1. Identification

Product identifier: C5025Series

Recommended use: Inkjet printing

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line:
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line:
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:

Hazard symbol: None.

Signal word: None.

Hazard statement: Not available.

Precautionary statement:

Prevention: Not available.

Response: Not available.

Storage: Not available.

Disposal: Not available.

Hazard(s) not otherwise classified (HNOC):
Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information:
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td></td>
<td>7732-18-5</td>
<td>70-80</td>
</tr>
<tr>
<td>1,5-pentanediol</td>
<td></td>
<td>111-29-5</td>
<td>&lt;15</td>
</tr>
<tr>
<td>2-pyrrolidone</td>
<td></td>
<td>616-45-5</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Alkyldicarboxylic acid*</td>
<td></td>
<td>Proprietary*</td>
<td>&lt;7.5</td>
</tr>
<tr>
<td>Chemical name</td>
<td>Common name and synonyms</td>
<td>CAS number</td>
<td>%</td>
</tr>
<tr>
<td>---------------</td>
<td>--------------------------</td>
<td>------------</td>
<td>---</td>
</tr>
<tr>
<td>Substituted xanthylum salt #1*</td>
<td>This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).</td>
<td>Proprietary*</td>
<td>&lt;2.5</td>
</tr>
</tbody>
</table>

### Composition comments

<table>
<thead>
<tr>
<th>Commodity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).</td>
</tr>
</tbody>
</table>

## 4. First-aid measures

### Inhalation

Remove to fresh air. If symptoms persist, get medical attention.

### Skin contact

Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

### Eye contact

Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

### Ingestion

If ingestion of a large amount does occur, seek medical attention.

### Most important symptoms/effects, acute and delayed

Not available.

## 5. Fire-fighting measures

### Suitable extinguishing media

Dry chemical, CO2, water spray or regular foam.

### Unsuitable extinguishing media

None known.

### Specific hazards arising from the chemical

None known.

### Special protective equipment and precautions for firefighters

Not available.

### Specific methods

None established.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Wear appropriate personal protective equipment.

### Methods and materials for containment and cleaning up

Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

### Environmental precautions

Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

## 7. Handling and storage

### Precautions for safe handling

Avoid contact with skin, eyes and clothing.

### Conditions for safe storage, including any incompatibilities

Keep out of the reach of children. Keep away from excessive heat or cold.

## 8. Exposure controls/personal protection

### Occupational exposure limits

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

Exposure limits have not been established for this product.

### Appropriate engineering controls

Use in a well ventilated area.

### Individual protection measures, such as personal protective equipment

<table>
<thead>
<tr>
<th>Protection type</th>
<th>Specific protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye/face protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Hand protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other</td>
<td>Not available.</td>
</tr>
<tr>
<td>Respiratory protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Thermal hazards</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

### General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

### Appearance

Material name: C5025Series

Version #: 03  Revision date: 29-Sep-2018  Issue date: 09-Mar-2015
Physical state: Liquid.
Form: Not available.
Color: Magenta
Odor: Not available.
Odor threshold: Not available.
pH: 3.8 - 4.2
Melting point/freezing point: Not available.
Initial boiling point and boiling range: Not determined
Flash point: > 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup
Evaporation rate: Not determined
Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits
Flammability limit - lower (%): Not determined
Flammability limit - upper (%): Not available.
Explosive limit - lower (%): Not available.
Explosive limit - upper (%): Not available.

Vapor pressure: Not determined
Vapor density: >= 1 (air = 1.0)
Solubility(ies)
Solubility (water): Soluble in water
Partition coefficient (n-octanol/water): Not available.
Auto-ignition temperature: Not available.
Decomposition temperature: Not available.
Viscosity: >= 2 cp
Other information: For other VOC regulatory data/information see Section 15.
Oxidizing properties: Not determined
VOC: < 140 g/l estimated

10. Stability and reactivity
Reactivity: Not available.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: Will not occur.
Conditions to avoid: Not available.
Incompatible materials: Incompatible with strong bases and oxidizing agents.

