1. Identification
Product identifier: CE024Series
Other means of identification: Not available.
Recommended use: Inkjet printing. For use only in inkjet printing
Recommended restrictions: None known.
Company identification: HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020
HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification
Physical hazards: Not classified.
Health hazards: Specific target organ toxicity, repeated exposure (oral) Category 2 (kidney)
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.
Label elements:

Signal word: Warning
Hazard statement: May cause damage to organs (Kidney) through prolonged or repeated exposure.
Precautionary statement:
Prevention: P270 - Do not eat, drink or smoke when using this product.
Response: P314 - Get medical attention/advice if you feel unwell.
Storage: Not available.
Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC):
Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

3. Composition/information on ingredients
Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>70-80</td>
</tr>
<tr>
<td>Cyclo Amide</td>
<td>Proprietary</td>
<td>&lt;10</td>
<td></td>
</tr>
<tr>
<td>Diethylene glycol</td>
<td></td>
<td>111-46-6</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Yellow pigment</td>
<td>Proprietary</td>
<td>&lt;5</td>
<td></td>
</tr>
</tbody>
</table>
4. First-aid measures

**Inhalation**
Remove to fresh air. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

**Ingestion**
If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

5. Fire-fighting measures

**Suitable extinguishing media**
Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
Not applicable.

**Special protective equipment and precautions for firefighters**
Not available.

**Specific methods**
None established.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

**Precautions for safe handling**
Avoid contact with skin, eyes and clothing.

**Conditions for safe storage, including any incompatibilities**
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol (CAS 111-46-6)</td>
<td>TWA</td>
<td>10 mg/m3</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Exposure limits have not been established for this product.

**Appropriate engineering controls**
Not available.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Wear safety glasses with side shields (or goggles).

**Skin protection**
Use protective gloves made of: Nitrile rubber.
Other
Respiratory protection
Wear appropriate chemical resistant clothing.
Thermal hazards
Not available.
General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance
- Physical state: Liquid.
- Color: Yellow
Odor
Not available.
Odor threshold
Not available.
pH
8 - 10
Melting point/freezing point
Not available.
Initial boiling point and boiling range
Not available.
Flash point
> 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup
Evaporation rate
Not available.
Flammability (solid, gas)
Not available.
Upper/lower flammability or explosive limits
- Flammability limit - lower (%)
- Flammability limit - upper (%)
- Explosive limit - lower (%)
- Explosive limit - upper (%)
Vapor pressure
Not available.
Solubility(ies)
- Solubility (water)
- Partition coefficient (n-octanol/water)
Auto-ignition temperature
Not available.
Decomposition temperature
Not available.
Viscosity
Not available.
Other information
- Specific gravity: 1 - 1.1
Other information
For other VOC regulatory data/information see Section 15.
VOC (Weight %)
< 182 g/l

10. Stability and reactivity

Reactivity
Not available.
Chemical stability
Stable under recommended storage conditions.
Possibility of hazardous reactions
None known.
Conditions to avoid
Not available.
Incompatible materials
Incompatible with strong bases and oxidizing agents.
Hazardous decomposition products
Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons, fluorinated hydrocarbons and hydrogen fluoride.
11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

Skin corrosion/irritation
Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation
Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity
Based on available data, the classification criteria are not met.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity
- single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity
- repeated exposure
May cause damage to organs (Kidney) through prolonged or repeated exposure.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol (CAS 111-46-6)</td>
<td></td>
</tr>
<tr>
<td>Dermal LD50</td>
<td>Rabbit 11890 mg/kg</td>
</tr>
<tr>
<td>Oral LD50</td>
<td>Cat 3300 mg/kg, Dog 9000 mg/kg, Guinea pig 8700 mg/kg, Mouse 13.3 g/kg, Rabbit 26.9 g/kg, Rat 12565 mg/kg</td>
</tr>
<tr>
<td>Other LD50</td>
<td>Mouse 9.6 g/kg, Rabbit 2000 mg/kg, Rat 7700 mg/kg, 7.7 g/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Aquatic toxicity
No information available.

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>CE024Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &gt; 750 mg/l, 96 Hours</td>
</tr>
</tbody>
</table>

Material name: CE024Series
Version #: 03  Revision date: 06-Aug-2016  Issue date: 06-Jul-2015
<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol (CAS 111-46-6)</td>
<td>Western mosquitofish (Gambusia affinis)</td>
<td>&gt; 32000 mg/l, 96 hours</td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LC50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Persistence and degradability</td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td>Bioaccumulative potential</td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td>Mobility in soil</td>
<td>Not available.</td>
<td></td>
</tr>
<tr>
<td>Other adverse effects</td>
<td>Not available.</td>
<td></td>
</tr>
</tbody>
</table>

13. Disposal considerations

Disposal instructions
Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

**DOT**
Not regulated as dangerous goods.

**IATA**
Not regulated as dangerous goods.

**IMDG**
Not regulated as dangerous goods.

**ADR**
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

**US federal regulations**
US TSCA 12(b): Does not contain listed chemicals.
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**
Not listed.

**SARA 304 Emergency release notification**
Not regulated.

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**
Immediate Hazard - No
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**
Not listed.

**SARA 311/312 Hazardous chemical**
No

**Other federal regulations**

**Safe Drinking Water Act (SDWA)**
Not regulated.
US state regulations

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Diethylene glycol (CAS 111-46-6)

US. Rhode Island RTK
Not regulated.

US. California Proposition 65
Not Listed.

Other information
VOC content (less water, less exempt compounds) = < 946 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 06-Jul-2015
Revision date 06-Aug-2016
Version # 03

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Manufacturer information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020
**Explanation of abbreviations**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>