1. Product and Company Identification

Identification of the preparation
CE038Series

Product use
Inkjet printing. For use only in inkjet printing

Version #
01

Revision date
17-Oct-2012

CAS #
Mixture

Company identification
Hewlett-Packard Company
3000 Hanover Street
Palo Alto, CA 94304-1185
United States
Telephone 650-857-1501

Hewlett-Packard health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-503-494-7199
HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazards Identification

Emergency overview
Contact with skin and eyes may result in irritation.

Acute health effects

Any potential hazards are presumed to be due to exposure to the components.

Skin contact
1-(2-hydroxyethyl)-2-pyrrolidone
Contact with skin may result in irritation.
Cyclo Amide
Contact with skin may result in irritation.

Eye contact
1-(2-hydroxyethyl)-2-pyrrolidone
Contact with eyes may result in irritation.
Cyclo Amide
Contact with eyes may result in irritation.

Inhalation
1-(2-hydroxyethyl)-2-pyrrolidone
Inhalation may result in respiratory irritation.
Cyclo Amide
Inhalation may result in respiratory irritation.

Ingestion
1-(2-hydroxyethyl)-2-pyrrolidone
Ingestion may result in nausea, vomiting and diarrhea.
Cyclo Amide
Swallowing large amounts may cause digestive discomfort.
Diethylene glycol
Harmful if swallowed. May cause kidney and liver damage. May depress the central nervous system.

Potential health effects

Routes of exposure
Potential routes of overexposure to this product are skin and eye contact

Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions.

Chronic health effects
None known.
Carcinogenicity
None of the components present in this formulation at concentrations equal to or greater than 0.1% are listed by EU, MAK, IARC, NTP or OSHA.

Specific hazards
Use personal protective equipment to minimize exposure to skin and eye.

3. Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyclo Amide</td>
<td>Proprietary</td>
<td>&lt; 10</td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>&lt; 5</td>
</tr>
<tr>
<td>Trade secret red pigment</td>
<td>Proprietary</td>
<td>&lt; 5</td>
</tr>
<tr>
<td>1-(2-hydroxyethyl)-2-pyrrolidone</td>
<td>3445-11-2</td>
<td>&lt; 2.5</td>
</tr>
<tr>
<td>1,2-Hexanediol</td>
<td>6920-22-5</td>
<td>&lt; 2.5</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>&gt;70</td>
</tr>
</tbody>
</table>

Composition comments
This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First Aid Measures

First aid procedures

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Inhalation
Remove to fresh air. If symptoms persist, get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

General advice
No additional information

5. Fire Fighting Measures

Flammable properties
Hydrogen fluoride, a corrosive and toxic gas, and other potentially hazardous fluorine-containing compounds may be released upon combustion.

Extinguishing media

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific methods
None established.

Hazardous combustion products
Refer to section 10.

6. Accidental Release Measures

Personal precautions
Wear appropriate personal protective equipment.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

Methods for containment
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Methods for cleaning up
Soak up with inert absorbent material.

Other information
Soak up with inert absorbent material. Slowly vacuum or sweep the material into a bag or other sealed container. Dispose of in compliance with federal, state, and local regulations. See also section 13 Disposal considerations.

7. Handling and Storage

Handling
Avoid contact with skin, eyes and clothing.

Storage
Keep out of the reach of children. Keep away from excessive heat or cold.

Keep at temperatures between 15 and 35°C.
8. Exposure Controls / Personal Protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol (111-46-6)</td>
<td>TWA</td>
<td>10.0000 mg/m³</td>
</tr>
</tbody>
</table>

Exposure guidelines
Exposure limits have not been established for this product.

Personal protective equipment

- **Eye / face protection**: Wear safety glasses with side shields (or goggles).
- **Skin protection**: Wear appropriate chemical resistant clothing.
- **General hygiene considerations**: Handle in accordance with good industrial hygiene and safety practice.
- **General**: Use personal protective equipment to minimize exposure to skin and eye.

9. Physical & Chemical Properties

- **Appearance**: Not available.
- **Color**: Red
- **Odor**: Not available.
- **Odor threshold**: Not available.
- **Physical state**: Liquid
- **Form**: Not available.
- **pH**: 8 - 10
- **Melting point**: Not available.
- **Freezing point**: Not available.
- **Boiling point**: Not available.
- **Flash point**: > 200 °F (> 93.3 °C) Pensky-Martens Closed Cup
- **Evaporation rate**: Not available.
- **Flammability limits in air, upper, % by volume**: Not available.
- **Flammability limits in air, lower, % by volume**: Not available.
- **Vapor pressure**: Not available.
- **Vapor density**: Not available.
- **Specific gravity**: 1 - 1.1
- **Relative density**: Not available.
- **Solubility (water)**: Not available.
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not available.
- **VOC**: < 174 g/L
- **Other information**: For other VOC regulatory data/information see section 15.

10. Chemical Stability & Reactivity Information

- **Chemical stability**: Stable under recommended storage conditions.
- **Incompatible materials**: Incompatible with strong bases and oxidizing agents.
- **Hazardous decomposition products**: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons, fluorinated hydrocarbons and hydrogen fluoride.
- **Possibility of hazardous reactions**: None known.

11. Toxicological Information

- **Serious eye damage/eye irritation**: Not available.
Further information
This ink formulation has not been tested for toxicological effects. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological Information
Ecotoxicity No information available.
Aquatic toxicity No information available.
Persistence and degradability Not available.

13. Disposal Considerations
Disposal instructions Dispose of in compliance with federal, state, and local regulations.

14. Transport Information
Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.
DOT Not regulated as dangerous goods.
IATA Not regulated as dangerous goods.
IMDG Not regulated as dangerous goods.
RID Not regulated as dangerous goods.

15. Regulatory Information
US federal regulations US TSCA 12(b): Does not contain listed chemicals.
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

DEA Exempt Chemical Mixtures Code Number
Not regulated.

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))
Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number
Not listed.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA (Superfund) reportable quantity
None

Occupational Safety and Health Administration (OSHA)
29 CFR 1910.1200 hazardous chemical
No

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

Section 302 extremely hazardous substance No
Section 311 hazardous chemical No

State regulations
US. Massachusetts RTK - Substance List
Not regulated.
US. New Jersey Worker and Community Right-to-Know Act
Not regulated.
Diethylene glycol (CAS 111-46-6) Listed.

Diethylene glycol (CAS 111-46-6)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

Other information
VOC content (less water, less exempt compounds) = < 942 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

16. Other Information

This MSDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

HMIS® ratings
Health: 1
Flammability: 1
Physical hazard: 0

NFPA ratings
Health: 1
Flammability: 1
Instability: 0

Disclaimer
This Safety Data Sheet document is provided without charge to customers of Hewlett-Packard Company. Data is the most current known to Hewlett-Packard Company at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Issue date: 17-Oct-2012

This data sheet contains changes from the previous version in section(s):
9. Physical & Chemical Properties: Other information
14. Transport Information: Further information
15. Regulatory Information: Other information

Manufacturer information
Hewlett-Packard Company
3000 Hanover Street
Palo Alto, California 94304-1112 US
(Direct) 1-503-494-7199
(Toll-free within the US) 1-800-457-4209
### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
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<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
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</tbody>
</table>