SAFETY DATA SHEET

1. Identification

Product identifier

HP ElectroInk Orange for use with HP Indigo Digital Presses 10000, 20000 and 30000
Q4204A

Other means of identification

Synonyms

Part Number Q4204A

Recommended use

HP product for use with HP Indigo Digital Presses 10000, 20000 and 30000.

Recommended restrictions

None known.

Company identification

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States
Telephone 650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards

Not classified.

Health hazards

Not classified.

Environmental hazards

Not classified.

OSHA defined hazards

Not classified.

Label elements

Hazard symbol

None.

Signal word

None.

Hazard statement

The mixture does not meet the criteria for classification.

Precautionary statement

Prevention

Not available.

Response

Not available.

Storage

Not available.

Disposal

Not available.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>Trade secret</td>
<td>Proprietary</td>
<td></td>
<td>&lt;15</td>
</tr>
<tr>
<td>C.I.P.O. 64 No.12760</td>
<td></td>
<td>72102-84-2</td>
<td>&lt;7.5</td>
</tr>
</tbody>
</table>

Composition comments

This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).
4. First-aid measures

Inhalation
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Fire-fighting equipment/instructions
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>ACGIH Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade secret (CAS Proprietary)</td>
<td>STEL</td>
<td>143 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 mg/m³</td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m³).

Appropriate engineering controls
Use in a well ventilated area.

Individual protection measures, such as personal protective equipment
Eye/face protection
Not available.
### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Paste</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Solid</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Orange</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>mild hydrocarbon-like</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Flammability limit - lower (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability limit - upper (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limit - lower (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limit - upper (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility(ies)</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Solubility (water)</strong></td>
<td>Not soluble</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Specific gravity</strong></td>
<td>0.82</td>
</tr>
<tr>
<td><strong>VOC (Weight %)</strong></td>
<td>630 g/l (5.26 lbs/gal.US)</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Reactivity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Chemical stability</strong></td>
<td>Stable under recommended storage conditions.</td>
</tr>
<tr>
<td><strong>Possibility of hazardous reactions</strong></td>
<td>Will not occur.</td>
</tr>
<tr>
<td><strong>Conditions to avoid</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Incompatible materials</strong></td>
<td>This product may react with strong oxidizing agents.</td>
</tr>
<tr>
<td><strong>Hazardous decomposition products</strong></td>
<td>Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.</td>
</tr>
</tbody>
</table>
11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Skin corrosion/irritation Not classified.

Serious eye damage/eye irritation Not classified.

Respiratory or skin sensitization

Respiratory sensitization Not classified.

Skin sensitization Not classified.

Germ cell mutagenicity Not classified.

Carcinogenicity Not classified.

Reproductive toxicity Not classified.

Specific target organ toxicity

- single exposure Not classified.

- repeated exposure Not classified.

Aspiration hazard Not classified.

Further information Complete toxicity data are not available for this specific formulation. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.O. 64 No.12760 (CAS 72102-84-2)</td>
<td>Acute Oral LD50</td>
<td>Rat &gt;= 5000 mg/kg</td>
</tr>
</tbody>
</table>

12. Ecological information

Aquatic toxicity This product has not been tested for ecological effects.

Persistence and degradability Not available.

Bioaccumulative potential Not available.

Mobility in soil Not available.

Other adverse effects Not available.

13. Disposal considerations

Disposal instructions Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT Not regulated as dangerous goods.

IATA Not regulated as dangerous goods.

IMDG Not regulated as dangerous goods.

ADR Not regulated as dangerous goods.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.
15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

-Immediate Hazard - No
-Delayed Hazard - No
-Fire Hazard - No
-Pressure Hazard - No
-Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

- US. Massachusetts RTK - Substance List
Not regulated.

- US. New Jersey Worker and Community Right-to-Know Act
Not listed.

- US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

- US. Rhode Island RTK
Not regulated.

- US. California Proposition 65
Not Listed.

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 01-Jun-2014
Revision date 11-Apr-2016
Version # 04

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision Information
Composition / Information on Ingredients
HazReg Data: Pacific Rim
Manufacturer information

HP Indigo BV
Startbaan 16
1187 XR Amstelveen
The Netherlands
(Direct) 1-503-494-7199
(Toll-free within the US) 1-800-457-4209

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS  Chemical Abstracts Service
CERCLA  Comprehensive Environmental Response Compensation and Liability Act
CFR  Code of Federal Regulations
COC  Cleveland Open Cup
DOT  Department of Transportation
EPCRA  Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC  International Agency for Research on Cancer
NIOSH  National Institute for Occupational Safety and Health
NTP  National Toxicology Program
OSHA  Occupational Safety and Health Administration
PEL  Permissible Exposure Limit
RCRA  Resource Conservation and Recovery Act
REC  Recommended
REL  Recommended Exposure Limit
SARA  Superfund Amendments and Reauthorization Act of 1986
STEL  Short-Term Exposure Limit
TCLP  Toxicity Characteristics Leaching Procedure
TLV  Threshold Limit Value
TSCA  Toxic Substances Control Act
VOC  Volatile Organic Compounds