SAFETY DATA SHEET

1. Identification

Product identifier      HP ElectroInk Violet
Q4093A

Other means of identification

Synonyms   Part Number Q4093A

Recommended use   HP product for use with HP Indigo Digital Presses 3000 series, 4000 series, 5000 series and 7000, 7500 presses and UltraStream products.

Recommended restrictions   None known.

Manufacturer/Importer/Supplier/Distributor information

HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone   650-857-5020

HP Inc. health effects line
(Toll-free within the US)   1-800-457-4209
(Direct)   1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US)   1-800-474-6836
(Direct)   1-208-323-2551

Email:   hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards   Not classified.

Health hazards   Not classified.

Environmental hazards   Not classified.

OSHA defined hazards   Not classified.

Label elements

Hazard symbol   None.

Signal word   None.

Hazard statement   The mixture does not meet the criteria for classification.

Precautionary statement

Prevention   Not available.

Response   Not available.

Storage   Not available.

Disposal   Not available.

Hazard(s) not otherwise classified (HNOC)   None known.

Supplemental information   This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;90</td>
</tr>
<tr>
<td>Trade secret*</td>
<td>Proprietary*</td>
<td>&lt;15</td>
<td></td>
</tr>
<tr>
<td>C.I.P.V. 3:4 No. 42535:6</td>
<td></td>
<td>67989-22-4</td>
<td>&lt;2.5</td>
</tr>
</tbody>
</table>

Material name: Q4093A
SDS US
10571   Version #: 05   Revision date: 11-Dec-2018   Issue date: 03-Jun-2014
1 / 6
### Composition comments
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

### 4. First-aid measures

#### Inhalation
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

#### Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

#### Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

#### Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

#### Most important symptoms/effects, acute and delayed
Not available.

### 5. Fire-fighting measures

#### Suitable extinguishing media
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

#### Unsuitable extinguishing media
None known.

#### Specific hazards arising from the chemical
None known.

#### Special protective equipment and precautions for firefighters
Not available.

#### Fire fighting equipment/instructions
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

#### Methods and materials for containment and cleaning up
Not available.

#### Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

#### Precautions for safe handling
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

#### Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

### 8. Exposure controls/personal protection

#### Occupational exposure limits
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

#### ACGIH Components

<table>
<thead>
<tr>
<th>TRADE SECRET</th>
<th>STEL</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>143 mg/m3</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>3 mg/m3</td>
</tr>
</tbody>
</table>

#### Biological limit values
No biological exposure limits noted for the ingredient(s).

#### Exposure guidelines
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3).

#### Appropriate engineering controls
Use in a well ventilated area.
Individual protection measures, such as personal protective equipment

<table>
<thead>
<tr>
<th>Protection</th>
<th>Availability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye/face protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Skin protection</td>
<td></td>
</tr>
<tr>
<td>Hand protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other</td>
<td>Not available.</td>
</tr>
<tr>
<td>Respiratory protection</td>
<td>Not available.</td>
</tr>
<tr>
<td>Thermal hazards</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Form</td>
<td>Not available.</td>
</tr>
<tr>
<td>Color</td>
<td>Violet</td>
</tr>
<tr>
<td>Odor</td>
<td>mild hydrocarbon-like</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not soluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>0.81</td>
</tr>
<tr>
<td>VOC</td>
<td>665 g/L (5.54 lbs.gal. US)</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reactivity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Chemical stability</td>
<td>Stable under recommended storage conditions.</td>
</tr>
<tr>
<td>Possibility of hazardous reactions</td>
<td>Will not occur.</td>
</tr>
<tr>
<td>Conditions to avoid</td>
<td>Not available.</td>
</tr>
<tr>
<td>Incompatible materials</td>
<td>This product may react with strong oxidizing agents.</td>
</tr>
</tbody>
</table>
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact
Contact with skin may result in mild irritation.

Eye contact
Contact with eyes may result in mild irritation.

Ingestion
Health injuries are not known or expected under normal use. Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.V. 3:4 No. 42535:6 (CAS 67989-22-4)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td>Rat</td>
<td>&gt;= 2000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Not classified.

Serious eye damage/eye irritation
Not classified.

Respiratory or skin sensitization

Respiratory sensitization
Not classified.

Skin sensitization
Not classified.

Germ cell mutagenicity
Not classified.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity
Fluoropolymer resin (CAS 9002-84-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Not classified.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not classified.

Further information
Complete toxicity data are not available for this specific formulation. Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity
This product has not been tested for ecological effects.

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.
13. Disposal considerations

Disposal instructions Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations
US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
Fluoropolymer resin (CAS 9002-84-0) Long-Chain Perfluorinated Chemicals (PFCs) Action Plan
Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

Regulatory information
All chemical substances in this HP product have been notified or are exempt from notification under chemicals substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 03-Jun-2014
Revision date 11-Dec-2018
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists  
CAS  Chemical Abstracts Service  
CERCLA  Comprehensive Environmental Response Compensation and Liability Act  
CFR  Code of Federal Regulations  
COC  Cleveland Open Cup  
DOT  Department of Transportation  
EPCRA  Emergency Planning and Community Right-to-Know Act (aka SARA)  
IARC  International Agency for Research on Cancer  
NIOSH  National Institute for Occupational Safety and Health  
NTP  National Toxicology Program  
OSHA  Occupational Safety and Health Administration  
PEL  Permissible Exposure Limit  
RCRA  Resource Conservation and Recovery Act  
REC  Recommended  
REL  Recommended Exposure Limit  
SARA  Superfund Amendments and Reauthorization Act of 1986  
STEL  Short-Term Exposure Limit  
TCLP  Toxicity Characteristics Leaching Procedure  
TLV  Threshold Limit Value  
TSCA  Toxic Substances Control Act  
VOC  Volatile Organic Compounds