1. Identification

**Important information**
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

**Product identifier**
SCX-D6345Series

**Other means of identification**
None.

**Recommended use**
This product is a toner mixture that is used in printing systems.

**Recommended restrictions**
Do not use with non compatible printer.

**Manufacturer/Importer/Supplier/Distributor information**

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

**Telephone**
650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

**Email:** hpcustomer.inquiries@hp.com

2. Hazard(s) identification

**Physical hazards**
Not classified.

**Health hazards**
Not classified.

**Environmental hazards**
Not classified.

**OSHA defined hazards**
Not classified.

**Label elements**

**Hazard symbol**
None.

**Signal word**
None.

**Hazard statement**
Not available.

**Precautionary statement**

**Prevention**
Not available.

**Response**
Not available.

**Storage**
Not available.

**Disposal**
Not available.

**Hazard(s) not otherwise classified (HNOC)**
Carbon black is classified by the IARC as a Group 2B carcinogen (the substance is possibly carcinogenic to humans). Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk. None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.

**GHS Supplemental information**
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

**Mixtures**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment*</td>
<td>Proprietary*</td>
<td>&lt;7.5</td>
<td></td>
</tr>
</tbody>
</table>

Material name: SCX-D6345Series

14634  Version #: 02  Revision date: 23-Oct-2019  Issue date: 20-Jul-2018
### 4. First-aid measures

**Inhalation**
Move person to fresh air immediately. If irritation persists, consult a physician.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists, consult a physician.

**Ingestion**
Rinse mouth with water. Drink one to two glasses of water. DO NOT induce vomiting. Get medical attention immediately.

**Most important symptoms/effects, acute and delayed**
Difficulty in breathing. Coughing.

**Indication of immediate medical attention and special treatment needed**
Treat symptomatically.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Dry chemical, foam, carbon dioxide, water fog.

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Firefighters should wear full protective clothing including self contained breathing apparatus.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. See Section 8 of the SDS for Personal Protective Equipment.

**Methods and materials for containment and cleaning up**
Avoid the generation of dusts during clean-up. Use explosion proof electric equipment. Collect dust using a vacuum cleaner equipped with HEPA filter. The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk. Sweep up or vacuum up spillage and collect in suitable container for disposal.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

**Precautions for safe handling**
Minimize dust generation and accumulation. Use local exhaust ventilation. Avoid prolonged exposure. Practice good housekeeping.

**Conditions for safe storage, including any incompatibilities**
Store in tightly closed original container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

### 8. Exposure controls/personal protection

**Occupational exposure limits**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>
US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td>TWA</td>
<td>3 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Paraffin waxes and Hydrocarbon waxes (CAS 8002-74-2)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Fume.</td>
</tr>
<tr>
<td>Titanium dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Paraffin waxes and Hydrocarbon waxes (CAS 8002-74-2)</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td>Fume.</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

USA OSHA (TWA/PEL): 10 mg/m³ (Total Dust)

ACGIH (TWA/TLV): 15 mg/m³ (Inhalable Particulate)

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Rubber gloves are recommended. Wash hands after handling.

Other

Protection suit must be worn.

Respiratory protection

No personal respiratory protective equipment required under normal conditions of use. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food, drink and animal feeding stuffs. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Appearance

Physical state

Not available.

Form

Solid. Fine powder

Color

Black.

Odor

Odorless

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

Not available.

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)

Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.
Vapor pressure
Not available.
Vapor density
Not available.
Solubility(ies)
Solubility (water) Insoluble in water.
Solubility (other) Partially soluble in toluene, chloroform and tetrahydrofuran
Partition coefficient (n-octanol/water)
Not available.
Auto-ignition temperature
Not available.
Decomposition temperature > 392 °F (> 200 °C)
Viscosity
Not available.
Other information
No information available.
Oxidizing properties
No information available.

10. Stability and reactivity
Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability
Stable under normal storage conditions.
Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.
Conditions to avoid
Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
Incompatible materials
This product may react with strong oxidizing agents.
Hazardous decomposition products
Carbon monoxide and carbon dioxide.

11. Toxicological information
Information on likely routes of exposure
Inhalation Dust may irritate respiratory system. Prolonged inhalation may be harmful.
Skin contact Dust or powder may irritate the skin.
Eye contact Dust may irritate the eyes.
Ingestion Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics
Not available.
Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met. LD50/oral/rat >5000 mg/kg.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Pigment</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 10000 mg/kg</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Based on available data, the classification criteria are not met. Not a known irritant. (OECD 404).</td>
<td></td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Based on available data, the classification criteria are not met. Not a known irritant. (OECD 405).</td>
<td></td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td>Not a respiratory sensitizer.</td>
<td></td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>This product is not expected to cause skin sensitization.</td>
<td></td>
</tr>
</tbody>
</table>
Based on available data, the classification criteria are not met. Negative Ames Test (Test strains: Salmonella typhimurium).

Carcinogenicity

Based on available data, the classification criteria are not met.

Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation.

IARC Monographs. Overall Evaluation of Carcinogenicity

Black Pigment (CAS Proprietary) 2B Possibly carcinogenic to humans.
Titanium dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Further information

Complete toxicity data are not available for this specific formulation. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

In a study in rats (H.Muhle) by chronic inhalation exposure to a typical toner, a mild to moderate degree of lung fibrosis was observed in 92% of the rats in the concentration (16mg/m3) exposure group, and a minimal to mild degree of fibrosis was noted in 22% of the animals in the middle (4mg/m3) exposure group. But no pulmonary changes was reported in the lowest (1mg/m3) exposure group, the most relevant level to potential human exposures.

In 1996, the IARC revaluated carbon black as a GROUP 2B carcinogen (possible human carcinogen). This evaluation is given to carbon black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the developer of lung tumors in rat receiving chronic inhalation exposures to free carbon black at level that induce particle overload of the lung. Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moreover, a two-year cancer bioassay using a typical toner preparation containing carbon black demonstrated no association between toner exposure and tumor development in rats.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Mobility in soil

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Not available.

Other adverse effects

Not available.

13. Disposal considerations

Disposal instructions

Dispose of in compliance with federal, state, and local regulations. Do not shred toner cartridge, unless dust-explosion prevention measures are taken. Do not put toner container into fire; heated toner may cause severe burns. Do not incinerate. Do not allow this material to drain into sewers/water supplies.

HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT

Not regulated as dangerous goods.
IATA  
Not regulated as dangerous goods.

IMDG  
Not regulated as dangerous goods.

ADR  
Not regulated as dangerous goods.

Further information  
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations  
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)  
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)  
Not listed.

SARA 304 Emergency release notification  
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)  
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)  
Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

SARA 302 Extremely hazardous substance  
Not listed.

SARA 311/312 Hazardous chemical  
No

Other federal regulations  
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List  
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)  
Not regulated.

Safe Drinking Water Act (SDWA)  
Not regulated.

US state regulations  
US - California Proposition 65 - CRT: Listed date/Carcinogenic substance  
CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [<= 10 MICROMETERS]) (CAS Proprietary)  
Listed: February 21, 2003  
TITANIUM DIOXIDE (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE) (CAS 13463-67-7)  
Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))  
Black Pigment (CAS Proprietary)  
Titanium dioxide (CAS 13463-67-7)

Regulatory information  
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date  
20-Jul-2018

Revision date  
23-Oct-2019

Version #  
02

Material name: SCX-D6345Series

14634  Version #: 02  Revision date: 23-Oct-2019  Issue date: 20-Jul-2018
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision information
Identification: Important information

Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>