SAFETY DATA SHEET

1. Identification

Product identifier
HP ElectroInk Invisible Red Ink
MPS-2472-41

Other means of identification
None.

Recommended use

Recommended restrictions
None known.

Manufacturer/Importer/Supplier/Distributor information
HP Inc.
1501 Page Mill Road
Palo Alto, CA 94304-1112
United States

Telephone
650-857-5020

HP Inc. health effects line
(Toll-free within the US) 1-800-457-4209
(Direct) 1-760-710-0048

HP Inc. Customer Care Line
(Toll-free within the US) 1-800-474-6836
(Direct) 1-208-323-2551

Email: hpcustomer.inquiries@hp.com

2. Hazard(s) identification

Physical hazards
Not classified.

Health hazards
Not classified.

Environmental hazards
Not classified.

OSHA defined hazards
Not classified.

Label elements

Hazard symbol
None.

Signal word
None.

Hazard statement
The mixture does not meet the criteria for classification.

Precautionary statement
Prevention
Not available.

Response
Not available.

Storage
Not available.

Disposal
Not available.

Hazard(s) not otherwise classified (HNOC)
None known.

Supplemental information
This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum hydrocarbon</td>
<td></td>
<td>90622-58-5</td>
<td>&lt;90</td>
</tr>
<tr>
<td>Trade secret*</td>
<td></td>
<td>Proprietary*</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Fluoropolymer resin</td>
<td></td>
<td>9002-84-0</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>
This product has been evaluated using criteria specified in 29 CFR 1910.1200 (Hazard Communication Standard).

### 4. First-aid measures

**Inhalation**
If overcome by vapor, remove person from exposure to fresh air. If breathing is difficult, give oxygen. If symptoms persist, get medical attention.

**Skin contact**
Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.

**Eye contact**
Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists get medical attention. Do not apply neutralizing agents.

**Ingestion**
Do not induce vomiting. Never give anything by mouth to an unconscious person. If ingestion of a large amount does occur, seek medical attention.

**Most important symptoms/effects, acute and delayed**
Not available.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Suitable extinguishing media: Dry chemical, CO2, water spray or regular foam.

**Unsuitable extinguishing media**
None known.

**Specific hazards arising from the chemical**
None known.

**Special protective equipment and precautions for firefighters**
Not available.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do it without risk. Evacuate area and fight fire from a safe distance.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Wear appropriate personal protective equipment.

**Methods and materials for containment and cleaning up**
Not available.

**Environmental precautions**
Do not let product enter drains. Do not flush into surface water or sanitary sewer system.

### 7. Handling and storage

**Precautions for safe handling**
Avoid prolonged or repeated skin contact with this material. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges.

**Conditions for safe storage, including any incompatibilities**
Keep away from excessive heat or cold. Store in a cool and shaded area. Do not store in direct sunlight.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Manufacturer recommended exposure limit based on petroleum hydrocarbon at > 75%. TWA = 171ppm (1200 mg/m3).

**Appropriate engineering controls**
Use in a well ventilated area.

**Individual protection measures, such as personal protective equipment**

- **Eye/face protection**
  Not available.

- **Skin protection**
  - **Hand protection**
    Not available.
  - **Other**
    Not available.

- **Respiratory protection**
  Not available.

- **Thermal hazards**
  Not available.
General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

### Appearance
- **Physical state**: Paste
- **Form**: Solid.
- **Color**: Transparent

### Odor
- **Odor threshold**: Not available.

### Odor threshold
- **Odor threshold**: Not available.

### pH
- **pH**: Not available.

### Melting point/freezing point
- **Melting point/freezing point**: Not available.

### Initial boiling point and boiling range
- **Initial boiling point and boiling range**: Not available.

### Flash point
- **Flash point**: Not available.

### Evaporation rate
- **Evaporation rate**: Not available.

### Flammability (solid, gas)
- **Flammability (solid, gas)**: Not available.

### Upper/lower flammability or explosive limits
- **Flammability limit - lower (%)**: Not available.
- **Flammability limit - upper (%)**: Not available.
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.

