SAFETY DATA SHEET

1. Identification

Product identifier: CP841Series

Other means of identification

- Synonyms: HP HDR245 Light Magenta Scitex Ink
- Recommended use: Inkjet printing
- Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US): 1-800-457-4209
(Direct): 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US): 1-800-474-6836
(Direct): 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards

- Skin corrosion/irritation: Category 2
- Sensitization, skin: Category 1
- Reproductive toxicity: Category 2

Environmental hazards: Hazardous to the aquatic environment, long-term hazard

OSHA defined hazards: Not classified.

Label elements

Signal word: Warning

Hazard statement: Suspected of damaging fertility. Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention: Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not handle until all safety precautions have been read and understood. Obtain special instructions before use. Wash hands thoroughly after handling. Avoid release to the environment.

Response: IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical attention/advice. Call a POISON CENTER/doctor/physician if you feel unwell. Collect spillage. Take off contaminated clothing and wash before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.
Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.

Diphenyl (2,4,6-trimethylbenzoyl) phosphineoxide - In animal testing, risk of impaired fertility was shown only after repeated ingestion of very high doses of this substance.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic acid ester*</td>
<td>Proprietary*</td>
<td>&lt;30</td>
<td></td>
</tr>
<tr>
<td>Dipropylene Glycol Diacrylate*</td>
<td>Proprietary*</td>
<td>&lt;30</td>
<td></td>
</tr>
<tr>
<td>Acrylate ester 3*</td>
<td>Proprietary*</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>Glycerol, propoxylated, esters with acrylic acid*</td>
<td>Proprietary*</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>Acrylic acid, Monoalkyl Ester*</td>
<td>Proprietary*</td>
<td>&lt;10</td>
<td></td>
</tr>
<tr>
<td>Acrylated oligoamine resin</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Diphenyl (2,4,6-trimethylbenzoyl) phosphine*</td>
<td>Proprietary*</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>1,6-Hexanediol diacrylate</td>
<td>13048-33-4</td>
<td>&lt;1</td>
<td></td>
</tr>
<tr>
<td>Pigment red*</td>
<td>Proprietary*</td>
<td>&lt;1</td>
<td></td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation
Move to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.

5. Fire-fighting measures

Suitable extinguishing media
Dry powder. Carbon dioxide (CO2). Water may be ineffective.

Unsuitable extinguishing media
Water may be ineffective. Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Fire fighting equipment/instructions
Avoid runoff into storm sewers and ditches which lead to waterways.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment. Do not touch or walk through spilled material.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.
8. Exposure controls/personal protection

Occupational exposure limits
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

US. Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,6-Hexanediol diacrylate (CAS 13048-33-4)</td>
<td>TWA</td>
<td>1 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0.11 ppm</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

Skin protection

Hand protection
Recommended gloves: Nitrile 6 mil minimum thickness. Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

9. Physical and chemical properties

Appearance

Physical state
Liquid.

Form
Liquid.

Color
Light Magenta

Odor
Characteristic.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
> 230.0 °F (> 110.0 °C) Setaflash Closed Cup (Estimated)

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Solubility(ies)

Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.
Decomposition temperature: Not available.
Viscosity: Not available.
Other information: For other VOC regulatory data/information see Section 15.
   VOC: < 20 g/l Method 24/ASTM D5409-93

10. Stability and reactivity
Reactivity: Not available.
Chemical stability: Stable under normal storage conditions.
Possibility of hazardous reactions: Hazardous polymerization can occur with decreased inhibitor content.
Conditions to avoid: Exposure to sunlight.
Incompatible materials: Incompatible with strong bases and oxidizing agents. Alkaline metals
Hazardous decomposition products: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information
Information on likely routes of exposure
   Inhalation: Inhalation may result in mild irritation to the respiratory system.
   Skin contact: Causes skin irritation. May cause sensitization by skin contact.
   Eye contact: Contact with eyes may result in mild irritation.
   Ingestion: Ingestion is not a likely route of exposure.
Symptoms related to the physical, chemical and toxicological characteristics: Not available.
Information on toxicological effects
   Acute toxicity: Based on available data, the classification criteria are not met.
   Skin corrosion/irritation: Causes skin irritation.
   Serious eye damage/eye irritation: Based on available data, the classification criteria are not met. (OECD 437)
   Respiratory or skin sensitization
      Respiratory sensitization: Based on available data, the classification criteria are not met.
      Skin sensitization: May cause sensitization by skin contact.
   Germ cell mutagenicity: Based on available data, the classification criteria are not met.
   Carcinogenicity
      IARC Monographs. Overall Evaluation of Carcinogenicity: Not listed.
      US. National Toxicology Program (NTP) Report on Carcinogens: Not listed.
   Reproductive toxicity: Suspected of damaging fertility.
   Specific target organ toxicity - single exposure: Based on available data, the classification criteria are not met.
   Specific target organ toxicity - repeated exposure: Based on available data, the classification criteria are not met.
   Aspiration hazard: Based on available data, the classification criteria are not met.
   Further information: Complete toxicity data are not available for this specific formulation.

