



SAFETY DATA SHEET

1. Identification

Important information	*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***
Product identifier	C5025Series
Other means of identification	None.
Recommended use	Inkjet printing
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
	HP Inc. 1501 Page Mill Road Palo Alto, CA 94304-1112 United States
Telephone	650-857-5020
HP Inc. health effects line	
(Toll-free within the US)	1-800-457-4209
(Direct)	1-760-710-0048
HP Inc. Customer Care Line	
(Toll-free within the US)	1-800-474-6836
(Direct)	1-208-323-2551
Email:	hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	Not available.
Precautionary statement	
Prevention	Not available.
Response	Not available.
Storage	Not available.
Disposal	Not available.
Hazard(s) not otherwise classified (HNOC)	Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.
Supplemental information	This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Water		7732-18-5	70-80
1,5-pentanediol		111-29-5	<15

Chemical name	Common name and synonyms	CAS number	%
2-pyrrolidone		616-45-5	<7.5
Alkyldicarboxylic acid*		Proprietary*	<7.5
Substituted xanthylum salt #1*		Proprietary*	<2.5

Composition comments This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation Remove to fresh air. If symptoms persist, get medical attention.

Skin contact Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed Not available.

5. Fire-fighting measures

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical None known.

Special protective equipment and precautions for firefighters Not available.

Specific methods None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Exposure limits have not been established for this product.

Appropriate engineering controls Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

- Eye/face protection** Not available.
- Skin protection**

 - Hand protection** Not available.
 - Other** Not available.

- Respiratory protection** Not available.
- Thermal hazards** Not available.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Not available.
Color	Magenta

Odor Not available.

Odor threshold Not available.

pH 3.8 - 4.2

Melting point/freezing point Not available.

Initial boiling point and boiling range Not determined

Flash point > 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup

Evaporation rate Not determined

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not determined

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not determined

Vapor density >= 1 (air = 1.0)

Solubility(ies)

Solubility (water) Soluble in water

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity >= 2 cp

Other information For other VOC regulatory data/information see Section 15.

Oxidizing properties Not determined

VOC < 140 g/l estimated

10. Stability and reactivity

Reactivity Not available.

Chemical stability Stable under recommended storage conditions.

Possibility of hazardous reactions Will not occur.

Conditions to avoid Not available.

Incompatible materials Incompatible with strong bases and oxidizing agents.

Hazardous decomposition products Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact Contact with skin may result in mild irritation.

Eye contact Contact with eyes may result in mild irritation.

Ingestion Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Components	Species	Test Results
------------	---------	--------------

2-pyrrolidone (CAS 616-45-5)

Acute

Oral

LD50	Rat	> 5000 mg/kg
------	-----	--------------

Substituted xanthylum salt #1

Acute

Oral

LD50	Rat	<= 10000 mg/kg
------	-----	----------------

Skin corrosion/irritation Based on available data, the classification criteria are not met.
Non irritant in rabbit (OECD 404)

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.
Not classified as an irritant according to, OECD 405.

Respiratory or skin sensitization

Respiratory sensitization Based on available data, the classification criteria are not met.

Skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Further information Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity Static acute toxicity (trout), survival (100 mg/L) = 100%
Static acute toxicity (trout), survival (10 mg/L) = 100%

Ecotoxicity

Product	Species	Test Results
---------	---------	--------------

C5025Series

Aquatic

Acute

Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) < 400 mg/l, 96 hours
------	------	--

Components	Species	Test Results
------------	---------	--------------

2-pyrrolidone (CAS 616-45-5)

Aquatic

Crustacea	EC50	Water flea (<i>Daphnia pulex</i>) 13.21 mg/l, 48 hours
-----------	------	--

Components	Species	Test Results
Alkyldicarboxylic acid (CAS Proprietary)		
Aquatic		
Fish	LC50	Fish
		101, 96 Hours
Persistence and degradability	Not available.	
Bioaccumulative potential	Not available.	
Partition coefficient n-octanol / water (log Kow)		
2-pyrrolidone		-0.85
Alkyldicarboxylic acid		-0.59
Mobility in soil	Not available.	
Other adverse effects	Not available.	

13. Disposal considerations

Disposal instructions	Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle .
------------------------------	--

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
ADR	Not regulated as dangerous goods.
Further information	Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations	US TSCA 12(b): Does not contain listed chemicals.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	
	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	
	Not listed.
SARA 304 Emergency release notification	
	Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	
	Not regulated.
Superfund Amendments and Reauthorization Act of 1986 (SARA)	
Hazard categories	Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
SARA 302 Extremely hazardous substance	
	Not listed.
SARA 311/312 Hazardous chemical	No
Other federal regulations	
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	
	Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	
	Not regulated.

Safe Drinking Water Act (SDWA)	Not regulated.
US state regulations	Not Listed
Other information	VOC content (less water, less exempt compounds) = <492 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)
Regulatory information	All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date	09-Mar-2015
Revision date	16-May-2019
Version #	04
Other information	This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).
Disclaimer	<p>This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.</p> <p>This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.</p>
Revision information	Identification: Important information
Explanation of abbreviations	

ACGIH	American Conference of Governmental Industrial Hygienists
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CFR	Code of Federal Regulations
COC	Cleveland Open Cup
DOT	Department of Transportation
EPCRA	Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
RCRA	Resource Conservation and Recovery Act
REC	Recommended
REL	Recommended Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986
STEL	Short-Term Exposure Limit
TCLP	Toxicity Characteristics Leaching Procedure
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act
VOC	Volatile Organic Compounds