1. Identification

Product identifier: CN981 Series

Other means of identification

Synonyms: HP Scitex TJ100 Supreme Magenta Ink

Recommended use: Inkjet printing.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Flammable liquids Category 4

Health hazards: Acute toxicity, dermal Category 4

Serious eye damage/eye irritation Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Combustible liquid. Harmful in contact with skin. Harmful if inhaled. Causes serious eye damage.

Precautionary statement

Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Wear protective gloves/protective clothing/eye protection/face protection. Avoid breathing dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area.

Response: In case of fire: Use sand, carbon dioxide (CO2) or dry chemical to extinguish. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.
3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate</td>
<td></td>
<td>112-07-2</td>
<td>&lt;80</td>
</tr>
<tr>
<td>2-methoxy-1-methylethylacetate</td>
<td></td>
<td>108-65-6</td>
<td>&lt;20</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td></td>
<td>108-94-1</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Pigment Red*</td>
<td>Proprietary*</td>
<td></td>
<td>&lt;5</td>
</tr>
<tr>
<td>Vinyl chloride-vinyl acetate copolymer*</td>
<td>Proprietary*</td>
<td></td>
<td>&lt;5</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td></td>
<td>100-41-4</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

4. First-aid measures

Inhalation
Move person to fresh air immediately.
If symptoms persist, get immediate medical attention.

Skin contact
In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse.
Get medical attention, if needed.

Eye contact
In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Get medical attention immediately.

Ingestion
Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.
Get medical attention immediately.

Most important symptoms/effects, acute and delayed

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: sand, carbon dioxide (CO2), and dry chemical.

Unsuitable extinguishing media
Not available.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Firefighters should wear full protective clothing including self contained breathing apparatus. Avoid runoff into storm sewers and ditches which lead to waterways.

Fire fighting equipment/instructions
Move containers from fire area if you can do it without risk.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Avoid contact with skin. Avoid inhalation of vapors or mists.
Do not touch or walk through spilled material. Ensure adequate ventilation. Remove all sources of ignition.
Use personal protective equipment to minimize exposure to skin and eye. In the case of vapor formation use a respirator with an approved filter.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product.
Use with adequate ventilation.
Wear personal protective equipment.

Conditions for safe storage, including any incompatibilities
Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.
8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>PEL</td>
<td>200 mg/m³</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>PEL</td>
<td>435 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

#### US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>STEL</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
</tbody>
</table>

#### US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Butoxyethyl acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>33 mg/m³</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>5 ppm</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>STEL</td>
<td>25 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>435 mg/m³</td>
</tr>
</tbody>
</table>

#### US. Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methoxy-1-methylethylacetate (CAS 108-65-6)</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

### Biological limit values

#### ACGIH Biological Exposure Indices

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>80 mg/l</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>8 mg/l</td>
</tr>
<tr>
<td></td>
<td>0.7 g/g</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>1,2-Cyclohexanediol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td></td>
<td>Cyclohexanol, with hydrolysis</td>
<td>Urine</td>
<td>*</td>
</tr>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td>Sum of mandelic acid and phenylglyoxylic acid</td>
<td>Creatinine in urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

### Exposure guidelines

#### US. ACGIH Threshold Limit Values

- Cyclohexanone (CAS 108-94-1): Can be absorbed through the skin.

#### US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

- CYCLOHEXANONE (CAS 108-94-1): Can be absorbed through the skin.
- PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE (CAS 108-65-6): Can be absorbed through the skin.
US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).
Cyclohexanone (CAS 108-94-1) Skin designation applies.

US. NIOSH: Pocket Guide to Chemical Hazards
Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A
Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Appropriate engineering controls
Not available.

Individual protection measures, such as personal protective equipment
Eye/face protection Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

Skin protection
Hand protection Recommended gloves: Nitrile 6 mil minimum thickness.
Other Wear appropriate chemical resistant clothing.
Respiratory protection Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.
Thermal hazards Not available.

General hygiene considerations
Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse.

