1. Identification

Product identifier: C4994Series

Other means of identification: None.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Hazard symbol: None.

Signal word: None.

Hazard statement: Not available.

Precautionary statement

Prevention: Not available.

Response: Not available.

Storage: Not available.

Disposal: Not available.

Hazard(s) not otherwise classified (HNOC): Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information: This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>80-90</td>
</tr>
<tr>
<td>Aliphatic diol*</td>
<td>Proprietary*</td>
<td>&lt;10</td>
<td></td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td>616-45-5</td>
<td>&lt;5</td>
<td></td>
</tr>
<tr>
<td>Substituted phthalocyanine salt #1</td>
<td>Proprietary</td>
<td>&lt;1</td>
<td></td>
</tr>
</tbody>
</table>
1.4-Dioxane |
Common name and synonyms: This ink supply contains an aqueous ink formulation.
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation: Remove to fresh air. If symptoms persist, get medical attention.
Skin contact: Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.
Eye contact: Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.
Ingestion: If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed: Not available.

5. Fire-fighting measures

Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.
Unsuitable extinguishing media: None known.
Specific hazards arising from the chemical: None known.
Special protective equipment and precautions for firefighters: Not available.
Specific methods: None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Wear appropriate personal protective equipment.
Methods and materials for containment and cleaning up: Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.
Environmental precautions: Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling: Avoid contact with skin, eyes and clothing.
Conditions for safe storage, including any incompatibilities: Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits: This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) Components |
<table>
<thead>
<tr>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,4-Dioxane (CAS 123-91-1)</td>
<td>PEL</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values Components |
<table>
<thead>
<tr>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,4-Dioxane (CAS 123-91-1)</td>
<td>TWA</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards Components |
<table>
<thead>
<tr>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,4-Dioxane (CAS 123-91-1)</td>
<td>Ceiling</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
</tbody>
</table>
US. Workplace Environmental Exposure Level (WEEL) Guides

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aliphatic diol</td>
<td>TWA</td>
<td>10 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Exposure limits have not been established for this product.

US. ACGIH Threshold Limit Values

1,4-Dioxane (CAS 123-91-1) Can be absorbed through the skin.

US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

P-DIOXANE; 1,4-DIOXACYCLOHEXANE; 1,4-DIETHYLENE DIOXIDE (CAS 123-91-1) Can be absorbed through the skin.

US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).

1,4-Dioxane (CAS 123-91-1) Skin designation applies.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

1,4-Dioxane (CAS 123-91-1) Can be absorbed through the skin.

US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A

1,4-Dioxane (CAS 123-91-1) Can be absorbed through the skin.

Appropriate engineering controls

Use in a well ventilated area.

Provide adequate ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection Not required under intended use.

Skin protection

Hand protection Not available.

Other Protected gloves not required under intended use.

Respiratory protection

For use other than intended use (such as in the event of a large spill), goggles and respirators may be required.

Thermal hazards Not available.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Not available.

Color Light Cyan

Odor Not available.

Odor threshold Not available.

pH 7 - 8

Melting point/freezing point Not available.

Initial boiling point and boiling range Not determined

Flash point > 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup

Evaporation rate Not determined

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not determined

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not determined

Vapor density >= 1 (air = 1.0)

Relative density Not available.
Solubility(ies)

Solubility (water) Soluble in water

Partition coefficient
(n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity Not available.

Other information For other VOC regulatory data/information see Section 15.

Oxidizing properties Not determined

VOC < 142 g/l

10. Stability and reactivity

Reactivity Not available.

Chemical stability Stable under recommended storage conditions.

Possibility of hazardous reactions Will not occur.

Conditions to avoid Not available.

Incompatible materials Incompatible with strong bases and oxidizing agents.

Hazardous decomposition products Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact Contact with skin may result in mild irritation.

Eye contact Contact with eyes may result in mild irritation.

Ingestion Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Components Species Test Results

2-pyrrolidone (CAS 616-45-5)

Acute Oral LD50 Rat > 5000 mg/kg

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

1,4-Dioxane (CAS 123-91-1) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

1,4-Dioxane (CAS 123-91-1) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity Based on available data, the classification criteria are not met.
Specific target organ toxicity - single exposure
Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure
Based on available data, the classification criteria are not met.

Aspiration hazard
Based on available data, the classification criteria are not met.

Further information
Complete toxicity data are not available for this specific formulation

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C4994Series</td>
<td>Aquatic</td>
<td></td>
</tr>
<tr>
<td>Acute Fish</td>
<td>LC50</td>
<td>Fathead minnow (Pimephales promelas) &gt; 750 mg/l, 96 hours</td>
</tr>
</tbody>
</table>

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,4-Dioxane (CAS 123-91-1) Aquatic Fish</td>
<td>LC50</td>
</tr>
<tr>
<td>2-pyrrolidone (CAS 616-45-5) Aquatic Crustacea</td>
<td>EC50</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

<table>
<thead>
<tr>
<th>Partition coefficient n-octanol / water (log Kow)</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,4-Dioxane</td>
<td>-0.27</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td>-0.85</td>
</tr>
<tr>
<td>Aliphatic diol</td>
<td>-0.106</td>
</tr>
</tbody>
</table>

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
1,4-Dioxane (CAS 123-91-1) Listed.

SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

<table>
<thead>
<tr>
<th>Hazard categories</th>
<th>Immediate Hazard</th>
<th>Delayed Hazard</th>
<th>Fire Hazard</th>
<th>Pressure Hazard</th>
<th>Reactivity Hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations

- **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
  1,4-Dioxane (CAS 123-91-1)

- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
  Not regulated.

- **Safe Drinking Water Act (SDWA)**
  Not regulated.

US state regulations

- **US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**
  1,4-DIOXANE (CAS 123-91-1) Listed: January 1, 1988

- **US, California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**
  1,4-Dioxane (CAS 123-91-1)

Other information
VOC data based on formulation (Organic compounds minus solids) VOC content (less water, less exempt compounds) = <984 g/L (U.S. requirement, not for emissions)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

| Issue date | 12-Jun-2015 |
| Revision date | 02-Sep-2017 |
| Version # | 03 |

Other information
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision information
1. Product and Company Identification: Alternate Trade Names
Composition / Information on Ingredients: Ingredients
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>