



SAFETY DATA SHEET

1. Identification

Product identifier C5024Series
Other means of identification None.
Recommended use Inkjet printing
Recommended restrictions None known.
Manufacturer/Importer/Supplier/Distributor information
HP Inc.
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United States
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HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048
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2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements

Hazard symbol None.
Signal word None.
Hazard statement Not available.
Precautionary statement
Prevention Not available.
Response Not available.
Storage Not available.
Disposal Not available.

Hazard(s) not otherwise classified (HNOC) Potential routes of overexposure to this product are skin and eye contact. Inhalation of vapor and ingestion are not expected to be significant routes of exposure for this product under normal use conditions. Complete toxicity data are not available for this specific formulation.

Supplemental information This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Water		7732-18-5	65-75
1,5-pentanediol		111-29-5	<15
2-pyrrolidone		616-45-5	<7.5
Alkyldicarboxylic acid*		Proprietary*	<7.5

Chemical name	Common name and synonyms	CAS number	%
Substituted phthalocyanine salt #3*		Proprietary*	<2.5

Composition comments This ink supply contains an aqueous ink formulation. This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation Remove to fresh air. If symptoms persist, get medical attention.

Skin contact Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention.

Ingestion If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed Not available.

5. Fire-fighting measures

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical None known.

Special protective equipment and precautions for firefighters Not available.

Specific methods None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up Dike the spilled material, where this is possible. Absorb with inert absorbent such as dry clay, sand or diatomaceous earth, commercial sorbents, or recover using pumps.

Environmental precautions Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling Avoid contact with skin, eyes and clothing.

Conditions for safe storage, including any incompatibilities Keep out of the reach of children. Keep away from excessive heat or cold.

8. Exposure controls/personal protection

Occupational exposure limits This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Exposure limits have not been established for this product.

Appropriate engineering controls Use in a well ventilated area.

Individual protection measures, such as personal protective equipment

Eye/face protection Not available.

Skin protection

Hand protection Not available.

Other Not available.

Respiratory protection Not available.

Thermal hazards Not available.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Not available.
Color	Cyan
Odor	Not available.
Odor threshold	Not available.
pH	3.8 - 4.2
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not determined
Flash point	> 200.0 °F (> 93.3 °C) Pensky-Martens Closed Cup
Evaporation rate	Not determined
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not determined
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not determined
Vapor density	>= 1 (air = 1.0)
Solubility(ies)	
Solubility (water)	Soluble in water
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	>= 2 cp
Other information	For other VOC regulatory data/information see Section 15.
Oxidizing properties	Not determined
VOC	< 145.5 g/l estimated

10. Stability and reactivity

Reactivity	Not available.
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	Will not occur.
Conditions to avoid	Not available.
Incompatible materials	Incompatible with strong bases and oxidizing agents.
Hazardous decomposition products	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Contact with skin may result in mild irritation.
Eye contact	Contact with eyes may result in mild irritation.
Ingestion	Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Components	Species	Test Results
2-pyrrolidone (CAS 616-45-5)		
Acute		
Oral		
LD50	Rat	> 5000 mg/kg
Skin corrosion/irritation	Based on available data, the classification criteria are not met. Non irritant in rabbit (OECD 404)	
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met. Not classified as an irritant according to, OECD 405.	
Respiratory or skin sensitization		
Respiratory sensitization	Based on available data, the classification criteria are not met.	
Skin sensitization	Based on available data, the classification criteria are not met.	
Germ cell mutagenicity	Based on available data, the classification criteria are not met.	
Carcinogenicity	Based on available data, the classification criteria are not met.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Not regulated.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.	
Aspiration hazard	Based on available data, the classification criteria are not met.	
Further information	Complete toxicity data are not available for this specific formulation Refer to Section 2 for potential health effects and Section 4 for first aid measures.	

12. Ecological information

Aquatic toxicity	Static acute toxicity (trout), survival (100 mg/L) = 100% Static acute toxicity (trout), survival (10 mg/L) = 100%
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Ecotoxicity

Product	Species	Test Results
C5024Series		
Aquatic		
<i>Acute</i>		
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>) < 400 mg/l, 96 hours
Components	Species	Test Results

2-pyrrolidone (CAS 616-45-5)

Aquatic

Crustacea	EC50	Water flea (<i>Daphnia pulex</i>)	13.21 mg/l, 48 hours
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Alkyldicarboxylic acid (CAS Proprietary)

Aquatic

Fish	LC50	Fish	101, 96 Hours
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Persistence and degradability Not available.

Bioaccumulative potential Not available.

Partition coefficient n-octanol / water (log Kow)

2-pyrrolidone	-0.85
Alkyldicarboxylic acid	-0.59

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Do not allow this material to drain into sewers/water supplies. Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.
HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit <http://www.hp.com/recycle>.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

ADR

Not regulated as dangerous goods.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations Not Listed

Other information

VOC data based on formulation (Organic compounds minus solids)
VOC content (less water, less exempt compounds) = <501.5 g/L (U.S. requirement, not for emissions)

Regulatory information All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 09-Mar-2015

Revision date 28-Sep-2018

Version # 03

Other information

This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Revision information

Composition / Information on Ingredients: Ingredients
Toxicological information: Corrosivity
Toxicological information: Eye contact
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
Regulatory information: Regulatory information
Other information, including date of preparation or last revision: Disclaimer
HazReg Data: Pacific Rim

Explanation of abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CFR	Code of Federal Regulations
COC	Cleveland Open Cup
DOT	Department of Transportation
EPCRA	Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
RCRA	Resource Conservation and Recovery Act
REC	Recommended
REL	Recommended Exposure Limit
SARA	Superfund Amendments and Reauthorization Act of 1986
STEL	Short-Term Exposure Limit
TCLP	Toxicity Characteristics Leaching Procedure
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act
VOC	Volatile Organic Compounds