1. Identification

Product identifier: CP837Series

Other means of identification:
- Synonyms: HP HDR245 Magenta Scitex Ink
- Recommended use: Inkjet printing
- Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone:
- HP Inc. health effects line (Toll-free within the US): 1-800-457-4209
  (Direct): 1-760-710-0048
- HP Inc. Customer Care Line (Toll-free within the US): 1-800-474-6836
  (Direct): 1-208-323-2551
- Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Not classified.

Physical hazards: Skin corrosion/irritation - Category 2
Health hazards:
- Sensitization, skin - Category 1
- Reproductive toxicity - Category 2
- Specific target organ toxicity, repeated exposure - Category 1

Environmental hazards: Hazardous to the aquatic environment, long-term hazard - Category 2

OSHA defined hazards: Not classified.

Label elements:

Signal word: Danger

Hazard statement:
Suspected of damaging fertility. Causes skin irritation. May cause an allergic skin reaction. Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.

Precautionary statement:

Prevention:
Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Avoid release to the environment.

Response:
IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical attention/advice. Call a POISON CENTER/doctor/physician if you feel unwell. Get medical attention/advice if you feel unwell. Collect spillage. Wash contaminated clothing before reuse.
Storage
Store locked up.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.

Diphenyl (2,4,6-trimethylbenzoyl) phosphineoxide - In animal testing, risk of impaired fertility was shown only after repeated ingestion of very high doses of this substance.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic acid ester*</td>
<td>Proprietary*</td>
<td>&lt;30</td>
<td></td>
</tr>
<tr>
<td>Dipropylene Glycol Diacylate*</td>
<td>Proprietary*</td>
<td>&lt;30</td>
<td></td>
</tr>
<tr>
<td>Glycerol, propoxylated, esters with acrylic acid*</td>
<td>Proprietary*</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>Acrylate ester 3*</td>
<td>Proprietary*</td>
<td>&lt;10</td>
<td></td>
</tr>
<tr>
<td>Acrylic acid, Monoalkyl Ester*</td>
<td>Proprietary*</td>
<td>&lt;10</td>
<td></td>
</tr>
<tr>
<td>Acrylated oligoamine resin</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Diphenyl (2,4,6-trimethylbenzoyl) phosphine*</td>
<td>Proprietary*</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Pigment red*</td>
<td>Proprietary*</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Vinylvcaprolactam*</td>
<td>Proprietary*</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>1,6-Hexanediol diacrylate</td>
<td>13048-33-4</td>
<td>&lt;1</td>
<td></td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation
Move to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry powder. Carbon dioxide (CO2). Water may be ineffective.

Unsuitable extinguishing media
Water may be ineffective. Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Fire fighting equipment/instructions
Avoid runoff into storm sewers and ditches which lead to waterways.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment. Do not touch or walk through spilled material.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.
Conditions for safe storage, including any incompatibilities

Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.

8. Exposure controls/personal protection

Occupational exposure limits

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

US. Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,6-Hexanediol diacrylate</td>
<td>TWA</td>
<td>1 mg/m³</td>
</tr>
<tr>
<td>(CAS 13048-33-4)</td>
<td></td>
<td>0.11 ppm</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Exposure limits have not been established for this product.

Appropriate engineering controls

Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

Skin protection

Hand protection

Recommended gloves: Nitrile 6 mil minimum thickness. Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Thermal hazards

Not available.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Magenta

Odor

Characteristic.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

> 230.0 °F (> 110.0 °C) Setaflash Closed Cup (Estimated)

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

Not available.

