1. Identification

Product identifier: CN986 Series

Other means of identification:
- Synonyms: HP Scitex TJ100 Flash Cyan Ink
- Recommended use: Inkjet printing.
- Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Flammable liquids, Category 4

Health hazards:
- Acute toxicity, dermal, Category 4
- Serious eye damage/eye irritation, Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Combustible liquid. Harmful in contact with skin. Causes serious eye damage.

Precautionary statement

Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Wear protective gloves/protective clothing/eye protection/face protection.

Response: In case of fire: Use sand, carbon dioxide (CO2) or dry chemical to extinguish. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. Call a POISON CENTER/doctor/physician if you feel unwell.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate</td>
<td></td>
<td>112-07-2</td>
<td>&lt;70</td>
</tr>
<tr>
<td>2-methoxy-1-methylethylacetate</td>
<td></td>
<td>108-65-6</td>
<td>&lt;20</td>
</tr>
<tr>
<td>Vinyl chloride-vinyl acetate</td>
<td>copolymer*</td>
<td>Proprietary*</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td></td>
<td>108-94-1</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Pigment Blue*</td>
<td></td>
<td>Proprietary*</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td></td>
<td>100-41-4</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation
Move person to fresh air immediately.
If symptoms persist, get immediate medical attention.

Skin contact
In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse.
Get medical attention, if needed.

Eye contact
In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Get medical attention immediately.

Ingestion
Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.
Get medical attention immediately.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media: sand, carbon dioxide (CO2), and dry chemical.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Firefighters should wear full protective clothing including self contained breathing apparatus. Avoid runoff into storm sewers and ditches which lead to waterways.

Fire fighting equipment/instructions
Move containers from fire area if you can do it without risk.

6. Accidental release measures

Avoid contact with skin. Avoid inhalation of vapors or mists.
Do not touch or walk through spilled material. Ensure adequate ventilation. Remove all sources of ignition.
Use personal protective equipment to minimize exposure to skin and eye. In the case of vapor formation use a respirator with an approved filter.

Environmental precautions
Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product.
Use with adequate ventilation.
Wear personal protective equipment.
Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.

8. Exposure controls/personal protection

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>PEL</td>
<td>200 mg/m³</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>PEL</td>
<td>435 mg/m³</td>
</tr>
</tbody>
</table>

### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>STEL</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
</tbody>
</table>

### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>33 mg/m³</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>100 mg/m³</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>STEL</td>
<td>545 mg/m³</td>
</tr>
</tbody>
</table>

### US. Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methoxy-1-methylethylacetate (CAS 108-65-6)</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Biological limit values

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>80 mg/l</td>
<td>1,2-Cyclohexanediol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td></td>
<td>8 mg/l</td>
<td>Cyclohexanol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>0.7 g/g</td>
<td>Sum of mandelic acid and phenylglyoxylic acid</td>
<td>Creatinine in urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

### Exposure guidelines

**US. ACGIH Threshold Limit Values**

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

**US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants**

CYCLOHEXANONE (CAS 108-94-1) Can be absorbed through the skin.

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE (CAS 108-65-6) Can be absorbed through the skin.

**US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).**

Cyclohexanone (CAS 108-94-1) Skin designation applies.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.
US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

Appropriate engineering controls
Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses; chemical goggles (if splashing is possible).
Eye wash fountain and emergency showers are recommended.

Skin protection
Hand protection
Recommended gloves: Nitrile 6 mil minimum thickness.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

Thermal hazards
Not available.

General hygiene considerations
Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing.
When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.
Launder contaminated clothing before reuse.

9. Physical and chemical properties

Appearance
Physical state
Not available.
Form
Liquid.
Color
Cyan
Odor
Solvent.
Odor threshold
Not available.
pH
Not available.
Melting point/freezing point
Not available.
Initial boiling point and boiling range
Not available.
Flash point
>= 149.0 °F (>= 65.0 °C) Closed Cup EPA Method 1020
Evaporation rate
Not available.
Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.
Vapor density
Not available.
Solubility(ies)
Solubility (water)
Not available.
Partition coefficient (n-octanol/water)
Not available.
Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
Viscosity
Not available.
Other information
For other VOC regulatory data/information see Section 15.
VOC
< 897 g/L Calculated

10. Stability and reactivity

Reactivity
Not available.
Chemical stability
Stable at normal conditions.
11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: Inhalation may result in mild irritation to the respiratory system.
- **Skin contact**: Contact with skin may result in mild irritation.
- **Eye contact**: Causes serious eye irritation.
- **Ingestion**: Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics

- Not available.

