1. Identification

Product identifier: CN681Series

Other means of identification: Not available.

Recommended use: Inkjet printing

Recommended restrictions: None known.

Company identification:

HP
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551
Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:

Hazard symbol: None.

Signal word: None.

Hazard statement: Not available.

Precautionary statement:

Prevention: Not available.

Response: Not available.

Storage: Not available.

Disposal: Not available.

Hazard(s) not otherwise classified (HNOC):

Potential routes of overexposure to this product are skin and eye contact.
Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this
product under normal use conditions.
Complete toxicity data are not available for this specific formulation.

Supplemental information:

This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>65-75</td>
</tr>
<tr>
<td>1,5-pentanediol</td>
<td></td>
<td>111-29-5</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Aliphatic diol</td>
<td>Proprietary</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Copper phthalocyanine direct dye salt</td>
<td>Proprietary</td>
<td></td>
<td>&lt;5</td>
</tr>
<tr>
<td>Magnesium nitrate hexahydrate</td>
<td></td>
<td>13446-18-9</td>
<td></td>
</tr>
</tbody>
</table>

Material name: CN681Series

12597 Version #: 02 Revision date: 30-Aug-2015 Issue date: 11-Jun-2015
Composition comments
This ink supply contains an aqueous ink formulation.
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
Remove to fresh air. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion
If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
Not applicable.

Special protective equipment and precautions for firefighters
Not available.

Specific methods
None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities
Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. Workplace Environmental Exposure Level (WEEL) Guides</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>TWA</td>
<td>Aliphatic diol (CAS Proprietary)</td>
<td>10 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Exposure limits have not been established for this product.

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection
Not available.

Skin protection
Hand protection
Not available.
Other
Not available.
Respiratory protection
Not available.
Thermal hazards
Not available.
General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance
  Physical state Not available.
  Color Cyan
  Odor Not available.
  Odor threshold Not available.
  pH 7 - 7.5
Melting point/freezing point Not available.
Initial boiling point and boiling range Not determined
Flash point > 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup
Evaporation rate Not determined
Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits
  Flammability limit - lower (%) Not Determined
  Flammability limit - upper (%) Not available.
  Explosive limit - lower (%) Not available.
  Explosive limit - upper (%) Not available.
Vapor pressure Not determined

Solubility(ies)
  Solubility (water) Soluble in water
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not Determined
Decomposition temperature Not available.
Viscosity Not available.
Other information For other VOC regulatory data/information see Section 15.
VOC (Weight %) < 269 g/l

10. Stability and reactivity

Reactivity Not available.
Chemical stability Stable under recommended storage conditions.
Possibility of hazardous reactions Will not occur.
Conditions to avoid Not available.
Incompatible materials Incompatible with strong bases and oxidizing agents.
Hazardous decomposition products Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.
Skin corrosion/irritation Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Respiratory sensitization

Based on available data, the classification criteria are not met.

Skin sensitization

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure

Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Further information

Complete toxicity data are not available for this specific formulation. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aliphatic diol (CAS Proprietary)</td>
<td></td>
</tr>
<tr>
<td>Acute Dermal</td>
<td></td>
</tr>
<tr>
<td>LD50 Rabbit</td>
<td>&gt; 10000 mg/kg</td>
</tr>
<tr>
<td>Oral LD50 Rat</td>
<td>3730 mg/kg</td>
</tr>
<tr>
<td>Other LD50 Mouse</td>
<td>1738 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Ecotoxicity

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aquatic</td>
<td></td>
</tr>
<tr>
<td>Acute Algae EC50</td>
<td>&gt; 100 mg/l, 72 hours</td>
</tr>
<tr>
<td>Crustacea EC50</td>
<td>&gt; 100 mg/l, 48 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability Not available.

Bioaccumulative potential Not available.

Partition coefficient n-octanol / water (log Kow)

| Aliphatic diol | -0.106 |

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions

Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.
IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.
SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312
Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
US. Massachusetts RTK - Substance List
Not regulated.
US. New Jersey Worker and Community Right-to-Know Act
Not listed.
US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.
US. Rhode Island RTK
Not regulated.
US. California Proposition 65
Not Listed.

Other information
VOC content (less water, less exempt compounds) = < 1000 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date
11-Jun-2015
Revision date
30-Aug-2015
Version #
02
Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Manufacturer information
HP
1501 Page Mill Road
Palo Alto, CA 94304-1112 US
Direct 1-650-857-5020

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS  Chemical Abstracts Service
CERCLA  Comprehensive Environmental Response Compensation and Liability Act
CFR  Code of Federal Regulations
COC  Cleveland Open Cup
DOT  Department of Transportation
EPCRA  Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC  International Agency for Research on Cancer
NIOSH  National Institute for Occupational Safety and Health
NTP  National Toxicology Program
OSHA  Occupational Safety and Health Administration
PEL  Permissible Exposure Limit
RCRA  Resource Conservation and Recovery Act
REC  Recommended
REL  Recommended Exposure Limit
SARA  Superfund Amendments and Reauthorization Act of 1986
STEL  Short-Term Exposure Limit
TCLP  Toxicity Characteristics Leaching Procedure
TLV  Threshold Limit Value
TSCA  Toxic Substances Control Act
VOC  Volatile Organic Compounds