SAFETY DATA SHEET

1. Identification
Product identifier: CN674Series
Other means of identification: None.
Recommended use: Inkjet printing. For use only in inkjet printing
Recommended restrictions: None known.
Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone: 650-857-5020
HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification
Physical hazards: Not classified.
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.
Label elements
Hazard symbol: None.
Signal word: None.
Hazard statement: Not available.
Precautionary statement
Prevention: Not available.
Response: Not available.
Storage: Not available.
Disposal: Not available.
Hazard(s) not otherwise classified (HNOC)
None of the components present in this formulation at concentrations equal to or greater than 0.1% are listed by EU, MAK, IARC, NTP or OSHA.
Potential routes of overexposure to this product are skin and eye contact.
Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions.
Complete toxicity data are not available for this specific formulation.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients
Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>65-75</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;20</td>
</tr>
</tbody>
</table>

Material name: CN674Series
13045  Version #: 05  Revision date: 08-Feb-2018  Issue date: 06-Jun-2015
### Composition comments
This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

### 4. First-aid measures

**Inhalation**
Remove to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
Not available.

**Special protective equipment and precautions for firefighters**
Not available.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.

**Appropriate engineering controls**
Not available.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Not available.

**Skin protection**

**Hand protection**
Not available.

**Other**
Not available.

**Respiratory protection**
Not available.

**Thermal hazards**
Not available.

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.
9. Physical and chemical properties

Appearance
- **Physical state**: Liquid.
- **Form**: Not available.
- **Color**: Light Cyan
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **pH**: 9
- **Melting point/freezing point**: Not available.
- **Initial boiling point and boiling range**: Not available.
- **Flash point**: > 230.0 °F (> 110.0 °C) Pensky-Martens Closed Cup
- **Evaporation rate**: Not available.
- **Flammability (solid, gas)**: Not available.
- **Upper/lower flammability or explosive limits**:
  - Flammability limit - lower (%): Not available.
  - Flammability limit - upper (%): Not available.
  - Explosive limit - lower (%): Not available.
  - Explosive limit - upper (%): Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Solubility(ies)**:
  - **Solubility (water)**: Not available.
  - **Partition coefficient (n-octanol/water)**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **Viscosity**: Not available.
- **Other information**: For other VOC regulatory data/information see Section 15.

10. Stability and reactivity

- **Reactivity**: Not available.
- **Chemical stability**: Stable under recommended storage conditions.
- **Possibility of hazardous reactions**: None known.
- **Conditions to avoid**: Not available.
- **Incompatible materials**: Incompatible with strong bases and oxidizing agents.
- **Hazardous decomposition products**: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons, fluorinated hydrocarbons and hydrogen fluoride.

11. Toxicological information

- **Information on likely routes of exposure**:
  - **Inhalation**: Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
  - **Skin contact**: Contact with skin may result in mild irritation.
  - **Eye contact**: Contact with eyes may result in mild irritation.
  - **Ingestion**: Health injuries are not known or expected under normal use.
Symptoms related to the physical, chemical and toxicological characteristics

Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
</table>

2-pyrrolidone (CAS 616-45-5)

<table>
<thead>
<tr>
<th>Acute</th>
<th>Oral</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50</td>
<td>Rat</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Negative, does not indicate mutagenic potential (Ames Test: Salmonella typhimurium)

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity

Based on available data, the classification criteria are not met.

12. Ecological information

Ecotoxicity

No information available.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CN674Series</td>
<td>Aquatic</td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Fish</td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>&gt; 750 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

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</thead>
</table>

2-pyrrolidone (CAS 616-45-5)

<table>
<thead>
<tr>
<th>Aquatic</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>EC50</td>
<td>Water flea (Daphnia pulex)</td>
</tr>
</tbody>
</table>

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Partition coefficient n-octanol / water (log Kow)

2-pyrrolidone

-0.85

Mobility in soil

Not available.

Other adverse effects

Not available.
13. Disposal considerations

Disposal instructions
Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

Other information
VOC content (less water, less exempt compounds) = 839 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)
US EPA Method 24

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, South Korea, New Zealand, and China.
16. Other information, including date of preparation or last revision

Issue date: 06-Jun-2015
Revision date: 08-Feb-2018
Version #: 05

Other information:
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer:
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS  Chemical Abstracts Service
CERCLA  Comprehensive Environmental Response Compensation and Liability Act
CFR  Code of Federal Regulations
COC  Cleveland Open Cup
DOT  Department of Transportation
EPCRA  Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC  International Agency for Research on Cancer
NIOSH  National Institute for Occupational Safety and Health
NTP  National Toxicology Program
OSHA  Occupational Safety and Health Administration
PEL  Permissible Exposure Limit
RCRA  Resource Conservation and Recovery Act
REC  Recommended
REL  Recommended Exposure Limit
SARA  Superfund Amendments and Reauthorization Act of 1986
STELEc Short-Term Exposure Limit
TCLP  Toxicity Characteristics Leaching Procedure
TLV  Threshold Limit Value
TSCA  Toxic Substances Control Act
VOC  Volatile Organic Compounds