1. Product and Company Identification

**Material name**: CN923 Series

**Version #**: 04

**Issue date**: 23-Apr-2010

**Revision date**: 19-Nov-2013

**Product use**: Inkjet printing

**Synonym(s)**: HP Scitex XL100 Supreme Light Magenta Ink

**Company identification**: Hewlett-Packard Company
3000 Hanover Street
Palo Alto, CA 94304-1185
United States
Telephone 650-857-5020

Hewlett-Packard health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazards Identification

**Potential health effects**

**Skin**: Harmful if absorbed through the skin. Contact with skin may result in irritation and Harmful if absorbed through the skin.

**Inhalation**: Harmful if inhaled. Inhalation may result in respiratory irritation.

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate</td>
<td>112-07-2</td>
<td>&lt;70</td>
</tr>
<tr>
<td>Propylene Glycol Monomethyl Ether Acetate</td>
<td>108-65-6</td>
<td>&lt;20</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td>108-94-1</td>
<td>&lt;15</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Non-hazardous components</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proprietary Polymer</td>
<td>Proprietary</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Vinyl chloride-vinyl acetate copolymer</td>
<td>Proprietary</td>
<td>&lt;5</td>
</tr>
<tr>
<td>High Molecular Weight Copolymer</td>
<td>Mixture</td>
<td>&lt;2.5</td>
</tr>
</tbody>
</table>

4. First Aid Measures

**General advice**: No information

**First aid procedures**

**Eye contact**: In case of contact, immediately flush eyes with large amounts of water, continuing to flush for 15 minutes. If irritation persists get medical attention.

**Skin contact**: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If irritation persists get medical attention. Remove and isolate contaminated clothing and shoes. Thoroughly wash (or discard) clothing and shoes before reuse.

**Inhalation**: Move to fresh air. If symptoms persist, get medical attention.

**Ingestion**: If swallowed, seek medical advice immediately and show this container or label.
Notes to physician

Treat symptomatically.

5. Fire Fighting Measures

Flammable properties

None known.

Extinguishing media

Suitable extinguishing media

CO2, water, dry chemical, or foam

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Fire fighting equipment/instructions

Firefighters should wear full protective clothing including self contained breathing apparatus.

Hazardous combustion products

Carbon monoxide and carbon dioxide.

6. Accidental Release Measures

Personal precautions

Ensure adequate ventilation.

Methods for cleaning up

Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

Other information

Soak up with inert absorbent material. Dispose of in compliance with federal, state, and local regulations.

7. Handling and Storage

Handling

Avoid breathing vapors or mists of this product. Avoid contact with skin, eyes and clothing. Do not taste or swallow. Keep away from heat, sparks and open flame - No smoking. Use only with adequate ventilation. Wash thoroughly after handling.

Storage

Store in accordance with local/regional/national/international regulation. Keep in a well-ventilated place. Keep container closed when not in use.

8. Exposure Controls / Personal Protection

Occupational exposure limits

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>STEL</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>PEL</td>
<td>200 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

**U.S. - NIOSH Material**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>CN923 Series</td>
<td>REL</td>
<td>5 ppm</td>
</tr>
</tbody>
</table>

**US. NIOSH: Pocket Guide to Chemical Hazards**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>100 mg/m3</td>
</tr>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>25 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>33 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 ppm</td>
</tr>
</tbody>
</table>
US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propylene Glycol</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Monomethyl Ether Acetate (CAS 108-65-6)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>100 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25 ppm</td>
</tr>
</tbody>
</table>

Exposure guidelines

None established.

US. ACGIH Threshold Limit Values

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Engineering controls

Use in a well ventilated area.
Ensure adequate ventilation, especially in confined areas. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Additional area ventilation or local exhaust may be required to maintain air concentrations below recommended exposure limits.

Personal protective equipment

Eye / face protection
Avoid contact with eyes
Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection
Use personal protective equipment to minimize exposure to skin and eye.

General hygiene considerations
Keep away from food and drink. Wash hands before breaks and at the end of workday.

9. Physical & Chemical Properties

Appearance
Liquid.

Physical state
Not available.

Form
Not available.

Color
Light Magenta

Odor
Not available.

pH
Not available.

Vapor pressure
Not determined.

Boiling point
331.88 °F (166.6 °C) Estimated

Melting point/Freezing point
Not available.

Solubility (water)
Not available.

Specific gravity
Not available.

Flash point
158.00 °F (70.00 °C) Setaflash Closed Tester

VOC
< 923 g/L

Other information
For other VOC regulatory data/information see Section 15.