11. Toxicological information
Information on likely routes of exposure
Inhalation: Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact: Contact with skin may result in mild irritation.
Eye contact: Contact with eyes may result in mild irritation.
Ingestion: Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics: Not available.

Information on toxicological effects
Acute toxicity: Based on available data, the classification criteria are not met.
## Components

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-pyrrolidone (CAS 616-45-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td><strong>LD50</strong></td>
<td></td>
<td></td>
</tr>
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<td></td>
<td></td>
</tr>
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</table>

## Skin corrosion/irritation

Based on available data, the classification criteria are not met.
Non irritant in rabbit (OECD 404)

## Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.
Not classified as an irritant according to, OECD 405.

## Respiratory or skin sensitization

### Respiratory sensitization

Based on available data, the classification criteria are not met.

### Skin sensitization

Based on available data, the classification criteria are not met.

### Germ cell mutagenicity

Based on available data, the classification criteria are not met.

## Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

## OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

## US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

## Reproductive toxicity

Based on available data, the classification criteria are not met.

## Specific target organ toxicity - single exposure

Based on available data, the classification criteria are not met.

## Specific target organ toxicity - repeated exposure

Based on available data, the classification criteria are not met.

## Aspiration hazard

Based on available data, the classification criteria are not met.

## Further information

Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

### 12. Ecological information

#### Aquatic toxicity

Static acute toxicity (trout), survival (100 mg/L) = 100%
Static acute toxicity (trout), survival (10 mg/L) = 100%

#### Ecotoxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C5025Series</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td><strong>Acute</strong></td>
<td><strong>Fish</strong></td>
</tr>
</tbody>
</table>

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<td></td>
<td></td>
</tr>
<tr>
<td><strong>Aquatic</strong></td>
<td>Crustacea</td>
<td><strong>EC50</strong></td>
</tr>
<tr>
<td>Alkyldicarboxylic acid (CAS Proprietary)</td>
<td><strong>Aquatic</strong></td>
<td><strong>Fish</strong></td>
</tr>
</tbody>
</table>

#### Persistence and degradability

Not available.

#### Bioaccumulative potential

Not available.

### Partition coefficient n-octanol / water (log Kow)

| 2-pyrrolidone | -0.85 |

---

Material name: C5025Series

9402 Version #: 03 Revision date: 29-Sep-2018 Issue date: 09-Mar-2015

SDS US 4 / 6
Partition coefficient n-octanol / water (log Kow)
Alkyldicarboxylic acid  -0.59

Mobility in soil Not available.
Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. HP’s Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle.

14. Transport information

DOT Not regulated as dangerous goods.
IATA Not regulated as dangerous goods.
IMDG Not regulated as dangerous goods.
ADR Not regulated as dangerous goods.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US TSCA 12(b): Does not contain listed chemicals.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4) Not listed.
SARA 304 Emergency release notification Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance Not listed.
SARA 311/312 Hazardous chemical No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130) Not regulated.
Safe Drinking Water Act (SDWA) Not regulated.

US state regulations Not Listed
Other information VOC content (less water, less exempt compounds) = <492 g/L (U.S. requirement, not for emissions) VOC data based on formulation (Organic compounds minus solids)

Regulatory information All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Composition / Information on Ingredients: Ingredients

Toxicological information: Corrosivity
Toxicological information: Eye contact
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact

Regulatory information: Regulatory information

Other information, including date of preparation or last revision: Disclaimer

HazReg Data: Pacific Rim

Explanation of abbreviations

ACGIH American Conference of Governmental Industrial Hygienists
CAS Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR Code of Federal Regulations
COC Cleveland Open Cup
DOT Department of Transportation
EPCRA Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC International Agency for Research on Cancer
NIOSH National Institute for Occupational Safety and Health
NTP National Toxicology Program
OSHA Occupational Safety and Health Administration
PEL Permissible Exposure Limit
RCRA Resource Conservation and Recovery Act
REC Recommended
REL Recommended Exposure Limit
SARA Superfund Amendments and Reauthorization Act of 1986
STEL Short-Term Exposure Limit
TCLP Toxicity Characteristics Leaching Procedure
TLV Threshold Limit Value
TSCA Toxic Substances Control Act
VOC Volatile Organic Compounds