SAFETY DATA SHEET

1. Identification
Product identifier
CP831Series
Other means of identification
Synonyms
HP HDR250 Black Scitex Ink
Recommended use
Inkjet printing
Recommended restrictions
None known.
Company identification
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020
HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification
Physical hazards
Not classified.
Health hazards
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Sensitization, skin Category 1
Reproductive toxicity Category 2
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation
Specific target organ toxicity, repeated exposure Category 1
Environmental hazards
Hazardous to the aquatic environment, long-term hazard Category 2
OSHA defined hazards
Not classified.

Label elements
Signal word
Danger
Hazard statement
Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Suspected of damaging fertility. May cause respiratory irritation. Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.
Precautionary statement
Prevention
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P271 - Use only outdoors or in a well-ventilated area.
P202 - Do not handle until all safety precautions have been read and understood.
P201 - Obtain special instructions before use.
P270 - Do not eat, drink or smoke when using this product.
P264 - Wash hands thoroughly after handling.
P273 - Avoid release to the environment.
Response

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice/attention.
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention.
P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P308 + P313 - IF exposed or concerned: Get medical attention/advice.
P312 - Call a POISON CENTER/doctor/physician if you feel unwell.
P391 - Collect spillage.
P362 - Take off contaminated clothing and wash before reuse.

Storage

P405 - Store locked up.
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.

Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the components present in this formulation at concentrations equal to or greater than 0.1% are listed by EU, MAK, IARC, NTP or OSHA.

Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide - In animal testing, risk of impaired fertility was shown only after repeated ingestion of very high doses of this substance.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylic acid ester</td>
<td>Proprietary</td>
<td>&lt;30</td>
<td></td>
</tr>
<tr>
<td>Vinilcaprolactam</td>
<td>Proprietary</td>
<td>&lt;20</td>
<td></td>
</tr>
<tr>
<td>TRADE SECRET</td>
<td>Proprietary</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>Acrylate ester</td>
<td>Proprietary</td>
<td>&lt;7.5</td>
<td></td>
</tr>
<tr>
<td>Aliphatic urethane acrylate</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Diphenyl (2,4,6-trimethylbenzoyl) phosphine</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Urethane acrylate oligomer A</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Urethane acrylate oligomer B</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Acrylated oligoamine resin</td>
<td>Proprietary</td>
<td>&lt;2.5</td>
<td></td>
</tr>
<tr>
<td>Glycerol, propxyalted, esters with acrylic acid</td>
<td>Proprietary</td>
<td>&lt;1</td>
<td></td>
</tr>
<tr>
<td>Substituted phosphine oxide</td>
<td>Proprietary</td>
<td>&lt;1</td>
<td></td>
</tr>
</tbody>
</table>

Composition comments

Carbon black is present only in a bound form in this preparation.

4. First-aid measures

Inhalation

Move to fresh air. If symptoms persist, get medical attention.

Skin contact

Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

Eye contact

Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion

If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.

Most important symptoms/effects, acute and delayed

Not available.
5. Fire-fighting measures

Suitable extinguishing media
Dry powder. Carbon dioxide (CO2). Water may be ineffective.

Unsuitable extinguishing media
Water may be ineffective. Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

Fire-fighting equipment/instructions
Avoid runoff into storm sewers and ditches which lead to waterways.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment. Do not touch or walk through spilled material.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

Skin protection
Hand protection
Recommended gloves: Nitrile 6 mil minimum thickness. Wear appropriate chemical resistant gloves.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Thermal hazards
Not available.
General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

9. Physical and chemical properties
Appearance
Physical state: Liquid.
Color: Black.
Odor: Characteristic.
Odor threshold: Not available.
pH: Not available.
Melting point/freezing point: Not available.
Initial boiling point and boiling range: Not available.
Flash point: > 230.0 °F (> 110.0 °C) Closed Cup
Evaporation rate: Not available.
Flammability (solid, gas): Not available.
Upper/lower flammability or explosive limits
Flammability limit - lower (%): Not available.
Flammability limit - upper (%): Not available.
Explosive limit - lower (%): Not available.
Explosive limit - upper (%): Not available.
Vapor pressure: Not available.
Solubility(ies)
Solubility (water): Not available.
Partition coefficient (n-octanol/water): Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: Not available.
Other information: For other VOC regulatory data/information see Section 15.
VOC (Weight %): 18 g/L Method 24/ASTM D5403-93