10. Chemical Stability & Reactivity Information

Chemical stability
Stable at normal conditions

Conditions to avoid
No information available

Incompatible materials
Strong oxidizing agents. Strong acids and strong alkalies. Oxidizing agents

Hazardous decomposition products
None known.

Possibility of hazardous reactions
Will not occur.
11. Toxicological Information

Toxicological data

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>1500 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>2400 mg/kg</td>
</tr>
<tr>
<td>Other</td>
<td>Mouse</td>
<td>754 mg/kg</td>
</tr>
</tbody>
</table>

Carcinogenicity

ACGIH Carcinogens

2-BUTOXYETHYL ACETATE (EGBEA) (CAS 112-07-2) A3 Confirmed animal carcinogen with unknown relevance to humans.

CYCLOHEXANONE (CAS 108-94-1) A3 Confirmed animal carcinogen with unknown relevance to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cyclohexanone (CAS 108-94-1) 3 Not classifiable as to carcinogenicity to humans.

Vinyl chloride-vinyl acetate copolymer (CAS Proprietary) 3 Not classifiable as to carcinogenicity to humans.

12. Ecological Information

Ecotoxicological data

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) 481 - 578 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Ecotoxicity

This product has not been tested for ecological effects.

Persistence and degradability

Not available.

Bioaccumulation / Accumulation

Bioaccumulative potential

Octanol/water partition coefficient log Kow

Cyclohexanone 0.81

Partition coefficient

Cyclohexanone 0.81

13. Disposal Considerations

Waste codes

US RCRA Hazardous Waste U List: Reference

Cyclohexanone (CAS 108-94-1) U057

Disposal instructions

Do not dispose of together with general office waste.

Do not allow this material to drain into sewers/water supplies.

Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport Information

DOT

Basic shipping requirements:

UN number NA1993

Proper shipping name Combustible liquid n.o.s. (2-methoxy-1-methylethyl acetate, cyclohexanone) -Not regulated in quantities less than 119 gallons
Combustible

**Hazard class**  
**Packing group**  
**IATA**  
Not regulated as dangerous goods.

**IMDG**  
Not regulated as dangerous goods.

**RID**  
Not regulated as dangerous goods.

### 15. Regulatory Information

**US federal regulations**  
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**  
Not listed.

**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**  
Not regulated.

**DEA Exempt Chemical Mixtures Code Number**  
Not regulated.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**  
Not regulated.

**CERCLA (Superfund) reportable quantity**  
Cyclohexanone: 5000

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**  
Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**  
No

**SARA 311/312 Hazardous chemical**  
No

**Other information**  
VOC content (less water, less exempt compounds) = < 923 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)

**Other regulations**  
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

**State regulations**

**US - New Jersey RTK - Substances: Listed substance**

- Cyclohexanone (CAS 108-94-1)  
- Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)  

**US. Massachusetts RTK - Substance List**

- Cyclohexanone (CAS 108-94-1)

**US. Pennsylvania RTK - Hazardous Substances**

- Cyclohexanone (CAS 108-94-1)  

**US. Rhode Island RTK**

- Cyclohexanone (CAS 108-94-1)

### 16. Other Information

**HMIS® ratings**  
Health: 2  
Flammability: 2  
Physical hazard: 1
NFPA ratings

Health: 2
Flammability: 2
Instability: 1

Disclaimer

This Safety Data Sheet document is provided without charge to customers of Hewlett-Packard Company. Data is the most current known to Hewlett-Packard Company at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Other information

This MSDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Issue date

23-Apr-2010

This data sheet contains changes from the previous version in section(s):

9. Physical & Chemical Properties: Other information

Manufacturer information

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3000 Hanover Street
Palo Alto, California 94304-1112 US
(Direct) +972 (9) 892-4628

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS    Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR    Code of Federal Regulations
COC    Cleveland Open Cup
DOT    Department of Transportation
EPCRA  Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC   International Agency for Research on Cancer
NIOSH  National Institute for Occupational Safety and Health
OSHA   Occupational Safety and Health Administration
PEL    Permissible Exposure Limit
RCRA   Resource Conservation and Recovery Act
REC    Recommended
REL    Recommended Exposure Limit
SARA   Superfund Amendments and Reauthorization Act of 1986
STEL   Short-Term Exposure Limit
TCLP   Toxicity Characteristics Leaching Procedure
TLV    Threshold Limit Value
TSCA   Toxic Substances Control Act
VOC    Volatile Organic Compounds