1. Identification

Important information
*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***

Product identifier
HP ElectroInk Invisible Red Ink
MPS-2472-41

Other means of identification
None.

Recommended use

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone
650-857-1501

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email:
hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Hazard symbol
None.

Signal word
None.

Hazard statement
The mixture does not meet the criteria for classification.

Precautionary statement
Prevention
Not available.
Response
Not available.
Storage
Not available.
Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
None known.

GHS Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;90</td>
</tr>
<tr>
<td>Trade secret*</td>
<td>Proprietary*</td>
<td></td>
<td>&lt;5</td>
</tr>
</tbody>
</table>
Chemical name: Fluoropolymer resin  
Common name and synonyms: This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

<table>
<thead>
<tr>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>9002-84-0</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

### 4. First-aid measures

**Inhalation**
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

**Ingestion**
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Special protective equipment and precautions for firefighters**
Not available.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Not available.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

**Conditions for safe handling, including any incompatibilities**
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

### 8. Exposure controls/personal protection

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3).

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  Not available.

- **Skin protection**
  Not available.

- **Hand protection**
  Not available.

- **Other**
  Not available.

- **Respiratory protection**
  Not available.
### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Paste</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Solid.</td>
</tr>
<tr>
<td><strong>Form</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Transparent</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>mild hydrocarbon-like</td>
</tr>
<tr>
<td><strong>Odor threshold</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Flammability limit - lower (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability limit - upper (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limit - lower (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Explosive limit - upper (%)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility(ies)</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Solubility (water)</strong></td>
<td>Not soluble</td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water)</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Other information</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Oxidizing properties</strong></td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Specific gravity</strong></td>
<td>0.8</td>
</tr>
<tr>
<td><strong>VOC</strong></td>
<td>700 g/L</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Reactivity</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Chemical stability</strong></td>
<td>Stable under recommended storage conditions.</td>
</tr>
<tr>
<td><strong>Possibility of hazardous reactions</strong></td>
<td>Will not occur.</td>
</tr>
<tr>
<td><strong>Conditions to avoid</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Incompatible materials</strong></td>
<td>This product may react with strong oxidizing agents.</td>
</tr>
<tr>
<td><strong>Hazardous decomposition products</strong></td>
<td>Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.</td>
</tr>
</tbody>
</table>

### 11. Toxicological information

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Risk statement</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Inhalation</strong></td>
<td>Under normal conditions of intended use, this material is not expected to be an inhalation hazard.</td>
</tr>
<tr>
<td><strong>Skin contact</strong></td>
<td>Contact with skin may result in mild irritation.</td>
</tr>
</tbody>
</table>
Eye contact
Contact with eyes may result in mild irritation.

Ingestion
Ingestion is not a likely route of exposure. Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics
Not available.

Information on toxicological effects

Acute toxicity
Based on available data, the classification criteria are not met.

Components

<table>
<thead>
<tr>
<th>Test Results</th>
<th>Species</th>
<th>Trade secret</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Oral</td>
<td>Rat</td>
<td>&gt;= 5000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Not classified.

Serious eye damage/eye irritation
Not classified.

Respiratory or skin sensitization

Respiratory sensitization
Not classified.

Skin sensitization
Not classified.

Germ cell mutagenicity
Not classified.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity
Fluoropolymer resin (CAS 9002-84-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
Not classified.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not classified.

Further information
Complete toxicity data are not available for this specific formulation
Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity
This product has not been tested for ecological effects.

Ecotoxicity
No ecotoxicity data noted for the ingredient(s).

Persistence and degradability
Not available.

Bioaccumulative potential
Not available.

Mobility in soil
Not available.

Other adverse effects
Not available.

13. Disposal considerations

Disposal instructions
Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.
IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
Fluoropolymer resin (CAS 9002-84-0) Long-Chain Perfluorinated Chemicals (PFCs) Action Plan
Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

Other state regulations
Not Listed

16. Other information, including date of preparation or last revision

Issue date 05-Jun-2014
Revision date 05-Aug-2019
Version # 05
Other information This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.

Revision information Identification: Important information
<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>CERCLA</td>
<td>Comprehensive Environmental Response Compensation and Liability Act</td>
</tr>
<tr>
<td>CFR</td>
<td>Code of Federal Regulations</td>
</tr>
<tr>
<td>COC</td>
<td>Cleveland Open Cup</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation</td>
</tr>
<tr>
<td>EPCRA</td>
<td>Emergency Planning and Community Right-to-Know Act (aka SARA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety and Health</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation and Recovery Act</td>
</tr>
<tr>
<td>REC</td>
<td>Recommended</td>
</tr>
<tr>
<td>REL</td>
<td>Recommended Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act of 1986</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-Term Exposure Limit</td>
</tr>
<tr>
<td>TCLP</td>
<td>Toxicity Characteristics Leaching Procedure</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substances Control Act</td>
</tr>
<tr>
<td>VOC</td>
<td>Volatile Organic Compounds</td>
</tr>
</tbody>
</table>