1. Identification

Product identifier
HP ElectroInk Gray 023
Q4002A

Other means of identification
None.

Recommended use
For use with HP Indigo Press series 1000 & 2000

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone
650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Hazard symbol
None.

Signal word
None.

Hazard statement
The mixture does not meet the criteria for classification.

Precautionary statement
Prevention
Not available.

Response
Not available.

Storage
Not available.

Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
Carbon black in this preparation, due to its bound form, does not present this carcinogenic risk.
None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;80</td>
</tr>
<tr>
<td>C.I.P. B 7 No. 77266</td>
<td></td>
<td>1333-86-4</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Fluoropolymer resin</td>
<td></td>
<td>9002-84-0</td>
<td>&lt;1</td>
</tr>
<tr>
<td>C.1.P.Y. 13 No.21100</td>
<td></td>
<td>5102-83-0</td>
<td>&lt;0.1</td>
</tr>
</tbody>
</table>

Material name: Q4002A
9255 Version #: 07 Revision date: 06-Dec-2018 Issue date: 06-Jun-2014
Carbon black is present only in a bound form in this preparation.

This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

4. First-aid measures

Inhalation
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

Skin contact
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

Eye contact
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

Ingestion
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

Most important symptoms/effects, acute and delayed
Not available.

5. Fire-fighting measures

Suitable extinguishing media
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Special protective equipment and precautions for firefighters
Not available.

Fire fighting equipment/instructions
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear appropriate personal protective equipment.

Methods and materials for containment and cleaning up
Not available.

Environmental precautions
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

7. Handling and storage

Precautions for safe handling
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

8. Exposure controls/personal protection

Occupational exposure limits
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.B 7 No. 77266 (CAS 1333-86-4)</td>
<td>PEL</td>
<td>3.5 mg/m3</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>C.I.P.B 7 No. 77266 (CAS 1333-86-4)</td>
<td>TWA</td>
<td>3 mg/m3</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>Components</td>
<td>Type</td>
<td>Value</td>
<td></td>
</tr>
<tr>
<td>------------</td>
<td>------</td>
<td>-------</td>
<td></td>
</tr>
<tr>
<td>C.I.P. B 7 No. 77266 (CAS 1333-86-4)</td>
<td>TWA</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 72%. TWA = 171 ppm (1200 mg/m³).

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**
- **Eye/face protection**: Not available.
- **Skin protection**: Not available.
  - **Hand protection**: Not available.
  - **Other**: Not available.
- **Respiratory protection**: Not available.
- **Thermal hazards**: Not available.

**General hygiene considerations**
Handle in accordance with good industrial hygiene and safety practice.

### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Physical property</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Paste</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Solid.</td>
</tr>
<tr>
<td><strong>Form</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Grey</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Mild hydrocarbon-like</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability limit - lower (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability limit - upper (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limit - lower (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limit - upper (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility (ies)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility (water)</strong></td>
<td>Not soluble</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Oxidizing properties</strong></td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Specific gravity</strong></td>
<td>0.81</td>
</tr>
</tbody>
</table>
10. Stability and reactivity

Reactivity
Not available.

Chemical stability
Stable under recommended storage conditions. Azodyes when processed to printing inks, paints and plastics, begin to decompose at 390°F (200°C) and 3, 3'-dichlorobenzidine can also be formed at/above 390°F (200°C). This product is not recommended for applications where this temperature is obtained/ exceeded.

Possibility of hazardous reactions
Will not occur.

Conditions to avoid
Not available.

Incompatible materials
This product may react with strong oxidizing agents.

Hazardous decomposition products
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation
Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin contact
Contact with skin may result in mild irritation.

Eye contact
Contact with eyes may result in mild irritation.

Ingestion
Ingestion is not a likely route of exposure. Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

Components Species Test Results
C.I.P.B 7 No. 77266 (CAS 1333-86-4)
Acute Oral LD50 Rat > 10000 mg/kg
C.I.P.Y. 13 No.21100 (CAS 5102-83-0)
Acute Oral LD50 Rat >= 5000 mg/kg

Skin corrosion/irritation
Not classified.

Serious eye damage/eye irritation
Not classified.

Respiratory or skin sensitization

Respiratory sensitization
Not classified.

Skin sensitization
Not classified.

Germ cell mutagenicity
Not classified.

Carcinogenicity
Carbon black is classified as a carcinogen by the IARC (possibly carcinogenic to humans, Group 2B) and by the State of California under Proposition 65. In their evaluations of carbon black, both organizations indicate that exposure to carbon black, per se, does not occur when it remains bound within a product matrix, specifically, rubber, ink, or paint. Carbon black is present only in a bound form in this preparation.

IARC Monographs. Overall Evaluation of Carcinogenicity
C.I.P.B 7 No. 77266 (CAS 1333-86-4) 2B Possibly carcinogenic to humans.
Fluoropolymer resin (CAS 9002-84-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Not classified.
Specific target organ toxicity - single exposure  Not classified.
Specific target organ toxicity - repeated exposure  Not classified.
Aspiration hazard  Not classified.
Further information  Complete toxicity data are not available for this specific formulation

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information
Aquatic toxicity  This product has not been tested for ecological effects.
Ecotoxicity  No ecotoxicity data noted for the ingredient(s).
Persistence and degradability  Not available.
Bioaccumulative potential  Not available.
Mobility in soil  Not available.
Other adverse effects  Not available.

13. Disposal considerations
Disposal instructions  Dispose of in compliance with federal, state, and local regulations.

14. Transport information
DOT  Not regulated as dangerous goods.
IATA  Not regulated as dangerous goods.
IMDG  Not regulated as dangerous goods.
ADR  Not regulated as dangerous goods.

Further information  Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information
US federal regulations  US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.
US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)  Not regulated.
TSCA Chemical Action Plans, Chemicals of Concern  Fluoropolymer resin (CAS 9002-84-0) Long-Chain Perfluorinated Chemicals (PFCs) Action Plan
CERCLA Hazardous Substance List (40 CFR 302.4)  Not listed.
SARA 304 Emergency release notification  Not regulated.
Superfund Amendments and Reauthorization Act of 1986 (SARA)  Immediate Hazard - No Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance  Not listed.
SARA 311/312 Hazardous chemical

Other federal regulations

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
Not regulated.

**Safe Drinking Water Act (SDWA)**
Not regulated.

**US state regulations**

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**
CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [<= 10 MICROMETERS]) (CAS 1333-86-4)
Listed: February 21, 2003

**US, California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**
C.I.P.B 7 No. 77266 (CAS 1333-86-4)

**Regulatory information**
All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

**16. Other information, including date of preparation or last revision**

**Issue date** 06-Jun-2014

**Revision date** 06-Dec-2018

**Version #** 07

**Other information** This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

**Disclaimer** This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

**Revision information**
Composition / Information on Ingredients: Ingredients
Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
Regulatory information: Other information
Regulatory information: Regulatory information
### Explanation of abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>