1. Identification

Product identifier: HP Recycle Agent for series 6000 and 7000 Q4323A

Other means of identification
Synonyms: Part Number Q4323A

Recommended use: HP product for use with HP Indigo Digital Presses 7000, WS6000.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone: 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Aspiration hazard Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: May be fatal if swallowed and enters airways.

Precautionary statement
Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Wear personal protective equipment/face protection.

Response: If swallowed: Rinse mouth. Do NOT induce vomiting. If swallowed: Immediately call a poison center/doctor.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Mixtures

Material name: Q4323A

12887 Version #: 05 Revision date: 12-Feb-2019 Issue date: 27-Jun-2014
## Chemical name and synonyms

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>Refined Petroleum Hydrocarbon</td>
<td></td>
<td>8042-47-5</td>
<td>&lt;30</td>
</tr>
</tbody>
</table>

### Composition comments

This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

## 4. First-aid measures

### Inhalation

If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

### Skin contact

Wash affected areas thoroughly with mild soap and water. Immediately take off all contaminated clothing. Wash clothing separately before reuse. Get medical attention if irritation develops or persists.

### Eye contact

Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

### Ingestion

Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

### First-aid measures

Most important symptoms/effects, acute and delayed

## 5. Fire-fighting measures

### Suitable extinguishing media

Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

### Unsuitable extinguishing media

None known.

### Specific hazards arising from the chemical

None known.

### Special protective equipment and precautions for firefighters

Not available.

### Fire fighting equipment/instructions

Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Wear appropriate personal protective equipment.

### Methods and materials for containment and cleaning up

Not available.

### Environmental precautions

Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

## 7. Handling and storage

### Precautions for safe handling

Avoid prolonged or repeated skin contact with this material. Avoid contact with skin, eyes and clothing. Keep away from open flames, hot surfaces and sources of ignition. Do not reuse the empty container. Take precautionary measures against static discharges.

### Conditions for safe storage, including any incompatibilities

Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

## 8. Exposure controls/personal protection

### Occupational exposure limits

This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

### ACGIH Components

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refined Petroleum Hydrocarbon</td>
<td>TWA</td>
<td>5 mg/m3</td>
</tr>
<tr>
<td>(CAS 8042-47-5)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 95%. TWA = 171ppm (1200 mg/m3).
### Appropriate engineering controls
Use in a well ventilated area.

### Individual protection measures, such as personal protective equipment

<table>
<thead>
<tr>
<th>Protection Type</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye/face protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin protection</td>
<td></td>
</tr>
<tr>
<td>Hand protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other</td>
<td>Chemical resistant gloves.</td>
</tr>
<tr>
<td>Respiratory protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Thermal hazards</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

### General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

### Use personal protective equipment to minimize exposure to skin and eye.

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### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>clear liquid</td>
</tr>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Color</td>
<td>Colorless.</td>
</tr>
<tr>
<td>Odor</td>
<td>mild hydrocarbon-like</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>370.4 °F (188 °C) (based on petroleum hydrocarbon)</td>
</tr>
<tr>
<td>Flash point</td>
<td>147.2 °F (64.0 °C) Pensky-Martens Closed Cup (based on Petroleum Hydrocarbon)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not soluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>0.79</td>
</tr>
<tr>
<td>VOC</td>
<td>790 g/L (6.59 lbs/gal.US) (Calculated)</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

| Reactivity                              | Not available.                             |
| Chemical stability                      | Stable under recommended storage conditions. |
| Possibility of hazardous reactions      | Will not occur.                            |

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Material name: Q4323A
Version #: 05    Revision date: 12-Feb-2019    Issue date: 27-Jun-2014
Conditions to avoid
Incompatible materials
Hazardous decomposition products

This product may react with strong oxidizing agents.
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact
Contact with skin may result in mild irritation.

Eye contact
Contact with eyes may result in mild irritation.

Ingestion
Health injuries are not known or expected under normal use. Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Harmful if swallowed.

Components

<table>
<thead>
<tr>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Refined Petroleum Hydrocarbon (CAS 8042-47-5)</td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Serious eye damage/eye irritation</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td></td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Mildly irritating to the skin with prolonged exposure.</td>
</tr>
<tr>
<td>Germ cell mutagenicity</td>
<td>Not classified.</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>Not classified.</td>
</tr>
</tbody>
</table>

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Not classified.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
May be harmful if swallowed and enters airways.

Further information
No data is available on the product itself.

12. Ecological information

Aquatic toxicity
This product has not been tested for ecological effects.

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.
Other adverse effects
Not available.

13. Disposal considerations
Disposal instructions
Do not dispose of together with general office waste. Do not allow this material to drain into sewers/water supplies.

Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations. Ensure collection and disposal with an appropriately licensed waste contractor.

14. Transport information
DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information
US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
Not Listed

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision information
- Hazard(s) identification: Prevention
- Hazard(s) identification: Response
- Physical & Chemical Properties: Multiple Properties
- Toxicological information: Eye contact
- Toxicological information: Ingestion
- Toxicological information: Inhalation
- Toxicological information: Skin contact
- Regulatory information: Other information
- Regulatory information: Regulatory information

Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>