1. Identification

Product identifier: CP831Series

Other means of identification

Synonyms: HP HDR250 Black Scitex Ink

Recommended use: Inkjet printing

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:

- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 2A
- Sensitization, skin: Category 1
- Reproductive toxicity: Category 2
- Specific target organ toxicity, single exposure: Category 3 respiratory tract irritation
- Specific target organ toxicity, repeated exposure: Category 1

Environmental hazards:

- Hazardous to the aquatic environment, long-term hazard: Category 2

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Suspected of damaging fertility. May cause respiratory irritation. Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.

Precautionary statement Prevention:

Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Avoid release to the environment.
Response
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF exposed or concerned: Get medical attention/advice. Call a POISON CENTER/doctor/physician if you feel unwell. Collect spillage. Take off contaminated clothing and wash before reuse.

Storage
Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)
Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA. Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.

Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide - In animal testing, risk of impaired fertility was shown only after repeated ingestion of very high doses of this substance.

Supplemental information
None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic acid ester*</td>
<td>Proprietary*</td>
<td>&lt;30</td>
<td></td>
</tr>
<tr>
<td>Vinylcaprolactam*</td>
<td>Proprietary*</td>
<td>&lt;20</td>
<td></td>
</tr>
<tr>
<td>Octyl decyl acrylate</td>
<td>Proprietary</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>Acrylate ester 6*</td>
<td>Proprietary*</td>
<td>&lt;7.5</td>
<td></td>
</tr>
<tr>
<td>2-propenoic Acid, Reaction Products With Pentaerythritol</td>
<td>1245638-61-2</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Butyl substituted ethyl acrylate*</td>
<td>Proprietary*</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Diphenyl (2,4,6-trimethylbenzoyl) phosphine*</td>
<td>Proprietary*</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Urethane acrylate oligomer A</td>
<td>68412-43-1</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Acrylated oligoamine resin</td>
<td>Proprietary</td>
<td>&lt;2.5</td>
<td></td>
</tr>
<tr>
<td>Glycerol, propxylated, esters with acrylic acid*</td>
<td>Proprietary*</td>
<td>&lt;1</td>
<td></td>
</tr>
<tr>
<td>Substituted Phosphine Oxide*</td>
<td>Proprietary*</td>
<td>&lt;1</td>
<td></td>
</tr>
</tbody>
</table>

Composition comments
Carbon black is present only in a bound form in this preparation.

4. First-aid measures

Inhalation
Move to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry powder. Carbon dioxide (CO2). Water may be ineffective.

Unsuitable extinguishing media
Water may be ineffective. Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.
Avoid runoff into storm sewers and ditches which lead to waterways.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

Wear appropriate personal protective equipment. Do not touch or walk through spilled material.

**Methods and materials for containment and cleaning up**

Not available.

**Environmental precautions**

Do not let product enter drains. Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

### 7. Handling and storage

**Precautions for safe handling**

Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**

Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.

### 8. Exposure controls/personal protection

**Occupational exposure limits**

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

**US. NIOSH: Pocket Guide to Chemical Hazards**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
</tbody>
</table>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Exposure limits have not been established for this product.

**Appropriate engineering controls**

Not available.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

**Skin protection**

**Hand protection**

Recommended gloves: Nitrile 6 mil minimum thickness. Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing.

**Respiratory protection**

Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

**Thermal hazards**

Not available.

**General hygiene considerations**

Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

### 9. Physical and chemical properties

**Appearance**

**Physical state**

Liquid.

**Form**

Liquid.

**Color**

Black.

**Odor**

Characteristic.

**Odor threshold**

Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range Not available.
Flash point > 230.0 °F (> 110.0 °C) Closed Cup EPA Method 1020
Evaporation rate Not available.
Flammability (solid, gas) Not available.
Upper/lower flammability or explosive limits
  Flammability limit - lower (%) Not available.
  Flammability limit - upper (%) Not available.
  Explosive limit - lower (%) Not available.
  Explosive limit - upper (%) Not available.
Vapor pressure Not available.
Vapor density Not available.
Solubility(ies)
  Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.
Other information For other VOC regulatory data/information see Section 15.
  VOC 18 g/L Method 24/ASTM D5403-93

10. Stability and reactivity
Reactivity Not available.
Chemical stability Stable under normal storage conditions.
Possibility of hazardous reactions Hazardous polymerization can occur with decreased inhibitor content.
Conditions to avoid Exposure to sunlight.
Incompatible materials Incompatible with strong bases and oxidizing agents. alkaline metals
Hazardous decomposition products Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information
Information on likely routes of exposure
  Inhalation May cause irritation to the respiratory system.
  Skin contact Causes skin irritation. May cause sensitization by skin contact.
  Eye contact Causes serious eye irritation.
  Ingestion Ingestion is not a likely route of exposure.
Symptoms related to the physical, chemical and toxicological characteristics Not available.
Information on toxicological effects
  Acute toxicity Based on available data, the classification criteria are not met.
  Components Species Test Results
  Carbon black (CAS 1333-86-4)
    Acute Oral
    LD50 Rat > 10000 mg/kg
  Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation
Causes serious eye irritation. Caused moderate irritation in rabbit (OECD 405).

Respiratory or skin sensitization
Respiratory sensitization
Based on available data, the classification criteria are not met.
Skin sensitization
May cause sensitization by skin contact.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation. Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity
Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Suspected of damaging fertility.

Specific target organ toxicity - single exposure
May cause irritation to the respiratory system.

Specific target organ toxicity - repeated exposure
Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation

12. Ecological information
Aquatic toxicity
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. This product has not been tested for ecological effects.

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations
Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT
UN number
UN3082
UN proper shipping name
Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates), MARINE POLLUTANT
Transport hazard class(es)
Class 9
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant Yes
Special precautions for user
Not available.

DOT Supplemental Information
DOT Classification only applies to shipments within the US and Puerto Rico.

IATA
UN number
UN3082
UN proper shipping name
Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates)
Transport hazard class(es)
Class 9
15. Regulatory information

US federal regulations

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories  Immediate Hazard - Yes
                      Delayed Hazard - Yes
                      Fire Hazard - No
                      Pressure Hazard - No
                      Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>% by wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic acid ester</td>
<td>Proprietary</td>
<td>&lt;30</td>
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</table>

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Acrylic acid ester (CAS Proprietary)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [<= 10 MICROMETERS]) (CAS 1333-86-4)
Listed: February 21, 2003

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))
Carbon black (CAS 1333-86-4)

Other information
VOC content (less water, less exempt compounds) = 18 g/L (U.S. requirement, not for emissions)
US EPA Method 24

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date  13-Feb-2015
Revision date  20-Feb-2018
Version #  08

Other information
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.
Revision information

Hazard(s) identification: Hazard statement
Hazard(s) identification: Prevention
Hazard(s) identification: Response
Hazard(s) identification: Storage
Hazard(s) identification: Hazard(s) not otherwise classified (HNOC)
3. Composition / Information on Ingredients: Disclosure Overrides
Physical & Chemical Properties: Multiple Properties
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
Regulatory information: Regulatory information

Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>