Flammability limit - upper (%)

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Solubility(ies)

Solubility (water)

Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information For other VOC regulatory data/information see Section 15.

\[ \text{VOC} \leq 20 \text{ g/l Method 24/ASTM D5409-93} \]

10. Stability and reactivity

Reactivity Not available.
Chemical stability Stable under normal storage conditions.
Possibility of hazardous reactions Hazardous polymerization can occur with decreased inhibitor content.
Conditions to avoid Exposure to sunlight.
Incompatible materials Incompatible with strong bases and oxidizing agents. Alkaline metals
Hazardous decomposition products Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

- Inhalation Inhalation may result in mild irritation to the respiratory system.
- Skin contact Causes skin irritation. May cause sensitization by skin contact.
- Eye contact Contact with eyes may result in mild irritation.
- Ingestion Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Not available.
Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Non-corrosive. Not a known irritant. Based on available data, the classification criteria are not met. (OECD 437)
Respiratory or skin sensitization
- Respiratory sensitization Based on available data, the classification criteria are not met.
- Skin sensitization May cause sensitization by skin contact.
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity
- IARC Monographs. Overall Evaluation of Carcinogenicity Not listed.
- US. National Toxicology Program (NTP) Report on Carcinogens Not listed.
Reproductive toxicity Suspected of damaging fertility.
Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure.
Aspiration hazard Based on available data, the classification criteria are not met.
Further information Complete toxicity data are not available for this specific formulation.

12. Ecological information

Aquatic toxicity Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. This product has not been tested for ecological effects.
No ecotoxicity data noted for the ingredient(s).

Not available.

Not available.

Not available.

13. Disposal considerations

Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT

UN number UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates), MARINE POLLUTANT
Transport hazard class(es) 9
Class
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant Yes
Special precautions for user Not available.

DOT Supplemental Information

DOT Classification only applies to shipments within the US and Puerto Rico.

IATA

UN number UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates)
Transport hazard class(es) 9
Class
Subsidiary risk -
Packing group III
Environmental hazards
Special precautions for user Not available.

IMDG

UN number UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates), MARINE POLLUTANT
Transport hazard class(es) 9
Class
Subsidiary risk -
Packing group III
Marine pollutant Yes
EmS F-A, S-F
Special precautions for user Not available.

ADR

UN number UN3082
UN proper shipping name Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates)
Transport hazard class(es) 9
Class
Subsidiary risk -
Hazard No. (ADR) Not available.
Tunnel restriction code Not available.
Packing group III
Environmental hazards
Special precautions for user Not available.
15. Regulatory information

US federal regulations

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
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<tr>
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<th>% by wt.</th>
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<tbody>
<tr>
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<td>&lt;30</td>
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</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Acrylic acid ester (CAS Proprietary)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

Other information
VOC content (less water, less exempt compounds) = <20 g/L (U.S. requirement, not for emissions)
US EPA Method 24
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>07-Mar-2016</th>
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<tbody>
<tr>
<td>Revision date</td>
<td>09-Feb-2018</td>
</tr>
<tr>
<td>Version #</td>
<td>06</td>
</tr>
<tr>
<td>Other information</td>
<td>This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).</td>
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</tbody>
</table>

Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Explanation of abbreviations

- **ACGIH**: American Conference of Governmental Industrial Hygienists
- **CAS**: Chemical Abstracts Service
- **CERCLA**: Comprehensive Environmental Response Compensation and Liability Act
- **CFR**: Code of Federal Regulations
- **COC**: Cleveland Open Cup
- **DOT**: Department of Transportation
- **EPCRA**: Emergency Planning and Community Right-to-Know Act (aka SARA)
- **IARC**: International Agency for Research on Cancer
- **NIOSH**: National Institute for Occupational Safety and Health
- **NTP**: National Toxicology Program
- **OSHA**: Occupational Safety and Health Administration
- **PEL**: Permissible Exposure Limit
- **RCRA**: Resource Conservation and Recovery Act
- **REC**: Recommended
- **REL**: Recommended Exposure Limit
- **SARA**: Superfund Amendments and Reauthorization Act of 1986
- **STEL**: Short-Term Exposure Limit
- **TCLP**: Toxicity Characteristics Leaching Procedure
- **TLV**: Threshold Limit Value
- **TSCA**: Toxic Substances Control Act
- **VOC**: Volatile Organic Compounds