SAFETY DATA SHEET

1. Identification

Product identifier: CN989 Series

Other means of identification:

- Synonyms: HP Scitex TJ100 Flash Black Ink

Recommended use: Inkjet printing.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020
HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Flammable liquids, Category 4

Health hazards:
- Acute toxicity, dermal, Category 4
- Serious eye damage/eye irritation, Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Combustible liquid. Harmful in contact with skin. Causes serious eye damage.

Precautionary statement

Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Wear protective gloves/protective clothing/eye protection/face protection.

Response: In case of fire: Use sand, carbon dioxide (CO2) or dry chemical to extinguish. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. Call a POISON CENTER/doctor/physician if you feel unwell.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate</td>
<td></td>
<td>112-07-2</td>
<td>&lt;80</td>
</tr>
<tr>
<td>2-methoxy-1-methylethylacetate</td>
<td></td>
<td>108-65-6</td>
<td>&lt;15</td>
</tr>
<tr>
<td>Black Pigment*</td>
<td>Proprietary*</td>
<td></td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td></td>
<td>108-94-1</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Vinyl chloride-vinyl acetate copolymer*</td>
<td></td>
<td></td>
<td>&lt;5</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td></td>
<td>100-41-4</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

Composition comments
Carbon black is present only in a bound form in this preparation.

4. First-aid measures

Inhalation
Move person to fresh air immediately.
If symptoms persist, get immediate medical attention.

Skin contact
In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse.
Get medical attention, if needed.

Eye contact
In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Get medical attention immediately.

Ingestion
Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.
Get medical attention immediately.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: sand, carbon dioxide (CO2), and dry chemical.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Firefighters should wear full protective clothing including self contained breathing apparatus. Avoid runoff into storm sewers and ditches which lead to waterways.

Fire fighting equipment/instructions
Move containers from fire area if you can do it without risk.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Avoid contact with skin. Avoid inhalation of vapors or mists.
Do not touch or walk through spilled material. Ensure adequate ventilation. Remove all sources of ignition.
Use personal protective equipment to minimize exposure to skin and eye. In the case of vapor formation use a respirator with an approved filter.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product.
Use with adequate ventilation.
Wear personal protective equipment.

Conditions for safe storage, including any incompatibilities
Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.

8. Exposure controls/personal protection

Occupational exposure limits
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>PEL</td>
<td>200 mg/m³</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>PEL</td>
<td>435 mg/m³</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>20 ppm</td>
<td></td>
</tr>
<tr>
<td>Black Pigment</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>STEL</td>
<td>50 ppm</td>
<td></td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>TWA</td>
<td>20 ppm</td>
<td></td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>33 mg/m³</td>
</tr>
<tr>
<td>Black Pigment</td>
<td>TWA</td>
<td>5 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>STEL</td>
<td>25 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>125 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>435 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

### US. Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methoxy-1-methylethylac etate (CAS 108-65-6)</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Biological limit values

#### ACGIH Biological Exposure Indices

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>80 mg/l</td>
<td>1,2-Cyclohexanediol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td></td>
<td>8 mg/l</td>
<td>Cyclohexanol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>0.7 g/g</td>
<td>Sum of mandelic acid and phenylglyoxylic acid</td>
<td>Creatinine in urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

### Exposure guidelines

#### US. ACGIH Threshold Limit Values

- Cyclohexanone (CAS 108-94-1): Can be absorbed through the skin.

#### US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

- CYCLOHEXANONE (CAS 108-94-1): Can be absorbed through the skin.
- PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE (CAS 108-65-6): Can be absorbed through the skin.
US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).
Cyclohexanone (CAS 108-94-1) Skin designation applies.

US. NIOSH: Pocket Guide to Chemical Hazards
Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Appropriate engineering controls
Not available.

Individual protection measures, such as personal protective equipment
Eye/face protection
Wear safety glasses; chemical goggles (if splashing is possible). 
Eye wash fountain and emergency showers are recommended.

Skin protection
Hand protection
Recommended gloves: Nitrile 6 mil minimum thickness.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Thermal hazards
Not available.

General hygiene considerations
Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing.
When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.
Laundry contaminated clothing before reuse.

