SAFETY DATA SHEET

1. Identification

Product identifier
HP ElectroInk Spot Red for use with HP Indigo Digital Press 20000
Q4265A

Other means of identification

Synonyms
Part Number Q4265A

Recommended use
HP product for use with HP Indigo Digital Presses 20000.

Recommended restrictions
None known.

Company identification
HP
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Hazard symbol
None.

Signal word
None.

Hazard statement
The mixture does not meet the criteria for classification.

Precautionary statement

Prevention
Not available.

Response
Not available.

Storage
Not available.

Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td>Proprietary</td>
<td>&lt;15</td>
</tr>
<tr>
<td>C.I.P.R.  146 No.12485</td>
<td></td>
<td>5280-68-2</td>
<td>&lt;5</td>
</tr>
<tr>
<td>C.I.P.O.  64 No.12760</td>
<td></td>
<td>72102-84-2</td>
<td>&lt;2.5</td>
</tr>
<tr>
<td>C.I.P.R. 122 No.73915</td>
<td></td>
<td>980-26-7</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Carbon black</td>
<td></td>
<td>1333-86-4</td>
<td>&lt;0.1</td>
</tr>
</tbody>
</table>

Material name: Q4265A
13684  Version #: 02  Revision date: 05-Oct-2015  Issue date: 30-Mar-2015

SDS US
Composition comments
Carbon black is present only in a bound form in this preparation.

This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Fire-fighting equipment/instructions
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m³</td>
</tr>
<tr>
<td>ACGIH Components</td>
<td></td>
<td></td>
</tr>
<tr>
<td>C.I.P.R. 122 No.73915 (CAS 980-26-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
</tr>
</tbody>
</table>
ACGIH
Components | Type | Value
--- | --- | ---
Trade Secret (CAS Proprietary) | STEL | 143 mg/m3

US. ACGIH Threshold Limit Values Components

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Components</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>143 mg/m3</td>
<td>STEL</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3 mg/m3</td>
<td>TWA</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards Components

<table>
<thead>
<tr>
<th>Value</th>
<th>Type</th>
<th>Components</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 mg/m3</td>
<td>TWA</td>
<td>Carbon black (CAS 1333-86-4) Inhalable fraction.</td>
</tr>
</tbody>
</table>

Carbon black (CAS 1333-86-4) TWA 0.1 mg/m3

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3).

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Not available.

**Skin protection**
**Hand protection**
Not available.

**Other**
Not available.

**Respiratory protection**
Not available.

**Thermal hazards**
Not available.

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.

**9. Physical and chemical properties**

**Appearance**
Paste

**Physical state**
Solid.

**Color**
Red

**Odor**
mild hydrocarbon-like

**Odor threshold**
Not available.

**pH**
Not available.

**Melting point/freezing point**
Not available.

**Initial boiling point and boiling range**
Not available.

**Flash point**
Not available.

**Evaporation rate**
Not available.

**Flammability (solid, gas)**
Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)**
Not available.

**Flammability limit - upper (%)**
Not available.

**Explosive limit - lower (%)**
Not available.

**Explosive limit - upper (%)**
Not available.

**Vapor pressure**
Not available.

**Solubility(ies)**
Not soluble in water

**Solubility (water)**
Not soluble in water.
Partition coefficient (n-octanol/water) Not available.
Auto-ignition temperature Not available.
Decomposition temperature Not available.
Viscosity Not available.

Other information
Specific gravity 0.82
VOC (Weight %) 630 g/l

10. Stability and reactivity
Reactivity Not available.
Chemical stability Stable under recommended storage conditions.
Possibility of hazardous reactions Will not occur.
Conditions to avoid Not available.
Incompatible materials This product may react with strong oxidizing agents.
Hazardous decomposition products Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information
Symptoms related to the physical, chemical and toxicological characteristics Not available.

Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met.
Skin corrosion/irritation Not classified.
Serious eye damage/eye irritation Not classified.
Respiratory or skin sensitization
   Respiratory sensitization Not classified.
   Skin sensitization Not classified.
Germ cell mutagenicity Not classified.
Carcinogenicity Not classified.
Reproductive toxicity Not classified.
Specific target organ toxicity - single exposure Not classified.
Specific target organ toxicity - repeated exposure Not classified.
Aspiration hazard Not classified.

Further information Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.O. 64 No.12760 (CAS 72102-84-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Oral</td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt;= 5000 mg/kg</td>
</tr>
<tr>
<td>C.I.P.R. 146 No.12485 (CAS 5280-68-2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Oral</td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt;= 2000 mg/kg</td>
</tr>
</tbody>
</table>
### Components

<table>
<thead>
<tr>
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<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.R. 122 No.73915 (CAS 980-26-7)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td>Rat</td>
<td>&gt;= 5000 mg/kg</td>
</tr>
<tr>
<td><strong>LD50</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon black (CAS 1333-86-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td>Rat</td>
<td>&gt; 8000 mg/kg</td>
</tr>
<tr>
<td><strong>LD50</strong></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### 12. Ecological information

**Aquatic toxicity**
- This product has not been tested for ecological effects.

**Persistence and degradability**
- Not available.

**Bioaccumulative potential**
- Not available.

**Mobility in soil**
- Not available.

**Other adverse effects**
- Not available.

### 13. Disposal considerations

**Disposal instructions**
- Dispose of in compliance with federal, state, and local regulations.

### 14. Transport information

**DOT**
- Not regulated as dangerous goods.

**IATA**
- Not regulated as dangerous goods.

**IMDG**
- Not regulated as dangerous goods.

**ADR**
- Not regulated as dangerous goods.

**Further information**
- Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

### 15. Regulatory information

**US federal regulations**
- US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
- US TSCA 12(b): Does not contain listed chemicals.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**
- Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**
- Not listed.

**SARA 304 Emergency release notification**
- Not regulated.

- Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**
- Not listed.
SARA 311/312
Hazardous chemical No

Other federal regulations
Safe Drinking Water Act (SDWA) Not regulated.

US state regulations
US. Massachusetts RTK - Substance List Not regulated.
US. New Jersey Worker and Community Right-to-Know Act Not listed.
US. Pennsylvania Worker and Community Right-to-Know Law Not listed.
US. Rhode Island RTK Not regulated.
US. California Proposition 65 Not Listed.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision
Issue date 30-Mar-2015
Revision date 05-Oct-2015
Version # 02

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
Hazard(s) identification: Supplemental information
Toxicological information: Aspiration hazard
Toxicological information: Corrosivity
Toxicological information: Eye contact
Toxicological information: Mutagenicity
Toxicological information: Reproductivity
Toxicological information: Respiratory sensitization
Toxicological information: Skin contact
Toxicological information: Specific target organ toxicity - repeated exposure
Toxicological information: Specific target organ toxicity - single exposure
Other information, including date of preparation or last revision: Disclaimer

Manufacturer information
HP Indigo BV
Startbaan 16
1187 XR Amstelveen
The Netherlands
(Direct) 1-503-494-7199
(Toll-free within the US) 1-800-457-4209
<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
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<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
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<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
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<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>