10. Stability and reactivity
Reactivity: Not available.
Chemical stability: Stable under normal storage conditions.
Possibility of hazardous reactions: Hazardous polymerization can occur with decreased inhibitor content.
Conditions to avoid: Exposure to sunlight.
Incompatible materials: Incompatible with strong bases and oxidizing agents. alkaline metals
Hazardous decomposition products: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information
Symptoms related to the physical, chemical and toxicological characteristics: Not available.
Information on toxicological effects
Acute toxicity: Based on available data, the classification criteria are not met.
Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation. Caused moderate irritation in rabbit (OECD 405).

Respiratory or skin sensitization
Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
May cause sensitization by skin contact.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation. Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity
Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

Reproductive toxicity
Suspected of damaging fertility.

Specific target organ toxicity
- single exposure
May cause irritation to the respiratory system.

Specific target organ toxicity
- repeated exposure
Causes damage to organs (liver, respiratory system) through prolonged or repeated exposure.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation.

Components
<table>
<thead>
<tr>
<th>Carbon black (CAS 1333-86-4)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute</td>
</tr>
<tr>
<td>Oral</td>
</tr>
<tr>
<td>LD50</td>
</tr>
<tr>
<td>Rat</td>
</tr>
<tr>
<td>&gt; 8000 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information
Aquatic toxicity
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. This product has not been tested for ecological effects.

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations
Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information
DOT
UN number
UN3082
UN proper shipping name
Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates)
Transport hazard class(es)
Class 9
Subsidiary risk
- 
Packaging group
III
Environmental hazards
Marine pollutant
Yes
Special precautions for user
Not available.

DOT supplemental information
DOT Classification only applies to shipments within the US and Puerto Rico.
IATA

| UN number | UN3082 
| UN proper shipping name | Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates) 
| Transport hazard class(es) | 9 
| Class | 9 
| Subsidiary risk | - 
| Packing group | III 
| Environmental hazards | Yes 
| Special precautions for user | Not available. 

IMDG

| UN number | UN3082 
| UN proper shipping name | Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates), MARINE POLLUTANT 
| Transport hazard class(es) | 9 
| Class | 9 
| Subsidiary risk | - 
| Packing group | III 
| Environmental hazards | Yes 
| Marine pollutant | Yes 
| EmS | F-A, S-F 
| Special precautions for user | Not available. 

ADR

| Proper shipping name | Environmentally Hazardous Substance, Liquid, N.O.S. (Acrylates) 
| Hazard class | 9 
| UN number | 3082 
| Packing group | III 
| Marine pollutant | Yes 

DOT; IATA; IMDG
15. Regulatory information

US federal regulations

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
Carbon black (CAS 1333-86-4)

US. New Jersey Worker and Community Right-to-Know Act
Carbon black (CAS 1333-86-4)

US. Pennsylvania Worker and Community Right-to-Know Law
Carbon black (CAS 1333-86-4)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [<= 10 MICROMETERS]) (CAS 1333-86-4)
Listed: February 21, 2003

Other information
VOC content (less water, less exempt compounds) = 18 g/L (U.S. requirement, not for emissions)
US EPA Method 24

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.
16. Other information, including date of preparation or last revision

Issue date 13-Feb-2015
Revision date 18-Jul-2016
Version # 07

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
Composition / Information on Ingredients
Exposure controls/personal protection: <INDENT>Hand protection

Manufacturer information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
(Direct) +972 (9) 892-4628

Explanation of abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR Code of Federal Regulations
COC Cleveland Open Cup
DOT Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
RCRA Resource Conservation and Recovery Act
REC Recommended
REL Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV Threshold Limit Value
TSCA Toxic Substances Control Act
VOC Volatile Organic Compounds