9. Physical and chemical properties

Appearance
Physical state
Not available.
Form
Liquid.
Color
Black.

Odor
Solvent.

Odor threshold
Not available.

pH
Not available.

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
>= 149.0 °F (>= 65.0 °C) Closed Cup EPA Method 1020

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Vapor density
Not available.

Solubility(ies)
Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

Other information
For other VOC regulatory data/information see Section 15.

VOC
< 893 g/L EPA Method 1020
10. Stability and reactivity

Reactivity: Not available.
Chemical stability: Stable at normal conditions.
Possibility of hazardous reactions: None known.
Conditions to avoid: Heat, flames and sparks.
Incompatible materials: Not available.
Hazardous decomposition products: Not available.

11. Toxicological information

Information on likely routes of exposure

Inhalation: Inhalation may result in mild irritation to the respiratory system.
Skin contact: Contact with skin may result in mild irritation.
Eye contact: Causes serious eye irritation.
Ingestion: Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics: Not available.

Information on toxicological effects

Acute toxicity: Harmful in contact with skin.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Oral</td>
<td>LD50 Rat</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Dermal</td>
<td>LD50 Rabbit</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>LC50 Mouse</td>
<td>&gt; 8000 ppm, 20 Minutes</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>35.5 mg/l</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4000 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>55 mg/l</td>
</tr>
<tr>
<td>Oral</td>
<td>LD50 Rat</td>
<td>3500 mg/kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.5 g/kg</td>
</tr>
<tr>
<td>Other</td>
<td>LD50 Mouse</td>
<td>2272 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation: Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization: Based on available data, the classification criteria are not met.
Skin sensitization: Based on available data, the classification criteria are not met.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity

Black Pigment (CAS Proprietary): 2B Possibly carcinogenic to humans.
Cyclohexanone (CAS 108-94-1) 3 Not classifiable as to carcinogenicity to humans.
Vinyl chloride-vinyl acetate copolymer (CAS Proprietary) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation.

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea EC50</td>
<td>Water flea (Daphnia magna)</td>
<td>1.37 - 4.4 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>7.5 - 11 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)
<table>
<thead>
<tr>
<th>Component</th>
<th>Kow</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone</td>
<td>0.81</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td>3.15</td>
</tr>
</tbody>
</table>

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT
<table>
<thead>
<tr>
<th>UN number</th>
<th>UN proper shipping name</th>
<th>Transport hazard class(es)</th>
<th>Special precautions for user</th>
</tr>
</thead>
<tbody>
<tr>
<td>NA1993</td>
<td>Combustible liquid n.o.s. (2-methoxy-1-methylethyl acetate, cyclohexanone)</td>
<td>Combustible</td>
<td>Not available.</td>
</tr>
<tr>
<td>Class</td>
<td>Subsidiary risk</td>
<td></td>
<td></td>
</tr>
<tr>
<td>III</td>
<td>Packing group</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DOT Supplemental Information
DOT Classification only applies to shipments within the US and Puerto Rico.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
Material name: CN989 Series

16. Other information, including date of preparation or last revision

Issue date 28-Apr-2015
Revision date 28-Feb-2018
Version # 05
Other information This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.
Revision information

Hazard(s) identification: Prevention
Hazard(s) identification: Response
Hazard(s) identification: Hazard(s) not otherwise classified (HNOC)
Toxicological information: Carcinogenicity
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
Regulatory information: Regulatory information

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS       Chemical Abstracts Service
CERCLA  Comprehensive Environmental Response Compensation and Liability Act
CFR      Code of Federal Regulations
COC      Cleveland Open Cup
DOT      Department of Transportation
EPCRA    Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC     International Agency for Research on Cancer
NIOSH    National Institute for Occupational Safety and Health
NTP      National Toxicology Program
OSHA     Occupational Safety and Health Administration
PEL      Permissible Exposure Limit
RCRA     Resource Conservation and Recovery Act
REC      Recommended
REL      Recommended Exposure Limit
SARA     Superfund Amendments and Reauthorization Act of 1986
STEL     Short-Term Exposure Limit
TCLP     Toxicity Characteristics Leaching Procedure
TLV      Threshold Limit Value
TSCA     Toxic Substances Control Act
VOC      Volatile Organic Compounds