12. Ecological information
Aquatic toxicity: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. This product has not been tested for ecological effects.
Ecotoxicity: No ecotoxicity data noted for the ingredient(s).
Persistence and degradability: Not available.
Bioaccumulative potential: Not available.
13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT
UN number          UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates), MARINE POLLUTANT
Transport hazard class(es)
    Class             9
    Subsidiary risk   -
    Packing group     III
Environmental hazards
    Marine pollutant  Yes
Special precautions for user
DOT Supplemental Information
DOT Classification only applies to shipments within the US and Puerto Rico.

IATA
UN number          UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates)
Transport hazard class(es)
    Class             9
    Subsidiary risk   -
    Packing group     III
Environmental hazards
    Marine pollutant  Yes
Special precautions for user
IATA Supplemental Information
Not available.

IMDG
UN number          UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates), MARINE POLLUTANT
Transport hazard class(es)
    Class             9
    Subsidiary risk   -
    Packing group     III
Marine pollutant
EmS
    F-A, S-F
Special precautions for user
IMDG Supplemental Information
Not available.

ADR
UN number          UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates)
Transport hazard class(es)
    Class             9
    Subsidiary risk   -
    Hazard No. (ADR)  Not available.
    Tunnel restriction code Not available.
    Packing group     III
Environmental hazards
    Marine pollutant  Yes
Special precautions for user
ADR Supplemental Information
Not available.
15. Regulatory information

**US federal regulations**

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

- **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
  - Not regulated.
- **CERCLA Hazardous Substance List (40 CFR 302.4)**
  - Not listed.
- **SARA 304 Emergency release notification**
  - Not regulated.
  - Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

- Hazard categories
  - Immediate Hazard - Yes
  - Delayed Hazard - Yes
  - Fire Hazard - No
  - Pressure Hazard - No
  - Reactivity Hazard - No

- **SARA 302 Extremely hazardous substance**
  - Not listed.
- **SARA 311/312 Hazardous chemical**
  - No
- **SARA 313 (TRI reporting)**

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<tr>
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<th>% by wt.</th>
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<tr>
<td>Acrylic acid ester</td>
<td>Proprietary</td>
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**Other federal regulations**

- **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
  - Acrylic acid ester (CAS Proprietary)
- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
  - Not regulated.
- **Safe Drinking Water Act (SDWA)**
  - Not regulated.

**Other information**

- VOC content (less water, less exempt compounds) = <20 g/L (U.S. requirement, not for emissions)
- US EPA Method 24
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date: 07-Mar-2016
Revision date: 09-Feb-2018
Version #: 06

Other information: This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer: This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Explanation of abbreviations

- ACGIH: American Conference of Governmental Industrial Hygienists
- CAS: Chemical Abstracts Service
- CERCLA: Comprehensive Environmental Response Compensation and Liability Act
- CFR: Code of Federal Regulations
- COC: Cleveland Open Cup
- DOT: Department of Transportation
- EPCRA: Emergency Planning and Community Right-to-Know Act (aka SARA)
- IARC: International Agency for Research on Cancer
- NIOSH: National Institute for Occupational Safety and Health
- NTP: National Toxicology Program
- OSHA: Occupational Safety and Health Administration
- PEL: Permissible Exposure Limit
- RCRA: Resource Conservation and Recovery Act
- REC: Recommended
- REL: Recommended Exposure Limit
- SARA: Superfund Amendments and Reauthorization Act of 1986
- STEL: Short-Term Exposure Limit
- TCLP: Toxicity Characteristics Leaching Procedure
- TLV: Threshold Limit Value
- TSCA: Toxic Substances Control Act
- VOC: Volatile Organic Compounds