1. Product and Company Identification

Material name: CH141Series

Version #: 03

Issue date: 30-Apr-2012

Revision date: 01-Oct-2013

Product use: Inkjet printing

CAS #: Mixture

Synonym(s): HP SC100 Cyan Ink

Company identification: Hewlett-Packard Company

3000 Hanover Street

Palo Alto, CA 94304-1185

United States

Telephone: 650-857-5020

Hewlett-Packard health effects line

(Toll-free within the US) 1-800-457-4209

(Direct) 760-710-0048

HP Customer Care Line

(Toll-free within the US) 1-800-474-6836

(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazards Identification

Emergency overview: Harmful by inhalation and in contact with skin. Contact with skin and eyes may result in irritation. Inhalation may result in respiratory irritation.

Potential health effects:

- Eyes: Avoid contact with eyes. Contact with eyes may result in irritation.

- Skin: Avoid contact with skin. Harmful in contact with skin. Contact with skin may result in irritation and Harmful if absorbed through the skin.

- Inhalation: Avoid breathing vapors or mists of this product. Harmful if inhaled. Inhalation may result in respiratory irritation.

- Ingestion: Harmful if swallowed. Swallowing large amounts may cause digestive discomfort. Harmful if swallowed.

Other hazards: Potential routes of exposure to this product are skin and eye contact, ingestion, and inhalation.

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate</td>
<td>112-07-2</td>
<td>&lt;90</td>
</tr>
<tr>
<td>Cyclohexanone</td>
<td>108-94-1</td>
<td>&lt;10</td>
</tr>
<tr>
<td>Propylene Glycol Monomethyl Ether Acetate</td>
<td>108-65-6</td>
<td>&lt;10</td>
</tr>
</tbody>
</table>

4. First Aid Measures

General advice: No information

First aid procedures:

Eye contact: In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention immediately.
Skin contact
In case of contact, immediately remove contaminated clothing and flush skin with copious amounts of water. Wash clothing separately before reuse. Get medical attention, if needed.

Inhalation
Move person to fresh air immediately. If symptoms persist, get immediate medical attention.

Ingestion
Rinse mouth out with water. If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention immediately.

5. Fire Fighting Measures

Extinguishing media
Suitable extinguishing media
For small (incipient) fires, use media such as foam, sand, dry chemical, or carbon dioxide. For large fires use very large (flooding) quantities of water and/or foam, applied as a mist or spray.

Protection of firefighters
Protective equipment and precautions for firefighters
Firefighters should wear full protective clothing including self contained breathing apparatus. Avoid runoff into storm sewers and ditches which lead to waterways.

Fire fighting equipment/instructions
Move containers from fire area if you can do it without risk.

6. Accidental Release Measures

Personal precautions
Avoid contact with skin. Avoid inhalation of vapors or mists. Do not touch or walk through spilled material. Ensure adequate ventilation. Remove all sources of ignition. Use personal protective equipment to minimize exposure to skin and eye. In the case of vapor formation use a respirator with an approved filter.

Environmental precautions
Do not flush into surface water or sanitary sewer system.

Methods for cleaning up
Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Other information
Dispose of in compliance with federal, state, and local regulations.

7. Handling and Storage

Handling
Avoid contact with skin, eyes and clothing. Avoid breathing vapors or mists of this product. Use with adequate ventilation. Wear personal protective equipment.

Storage
Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.

8. Exposure Controls / Personal Protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>STEL</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>20 ppm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>PEL</td>
<td>200 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>US. NIOSH: Pocket Guide to Chemical Hazards</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>100 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25 ppm</td>
</tr>
</tbody>
</table>

Material name: CH141Series
10905  Version #: 03  Revision date: 01-Oct-2013  Issue date: 30-Apr-2012
US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>33 mg/m³</td>
</tr>
<tr>
<td>Propylene Glycol Monomethyl Ether Acetate (CAS 108-65-6)</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>100 mg/m³</td>
</tr>
</tbody>
</table>

US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>5 ppm</td>
</tr>
<tr>
<td>Propylene Glycol Monomethyl Ether Acetate (CAS 108-65-6)</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>25 ppm</td>
</tr>
</tbody>
</table>

US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td>TWA</td>
<td>33 mg/m³</td>
</tr>
<tr>
<td>Propylene Glycol Monomethyl Ether Acetate (CAS 108-65-6)</td>
<td>TWA</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td>TWA</td>
<td>100 mg/m³</td>
</tr>
</tbody>
</table>

Exposure guidelines

US. ACGIH Threshold Limit Values

- Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

Personal protective equipment

- **Eye / face protection**: Wear safety glasses; chemical goggles (if splashing is possible). Eye wash fountain and emergency showers are recommended.
- **Skin protection**: Wear appropriate chemical resistant clothing. Wear appropriate chemical resistant gloves.
- **Respiratory protection**: Provide adequate ventilation. In case of insufficient ventilation wear suitable respiratory equipment.
- **General hygiene considerations**: Do not get this material in contact with skin. Avoid contact with skin, eyes and clothing. When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product. Launder contaminated clothing before reuse.

