SAFETY DATA SHEET

1. Identification

Product identifier CE027Series
Other means of identification Not available.
Recommended use Inkjet printing. For use only in inkjet printing
Recommended restrictions None known.
Company identification HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Specific target organ toxicity, repeated exposure (oral) Category 2 (kidney)
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements

Signal word Warning
Hazard statement May cause damage to organs (Kidney) through prolonged or repeated exposure.
Precautionary statement
Prevention P270 - Do not eat, drink or smoke when using this product.
Response P314 - Get medical attention/advice if you feel unwell.
Storage Not available.
Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>70-80</td>
<td></td>
</tr>
<tr>
<td>Cyclo Amide</td>
<td>Proprietary</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td>111-46-6</td>
<td>&lt;5</td>
<td></td>
</tr>
</tbody>
</table>

Material name: CE027Series
12163 Version #: 03 Revision date: 23-Jul-2016 Issue date: 04-Jun-2015
Composition comments
This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

Carbon black is present only in a bound form in this preparation.

4. First-aid measures

Inhalation
Remove to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m3</td>
</tr>
</tbody>
</table>
Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Not available.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection
Use protective gloves made of: Nitrile rubber.

Other
Wear appropriate chemical resistant clothing.

Respiratory protection
Not available.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state
Liquid.

Color
Black.

Odor
Not available.

Odor threshold
Not available.

pH
8 - 10

Melting point/freezing point
Not available.

Initial boiling point and boiling range
Not available.

Flash point
> 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup

Evaporation rate
Not available.

Flammability (solid, gas)
Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)
Not available.

Flammability limit - upper (%)
Not available.

Explosive limit - lower (%)
Not available.

Explosive limit - upper (%)
Not available.

Vapor pressure
Not available.

Solubility(ies)

Solubility (water)
Not available.

Partition coefficient (n-octanol/water)
Not available.

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

Other information

Specific gravity
1 - 1.1

Other information
For other VOC regulatory data/information see Section 15.

VOC (Weight %)
< 180 g/l
10. Stability and reactivity

Reactivity
Not available.

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
None known.

Conditions to avoid
Not available.

Incompatible materials
Incompatible with strong bases and oxidizing agents.

Hazardous decomposition products
Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons, fluorinated hydrocarbons and hydrogen fluoride.

11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

Skin corrosion/irritation
Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation
Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity
Carbon black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure
May cause damage to organs (Kidney) through prolonged or repeated exposure.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation

Components
Species
Test Results

Carbon black (CAS 1333-86-4)

Acute
Oral
LD50
Rat
> 8000 mg/kg

Diethylene glycol (CAS 111-46-6)

Acute
Dermal
LD50
Rabbit
11890 mg/kg

Oral
LD50
Cat
3300 mg/kg
Dog
9000 mg/kg
Guinea pig
8700 mg/kg
Mouse
13.3 g/kg
Rabbit
26.9 g/kg
Rat
12565 mg/kg
### LD50

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mouse</td>
<td>9.6 g/kg</td>
</tr>
<tr>
<td>Rabbit</td>
<td>2000 mg/kg</td>
</tr>
<tr>
<td>Rat</td>
<td>7700 mg/kg</td>
</tr>
<tr>
<td>Other</td>
<td>7.7 g/kg</td>
</tr>
</tbody>
</table>

### 12. Ecological information

#### Aquatic toxicity

No information available.

#### Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CE027Series</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>&gt; 750 mg/l, 96 Hours</td>
</tr>
<tr>
<td>Diethylene glycol (CAS 111-46-6)</td>
<td>Western mosquitofish (Gambusia affinis)</td>
<td>&gt; 32000 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

#### Persistence and degradability

Not available.

#### Bioaccumulative potential

Not available.

#### Mobility in soil

Not available.

#### Other adverse effects

Not available.

### 13. Disposal considerations

#### Disposal instructions

Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

#### ADR

Not regulated as dangerous goods.

#### Further information

Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

### 15. Regulatory information

#### US federal regulations

US TSCA 12(b): Does not contain listed chemicals.

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.
Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. Massachusetts RTK - Substance List
Carbon black (CAS 1333-86-4)

US. New Jersey Worker and Community Right-to-Know Act
Carbon black (CAS 1333-86-4)

US. Pennsylvania Worker and Community Right-to-Know Law
Carbon black (CAS 1333-86-4)
Diethylene glycol (CAS 111-46-6)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance
CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [<= 10 MICROMETERS]) (CAS 1333-86-4)
Listed: February 21, 2003

Other information
VOC content (less water, less exempt compounds) = < 993 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 04-Jun-2015
Revision date 23-Jul-2016
Version # 03

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
Hazard(s) identification: Disposal
Hazard(s) identification: Prevention
Hazard(s) identification: Response
Hazard(s) identification: GHS Signal Words
Hazard(s) identification: GHS Symbols
Composition / Information on Ingredients: Ingredients

Manufacturer information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020
### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>