Information on toxicological effects

- **Acute toxicity**: Harmful in contact with skin.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>17800 mg/kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>17.8 ml/kg</td>
</tr>
<tr>
<td><strong>Inhalation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Mouse</td>
<td>&gt; 8000 ppm, 20 Minutes</td>
</tr>
<tr>
<td></td>
<td></td>
<td>35.5 mg/l</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>4000 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>55 mg/l</td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>3500 mg/kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.5 g/kg</td>
</tr>
<tr>
<td><strong>Other</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>2272 mg/kg</td>
</tr>
</tbody>
</table>

- **Skin corrosion/irritation**: Based on available data, the classification criteria are not met.
- **Serious eye damage/eye irritation**: Causes serious eye damage.

Respiratory or skin sensitization

- **Respiratory sensitization**: Based on available data, the classification criteria are not met.
- **Skin sensitization**: Based on available data, the classification criteria are not met.

Germ cell mutagenicity

- Based on available data, the classification criteria are not met.

Carcinogenicity

- **IARC Monographs. Overall Evaluation of Carcinogenicity**
  - Cyclohexanone (CAS 108-94-1): 3 Not classifiable as to carcinogenicity to humans.
  - Vinyl chloride-vinyl acetate copolymer (CAS Proprietary): 3 Not classifiable as to carcinogenicity to humans.

  - Not regulated.

- **US. National Toxicology Program (NTP) Report on Carcinogens**
  - Not listed.

Reproductive toxicity

- Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure

- Based on available data, the classification criteria are not met.
Specific target organ toxicity - repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation.

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia magna) 1.37 - 4.4 mg/l, 48 hours</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) 7.5 - 11 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Partition coefficient n-octanol / water (log Kow)

<table>
<thead>
<tr>
<th>Component</th>
<th>Log Kow</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone</td>
<td>0.81</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td>3.15</td>
</tr>
</tbody>
</table>

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT

<table>
<thead>
<tr>
<th>UN number</th>
<th>NA1993</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Combustible liquid n.o.s. (2-methoxy-1-methylethyl acetate, cyclohexanone) -Not regulated in quantities less than 119 gallons</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>Combustible</td>
</tr>
<tr>
<td>Class</td>
<td>-</td>
</tr>
<tr>
<td>Subsidiary risk</td>
<td>III</td>
</tr>
<tr>
<td>Packing group</td>
<td>Not available.</td>
</tr>
<tr>
<td>DOT Supplemental Information</td>
<td>DOT Classification only applies to shipments within the US and Puerto Rico.</td>
</tr>
</tbody>
</table>

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Cyclohexanone (CAS 108-94-1) Listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.
Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - Yes
- Delayed Hazard - No
- Fire Hazard - Yes
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
- Not listed.

SARA 311/312 Hazardous chemical
- No

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  - Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  - Not regulated.
- Safe Drinking Water Act (SDWA)
  - Not regulated.
- FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
  - Cyclohexanone (CAS 108-94-1) Low priority

US state regulations
- US. California Proposition 65
  - Not Listed.

Other state regulations
- Not listed.

Other information
- VOC content (less water, less exempt compounds) = < 897 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)

Regulatory information
- All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date: 28-Apr-2015
Revision date: 28-Feb-2018
Version #: 06

Disclaimer
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision information
- Hazard(s) identification: Prevention
- Hazard(s) identification: Response
- Composition / Information on Ingredients: Ingredients
- Toxicological information: Eye contact
- Toxicological information: Ingestion
- Toxicological information: Inhalation
- Toxicological information: Skin contact
- Regulatory information: Regulatory information
<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>