9. Physical & Chemical Properties

- **Appearance**: Not available.
- **Physical state**: Not available.
- **Form**: Liquid.
- **Color**: Cyan
- **Odor**: Solvent.
- **pH**: Not available.
- **Vapor pressure**: Not available.
- **Boiling point**: Not available.
- **Melting point/Freezing point**: Not available.
- **Solubility (water)**: 0.5 g/g
- **Specific gravity**: Not available.
- **Flash point**: 152.60 °F (67.00 °C) Closed Cup
- **Viscosity**: 5 - 15 cP
- **VOC**: 903 g/L
- **Other information**: No information available

10. Chemical Stability & Reactivity Information

- **Chemical stability**: Stable at normal conditions.
- **Conditions to avoid**: Heat, flames and sparks.
- **Incompatible materials**: Not available.
Hazardous decomposition products
Not available.
Possibility of hazardous reactions
None known.

11. Toxicological Information

Toxicological data

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>1500 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>2400 mg/kg</td>
</tr>
<tr>
<td>Other</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Mouse</td>
<td>754 mg/kg</td>
</tr>
</tbody>
</table>

Carcinogenicity

ACGIH Carcinogens

2-BUTOXYETHYL ACETATE (EGBEA) (CAS 112-07-2) A3 Confirmed animal carcinogen with unknown relevance to humans.

CYCLOHEXANONE (CAS 108-94-1) A3 Confirmed animal carcinogen with unknown relevance to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cyclohexanone (CAS 108-94-1) 3 Not classifiable as to carcinogenicity to humans.

Serious eye damage/eye irritation
Not available.

Further information
Complete toxicity data are not available for this specific formulation

12. Ecological Information

Aquatic toxicity
No information available.

Ecotoxicological data

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclohexanone (CAS 108-94-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) 481 - 578 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Ecotoxicity
No information available.

Persistence and degradability
Not available.

Bioaccumulation / Accumulation

Bioaccumulative potential

Octanol/water partition coefficient log Kow

Cyclohexanone 0.81

Partition coefficient

Cyclohexanone 0.81

13. Disposal Considerations

Disposal instructions
Do not dispose of together with general office waste.
Do not allow this material to drain into sewers/water supplies.
Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport Information

DOT
Basic shipping requirements:
UN number NA1993
Proper shipping name  Combustible liquid n.o.s. (2-methoxy-1-methylethyl acetate, cyclohexanone) - Not regulated in quantities less than 119 gallons

Hazard class  Combustible

Packing group  III

IATA  
Not regulated as dangerous goods.

IMDG  
Not regulated as dangerous goods.

RID  
Not regulated as dangerous goods.

15. Regulatory Information

US federal regulations  US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number
Not listed.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Not regulated.

DEA Exempt Chemical Mixtures Code Number
Not regulated.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA (Superfund) reportable quantity
Cyclohexanone: 5000

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
No

SARA 311/312 Hazardous chemical
No

Other information
Exposure Limits (See Section 8): Executive regulation of Minister of Labour and Social Policy dated Nov. 29, 2002 concerning the highest exposure limits and volume of factors harmful for health and environment at work (Official Journal of Laws no 217/2002 item 1833 with further amendments).
VOC content (less water, less exempt compounds) = < 903 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)

Other regulations
Notified according to EU Regulations.

State regulations

US - New Jersey RTK - Substances: Listed substance
Cyclohexanone (CAS 108-94-1) Listed.
Ethylene Glycol, Monobutyl Ether Acetate (CAS 112-07-2) Listed.

US. Massachusetts RTK - Substance List
Cyclohexanone (CAS 108-94-1)

US. Pennsylvania RTK - Hazardous Substances
Cyclohexanone (CAS 108-94-1) Listed.

US. Rhode Island RTK
Cyclohexanone (CAS 108-94-1)
16. Other Information

**HMIS® ratings**
- Health: 2
- Flammability: 2
- Physical hazard: 1
- Personal protection: B

**NFPA ratings**
- Health: 2
- Flammability: 2
- Instability: 1

**Disclaimer**
This Safety Data Sheet document is provided without charge to customers of Hewlett-Packard Company. Data is the most current known to Hewlett-Packard Company at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

**Other information**
This MSDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

**Issue date**
30-Apr-2012

**This data sheet contains changes from the previous version in section(s):**
- Hazards Identification: Eyes
- Hazards Identification: Ingestion
- Hazards Identification: Other hazards
- 5. Fire Fighting Measures: Protective equipment and precautions for firefighters
- GHS: Classification

**Manufacturer information**
Hewlett-Packard Company
3000 Hanover Street
Palo Alto, California  94304-1112 US
Product Information 1-800-925-0563

**Explanation of abbreviations**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>