9. Physical and chemical properties

Appearance
Physical state Not available.
Form Liquid.
Color Magenta
Odor Solvent.
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.
Initial boiling point and boiling range Not available.
Flash point 177.8 °F (81.0 °C) Closed Cup EPA Method 1020
Evaporation rate Not available.
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%) Not available.
Flammability limit - upper (%) Not available.
Explosive limit - lower (%) Not available.
Explosive limit - upper (%) Not available.

Vapor pressure Not available.
Vapor density Not available.

Solubility(ies)
Solubility (water) Not available.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Other information
For other VOC regulatory data/information see Section 15.
VOC < 897 g/L Calculated
10. Stability and reactivity

Reactivity: Not available.
Chemical stability: Stable at normal conditions.
Possibility of hazardous reactions: None known.
Conditions to avoid: Heat, flames and sparks.
Incompatible materials: Not available.
Hazardous decomposition products: Not available.

11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: Harmful if inhaled.
- **Skin contact**: Harmful in contact with skin.
- **Eye contact**: Causes serious eye damage.
- **Ingestion**: Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics: Not available.

Information on toxicological effects

- **Acute toxicity**: Harmful if inhaled. Harmful in contact with skin.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute Dermal LD50</td>
<td>Rabbit</td>
<td>17800 mg/kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>17.8 ml/kg</td>
</tr>
<tr>
<td>Inhalation LC50</td>
<td>Mouse</td>
<td>&gt; 8000 ppm, 20 Minutes</td>
</tr>
<tr>
<td></td>
<td></td>
<td>35.5 mg/l</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
<td>4000 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>55 mg/l</td>
</tr>
<tr>
<td>Oral LD50</td>
<td>Rat</td>
<td>3500 mg/kg</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3.5 g/kg</td>
</tr>
<tr>
<td>Other LD50</td>
<td>Mouse</td>
<td>2272 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation: Causes serious eye damage.

Respiratory or skin sensitization

- Respiratory sensitization: Based on available data, the classification criteria are not met.
- Skin sensitization: Based on available data, the classification criteria are not met.
- Germ cell mutagenicity: Based on available data, the classification criteria are not met.
- Carcinogenicity: Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cyclohexanone (CAS 108-94-1): 3 Not classifiable as to carcinogenicity to humans.
Vinyl chloride-vinyl acetate copolymer (CAS Proprietary): 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.
Based on available data, the classification criteria are not met.

Reproductive toxicity
Specific target organ toxicity - single exposure
Specific target organ toxicity - repeated exposure
Aspiration hazard
Further information

Complete toxicity data are not available for this specific formulation.

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethyl Benzene (CAS 100-41-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crustacea</td>
<td>EC50</td>
<td>Water flea (Daphnia magna)</td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
</tr>
</tbody>
</table>

Persistence and degradability
Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Cyclohexanone 0.81
Ethyl Benzene 3.15

Mobility in soil
Other adverse effects

13. Disposal considerations

Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information

DOT

UN number NA1993
UN proper shipping name Combustible liquid n.o.s. (2-methoxy-1-methylethyl acetate, cyclohexanone) -Not regulated in quantities less than 119 gallons

Transport hazard class(es)
Class Combustible
Subsidiary risk -
Packing group III

Special precautions for user
Not available.

DOT Supplemental Information

IATA Not regulated as dangerous goods.

IMDG Not regulated as dangerous goods.

ADR Not regulated as dangerous goods.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Cyclohexanone (CAS 108-94-1) Listed.

SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Chemical name | CAS number | % by wt.
--- | --- | ---
Ethyl Benzene | 100-41-4 | <1
Antimony | 7440-36-0 | >= 0.0005
Arsenic | 7440-38-2 | <= 0.0001
Arsenic | 7440-43-9 | <= 0.000001
Cadmium | 7440-48-4 | <= 0.000002
Cobalt | 7439-92-1 | <= 0.000005
Nickel | 7440-02-0 | <= 0.000002
Selenium | 7781-49-2 | >= 0.0003
Thallium | 7440-28-0 | <= 0.0001

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace
Cyclohexanone (CAS 108-94-1) Low priority

Other information
VOC content (less water, less exempt compounds) = < 897 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision
Issue date 30-Jan-2015
Revision date 22-Feb-2018
Version # 06
Other information This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).
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