1. Identification

Product identifier C5085Series
Other means of identification None.
Recommended use Inkjet printing
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements

Hazard symbol None.
Signal word None.
Hazard statement Not available.
Precautionary statement
Prevention Not available.
Response Not available.
Storage Not available.
Disposal Not available.

Hazard(s) not otherwise classified (HNOC) Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>65-75</td>
<td></td>
</tr>
<tr>
<td>1,5-pentanediol</td>
<td>111-29-5</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td>616-45-5</td>
<td>&lt;7.5</td>
<td></td>
</tr>
<tr>
<td>Alkyldicarboxylic acid*</td>
<td>Proprietary*</td>
<td>&lt;7.5</td>
<td></td>
</tr>
</tbody>
</table>
4. First-aid measures

Inhalation
Remove to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection

Hand protection
Not available.

Other
Not available.

Respiratory protection
Not available.

Thermal hazards
Not available.

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.
9. Physical and chemical properties

Appearance
- Physical state: Liquid.
- Form: Not available.
- Color: Yellow
- Odor: Not available.
- Odor threshold: Not available.
- pH: 3.8 - 4.2
- Melting point/freezing point: Not available.
- Initial boiling point and boiling range: Not determined
- Flash point: > 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup
- Evaporation rate: Not determined
- Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits
- Flammability limit - lower (%): Not determined
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.
- Vapor pressure: Not determined
- Vapor density: >= 1 (air = 1.0)
- Solubility(ies)
  - Solubility (water): Soluble in water
  - Partition coefficient (n-octanol/water): Not available.
- Auto-ignition temperature: Not available.
- Decomposition temperature: Not available.
- Viscosity: >= 2 cp
- Other information: For other VOC regulatory data/information see Section 15.
  - Oxidizing properties: Not determined
  - VOC: < 157 g/l estimated

10. Stability and reactivity

Reactivity: Not available.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: Will not occur.
Conditions to avoid: Not available.
Incompatible materials: Incompatible with strong bases and oxidizing agents.
Hazardous decomposition products: Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure
- Inhalation: Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
- Skin contact: Contact with skin may result in mild irritation.
- Eye contact: Contact with eyes may result in mild irritation.
- Ingestion: Health injuries are not known or expected under normal use.
Symptoms related to the physical, chemical and toxicological characteristics

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Oral</td>
<td>Rat</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Based on available data, the classification criteria are not met.
Non irritant in rabbit (OECD 404)

Serious eye damage/eye irritation
Based on available data, the classification criteria are not met.
Not classified as an irritant according to, OECD 405.

Respiratory or skin sensitization

Respiratory sensitization
Based on available data, the classification criteria are not met.

Skin sensitization
Based on available data, the classification criteria are not met.

Germ cell mutagenicity
Based on available data, the classification criteria are not met.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity
Static acute toxicity (trout), survival (100 mg/L) = 100%
Static acute toxicity (trout), survival (10 mg/L) = 100%

<table>
<thead>
<tr>
<th>Ecotoxicity</th>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aquatic</td>
<td>C5085Series</td>
<td>Fathead minnow (Pimephales promelas)</td>
<td>434 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

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<tbody>
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<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aquatic</td>
<td>Crustacea</td>
<td>Water flea (Daphnia pulex)</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.
Partition coefficient n-octanol / water (log Kow)

- 2-pyrrolidone: -0.85
- Alkyldicarboxylic acid: -0.59

Mobility in soil: Not available.
Other adverse effects: Not available.

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13. Disposal considerations

Disposal instructions: Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

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14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

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15. Regulatory information

US federal regulations
TSCA Section 12(b): Does not contain listed chemicals.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Immediate Hazard: No
Delayed Hazard: No
Fire Hazard: No
Pressure Hazard: No
Reactivity Hazard: No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
Not Listed

VOC content (less water, less exempt compounds) = <539 g/L (U.S. requirement, not for emissions)
VOC data based on formulation (Organic compounds minus solids)
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 06-Aug-2014
Revision date 19-Mar-2019
Version # 04
Other information This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
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Explanation of abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR Code of Federal Regulations
COC Cleveland Open Cup
DOT Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
RCRA Resource Conservation and Recovery Act
REC Recommended
REL Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV Threshold Limit Value
TSCA Toxic Substances Control Act
VOC Volatile Organic Compounds