1. Product and Company Identification

**Material name**: CH257Series  
**Version #**: 01  
**Issue date**: 04-Mar-2014  
**Product use**: Inkjet printing  
**CAS #**: Mixture  
**Synonym(s)**: HP Designjet 788 Light Magenta  
**Company identification**: Hewlett-Packard Company  
3000 Hanover Street  
Palo Alto, CA 94304-1185  
United States  
Telephone 650-857-5020  
Hewlett-Packard health effects line  
(Toll-free within the US) 1-800-457-4209  
(Direct) 1-760-710-0048  
HP Customer Care Line  
(Toll-free within the US) 1-800-474-6836  
(Direct) 1-208-323-2551  
Email: hpcustomer.inquiries@hp.com

2. Hazards Identification

**Emergency overview**: Irritating to eyes, respiratory system and skin. May cause sensitization by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Potential health effects**

- **Eyes**: Irritating to eyes. Avoid contact with eyes.
- **Skin**: Contact causes skin irritation. Avoid contact with the skin. Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).
- **Inhalation**: Do not breathe vapour. Inhalation of vapors or mists of the product may be irritating to the respiratory system. Inhalation may cause drowsiness or dizziness.
- **Ingestion**: May be harmful if swallowed.

**Other hazards**: Benzophenone is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans).

Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.

Proprietary initiator - In animal testing, risk of impaired fertility was shown only after repeated ingestion of very high doses of this substance.

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>phenoxy ethyl acrylate</td>
<td>48145-04-6</td>
<td>&lt;40</td>
</tr>
<tr>
<td>monoalkyl or monoaryl or monoalkylaryl esters of acrylic acid</td>
<td>3076-04-8</td>
<td>&lt;25</td>
</tr>
<tr>
<td>Vinyl caprolactam</td>
<td>2235-00-9</td>
<td>&lt;25</td>
</tr>
<tr>
<td>Alkyl Acrylate Ester</td>
<td>84170-74-1</td>
<td>&lt;10</td>
</tr>
<tr>
<td>Acrylate Ester Resin</td>
<td>26570-48-9</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Proprietary initiator</td>
<td>Proprietary</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Benzophenone</td>
<td>119-61-9</td>
<td>&lt;2.5</td>
</tr>
<tr>
<td>2-benzyl-2-dimethylamino-4-morpholinobutyrophene</td>
<td>119313-12-1</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>
4. First Aid Measures

General advice
No information

First aid procedures

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. If irritation persists get medical attention.

Inhalation
Move to fresh air. If symptoms persist, get medical attention.

Ingestion
If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person.

5. Fire Fighting Measures

Flammable properties
None known.

Extinguishing media
Suitable extinguishing media
Dry powder. Carbon dioxide (CO2). Water may be ineffective.

Unsuitable extinguishing media
Water.

Protection of firefighters
Protective equipment and precautions for firefighters
Avoid runoff into storm sewers and ditches which lead to waterways.

Fire fighting equipment/instructions
Not available.

6. Accidental Release Measures

Personal precautions
Wear appropriate personal protective equipment. Do not touch or walk through spilled material.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

Methods for cleaning up
Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

Other information
Soak up with inert absorbent material. Dispose of in compliance with federal, state, and local regulations.

7. Handling and Storage

Handling
Avoid contact with skin, eyes and clothing.

Storage
Keep away from excessive heat or cold. Do not store in direct sunlight. Do not handle or store near an open flame, heat or other sources of ignition. Opaque, high density polyethylene (HDPE) containers are recommended for shipping and storage.

8. Exposure Controls / Personal Protection

Occupational exposure limits

US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzophenone (CAS 119-61-9)</td>
<td>TWA</td>
<td>0.5 mg/m3</td>
</tr>
</tbody>
</table>

Exposure guidelines
Exposure limits have not been established for this product.

Personal protective equipment

Eye / face protection
Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.

Skin protection
Wear appropriate chemical resistant gloves.
Wear appropriate chemical resistant clothing.
Respiratory protection
Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice. Do not get this material in your eyes, on your skin, or on your clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse. Keep away from food and drink.