### Vapor pressure
- **Vapor pressure**: Not available.

### Vapor density
- **Vapor density**: Not available.

### Solubility(ies)
- **Solubility (water)**: Not soluble

### Partition coefficient (n-octanol/water)
- **Partition coefficient (n-octanol/water)**: Not available.

### Auto-ignition temperature
- **Auto-ignition temperature**: Not available.

### Decomposition temperature
- **Decomposition temperature**: Not available.

### Viscosity
- **Viscosity**: Not available.

### Other information
- **Oxidizing properties**: Not applicable.
- **Specific gravity**: 0.84
- **VOC**: 700 g/L

## 10. Stability and reactivity

### Reactivity
- **Reactivity**: Not available.

### Chemical stability
- **Chemical stability**: Stable under recommended storage conditions.

### Possibility of hazardous reactions
- **Possibility of hazardous reactions**: Will not occur.

### Conditions to avoid
- **Conditions to avoid**: This product may react with strong oxidizing agents.

### Incompatible materials
- **Incompatible materials**: This product may react with strong oxidizing agents.

### Hazardous decomposition products
- **Hazardous decomposition products**: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

## 11. Toxicological information

### Information on likely routes of exposure
- **Inhalation**: Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
- **Skin contact**: Contact with skin may result in mild irritation.
- **Eye contact**: Contact with eyes may result in mild irritation.
Ingestion

Ingestion is not a likely route of exposure. Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics

Not available.

Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Components | Species | Test Results
---------- | -------- | ------------

<table>
<thead>
<tr>
<th>Trade secret</th>
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<thead>
<tr>
<th>Acute</th>
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<tbody>
<tr>
<td>Oral</td>
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<tr>
<td>LD50</td>
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</tbody>
</table>

| Rat |
| >= 5000 mg/kg |

Skin corrosion/irritation

Not classified.

Serious eye damage/eye irritation

Not classified.

Respiratory or skin sensitization

Respiratory sensitization

Not classified.

Skin sensitization

Not classified.

Germ cell mutagenicity

Not classified.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Fluoropolymer resin (CAS 9002-84-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity

Not classified.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not classified.

Further information

Complete toxicity data are not available for this specific formulation

Refer to Section 2 for potential health effects and Section 4 for first aid measures.

12. Ecological information

Aquatic toxicity

This product has not been tested for ecological effects.

Ecotoxicity

No ecotoxicity data noted for the ingredient(s).

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Not available.

Other adverse effects

Not available.

13. Disposal considerations

Disposal instructions

Dispose of in compliance with federal, state, and local regulations.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.
IMDG
Not regulated as dangerous goods.

ADR
Not regulated as dangerous goods.

Further information
Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations

US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

US TSCA 12(b): Does not contain listed chemicals.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

TSCA Chemical Action Plans, Chemicals of Concern
Fluoropolymer resin (CAS 9002-84-0) Long-Chain Perfluorinated Chemicals (PFCs) Action Plan

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
Not Listed

16. Other information, including date of preparation or last revision

Issue date 05-Jun-2014
Revision date 06-Dec-2018
Version # 04

Other information
This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer
This Safety Data Sheet document is provided without charge to customers of HP. Data is the most current known to HP at the time of preparation of this document and is believed to be accurate. It should not be construed as guaranteeing specific properties of the products as described or suitability for a particular application. This document was prepared to the requirements of the jurisdiction specified in Section 1 above and may not meet regulatory requirements in other countries.
3. Composition / Information on Ingredients: Disclosure Overrides

Toxicological information: Eye contact
Toxicological information: Ingestion
Toxicological information: Inhalation
Toxicological information: Skin contact
Regulatory information: Other information
Regulatory information: Regulatory information

Explanation of abbreviations

ACGIH  American Conference of Governmental Industrial Hygienists
CAS    Chemical Abstracts Service
CERCLA Comprehensive Environmental Response Compensation and Liability Act
CFR    Code of Federal Regulations
COC    Cleveland Open Cup
DOT    Department of Transportation
EPCRA  Emergency Planning and Community Right-to-Know Act (aka SARA)
IARC   International Agency for Research on Cancer
NIOSH  National Institute for Occupational Safety and Health
NTP    National Toxicology Program
OSHA   Occupational Safety and Health Administration
PEL    Permissible Exposure Limit
RCRA   Resource Conservation and Recovery Act
REC    Recommended
REL    Recommended Exposure Limit
SARA   Superfund Amendments and Reauthorization Act of 1986
STEL   Short-Term Exposure Limit
TCLP   Toxicity Characteristics Leaching Procedure
TLV    Threshold Limit Value
TSCA   Toxic Substances Control Act
VOC    Volatile Organic Compounds