></td>
</tr>
<tr>
<td><strong>Reproductive toxicity</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Specific target organ toxicity - single exposure</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Specific target organ toxicity - repeated exposure</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aspiration hazard</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data, the classification criteria are not met.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Further information</strong></td>
<td>Complete toxicity data are not available for this specific formulation</td>
<td></td>
</tr>
<tr>
<td>Refer to Section 2 for potential health effects and Section 4 for first aid measures.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**12. Ecological information**

**Ecotoxicity**

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CR328Series[C][2]</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &lt; 400 mg/l, 96 hours</td>
</tr>
<tr>
<td><strong>Components</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia pulex) 13.21 mg/l, 48 hours</td>
</tr>
<tr>
<td><strong>Persistence and degradability</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not available.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Bioaccumulative potential</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not available.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Partition coefficient n-octanol / water (log Kow)</strong></td>
<td>-0.85</td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Mobility in soil</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not available.</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Other adverse effects</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Not available.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
13. Disposal considerations

**Disposal instructions**
Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.
HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

**DOT**
Not regulated as dangerous goods.

**IATA**
Not regulated as dangerous goods.

**IMDG**
Not regulated as dangerous goods.

**ADR**
Not regulated as dangerous goods.

**Further information**
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

**US federal regulations**
US TSCA 12(b): Does not contain listed chemicals.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**
Not listed.

**SARA 304 Emergency release notification**
Not regulated.

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**
Not listed.

**SARA 311/312 Hazardous chemical**
No

**SARA 313 (TRI reporting)**
Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
Not regulated.

**Safe Drinking Water Act (SDWA)**
Not regulated.

**Other information**
VOC content (less water, less exempt compounds) = 779 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

**Regulatory information**
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, South Korea, New Zealand, and China.
### 16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>26-May-2015</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>08-Feb-2018</td>
</tr>
<tr>
<td>Version #</td>
<td>06</td>
</tr>
<tr>
<td>Other information</td>
<td>This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).</td>
</tr>
</tbody>
</table>

### Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>