9. Physical & Chemical Properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Light Magenta</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/Freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 212.00 °F (&gt; 100.00 °C) Closed Cup</td>
</tr>
<tr>
<td>VOC</td>
<td>&lt; 95 g/L</td>
</tr>
<tr>
<td>Other information</td>
<td>For other VOC regulatory data/information see Section 15.</td>
</tr>
</tbody>
</table>

Other data
Chemical family    Acrylate/Polymer/Pigment Blend

10. Chemical Stability & Reactivity Information

Chemical stability
Stable under normal storage conditions.

Conditions to avoid
Exposure to sunlight.

Incompatible materials
Incompatible with strong bases and oxidizing agents. alkaline metals

Hazardous decomposition products
Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Possibility of hazardous reactions
Hazardous polymerization can occur with decreased inhibitor content.

11. Toxicological Information

Toxicological data

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzophenone (CAS 119-61-9)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50 Mouse</td>
<td></td>
<td>2895 mg/kg</td>
</tr>
<tr>
<td>Other</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50 Mouse</td>
<td></td>
<td>727 mg/kg</td>
</tr>
</tbody>
</table>

Carcinogenicity
Not a known carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity
Benzophenone (CAS 119-61-9) 2B Possibly carcinogenic to humans.

Serious eye damage/eye irritation
Not available.

Mutagenicity
None known.

Teratogenicity
None known.

Further information
Complete toxicity data are not available for this specific formulation.

12. Ecological Information

Aquatic toxicity
Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Ecotoxicological data

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzophenone (CAS 119-61-9)</td>
<td>Aquatic</td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas)</td>
</tr>
</tbody>
</table>

Ecotoxicity
No data available.

Persistence and degradability
Not available.

Bioaccumulation / Accumulation

13. Disposal Considerations

Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport Information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

RID
Not regulated as dangerous goods.

15. Regulatory Information

US federal regulations
This product is listed on the U.S. EPA TSCA Inventory.
US TSCA 12(b): Contains 2,4-diethyl-9h-thioxanthen-9-one; Benzophenone, subject to export notification requirements.
US TSCA 4(a): Contains Benzophenone, subject of a test rule at 40 CFR Section 799.5115.
TSCA Section 5(a)(2) Significant New Use Rules: This product contains 2,4-diethyl-9h-thioxanthen-9-one which is subject to a Significant New Use Rule at 40 CFR Section 721.9664.
TSCA 8(a) PAIR: 4-Methoxyphenol; Quinacridone Violet
SARA 302/304/311/312 hazardous chemicals: tridecyl acrylate

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number
Not listed.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Not regulated.

DEA Exempt Chemical Mixtures Code Number
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Benzophenone (CAS 119-61-9) 0.1 % One-Time Export Notification only.

CERCLA (Superfund) reportable quantity
None

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
No

SARA 311/312 Hazardous chemical
No
Other information

Exposure Limits (See Section 8): Executive regulation of Minister of Labour and Social Policy dated Nov. 29, 2002 concerning the highest exposure limits and volume of factors harmful for health and environment at work (Official Journal of Laws no 217/2002 item 1833 with further amendments).

VOC content (less water, less exempt compounds) = < 95 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)

State regulations

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

US. Massachusetts RTK - Substance List
Not regulated.

US. Massachusetts RTK - Substance List
Not regulated.

US. Rhode Island RTK
Not regulated.

16. Other Information

HMIS® ratings
Health: 2
Flammability: 1
Physical hazard: 2

NFPA ratings
Health: 2
Flammability: 1
Instability: 2

Disclaimer
This Safety Data Sheet document is provided without charge to customers of Hewlett-Packard Company. Data is the most current known to Hewlett-Packard Company at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Other information
This MSDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Issue date
04-Mar-2014

This data sheet contains changes from the previous version in section(s):
1. Product and Company Identification: Alternate Trade Names
   GHS: Qualifiers

Manufacturer information
Hewlett-Packard Company
3000 Hanover Street
Palo Alto, California  94304-1112 US
Product Information 1-800-925-0563
<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>